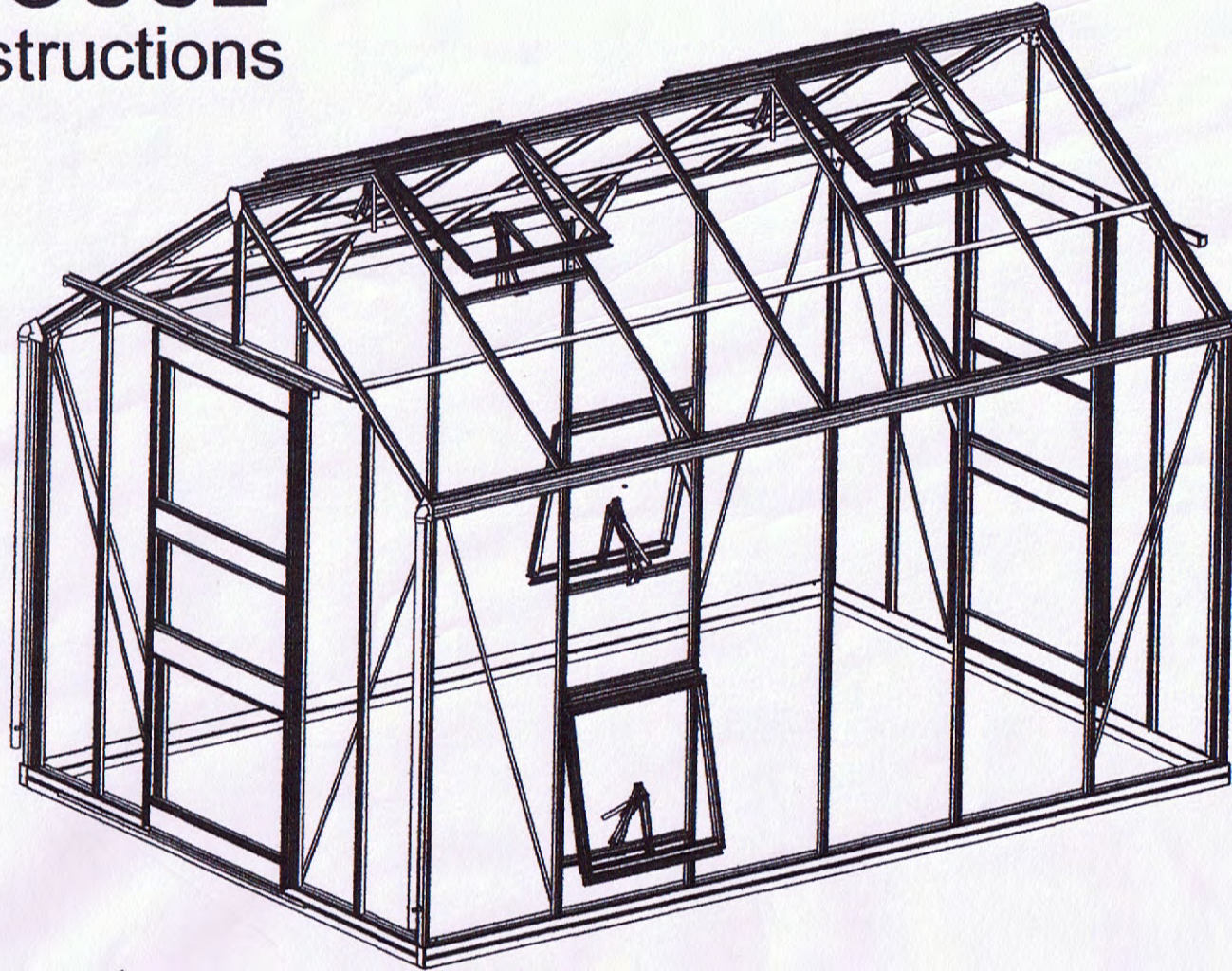


# GREENHOUSE

## Assembly instructions



Global Tradewinds  
Vancouver Island B C Canada  
[WWW.globalwinds.webs.com](http://WWW.globalwinds.webs.com)  
[globaltradewinds@gmail.com](mailto:globaltradewinds@gmail.com)  
(250)210-1648

**MODEL: HX90812G**  
Product Size(LxWxH): 366x244x265cm(8'x12')

## **Dear Customer!**

Congratulations for your new greenhouse.

We are sure that by the following detailed assembly instructions you will find as much pleasure in actual assembly as in the time you spend in your greenhouse in the future.

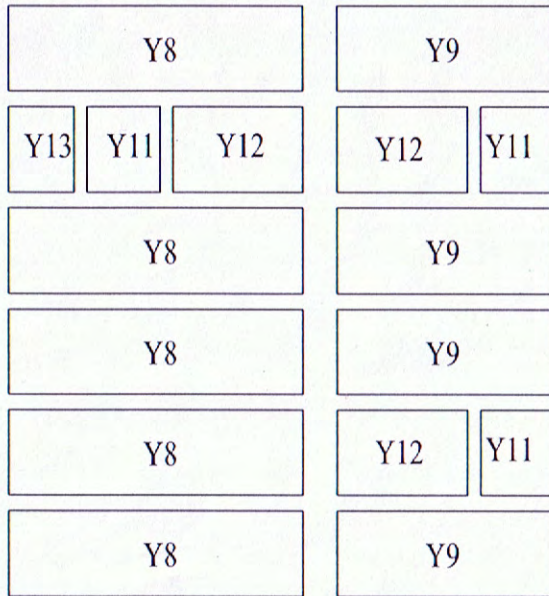
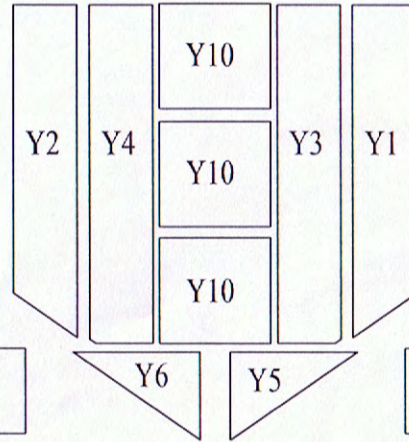
The assembly instructions mainly consist of detailed illustrations and no specific technical knowledge is required for the assembly of the greenhouse.

### **Notes:**

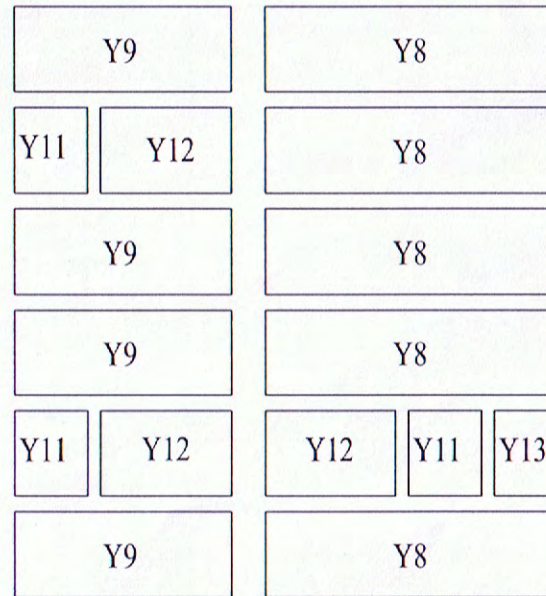
1. Please put on gloves when you assemble the greenhouse.
2. Please pay attention to the related instructions of putting into screws in advance when you assemble the aluminium framework.
3. We provide you a bag of spare parts if you miss some parts.
4. Please maintain the greenhouse regularly.
5. Two people required for assembling the greenhouse.

# Polycarbonate Sheet

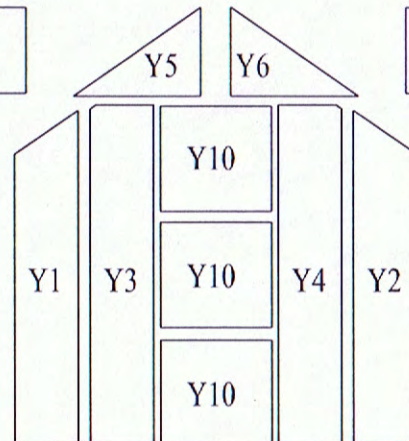
**B**



**L**

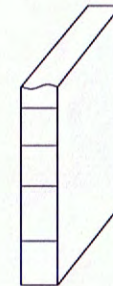


**R**



**F**

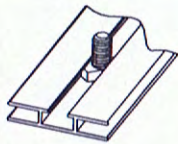
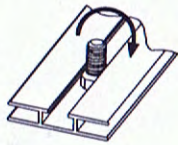
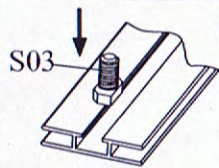
<b>Y1</b>	2
<b>Y2</b>	2
<b>Y3</b>	2
<b>Y4</b>	2
<b>Y5</b>	2
<b>Y6</b>	2
<b>Y8</b>	10
<b>Y9</b>	8
<b>Y10</b>	6
<b>Y11</b>	6
<b>Y12</b>	6
<b>Y13</b>	2



Before you assemble the greenhouse, please tear the protective film of both sides of PC sheet.  
Expose the side with letters to sunlight!

# The list of section

Important Notice:  
Do not need to  
removal if you  
forgot to put the  
Screws S01,  
you can put Drive  
Screws S03  
replace for S01! **!**



PART	#	mm	Qty.
	J01		2
	J02L		2
	J02R		2
	J03L		2
	J03R		2
	J04L		2
	J04R		2
	J05		2
	G01	1600	2
	G02		2
	G03		2

PART	#	mm	Qty.
	W01		2
	W02		4
	W04		16
	HX-T312-1		6

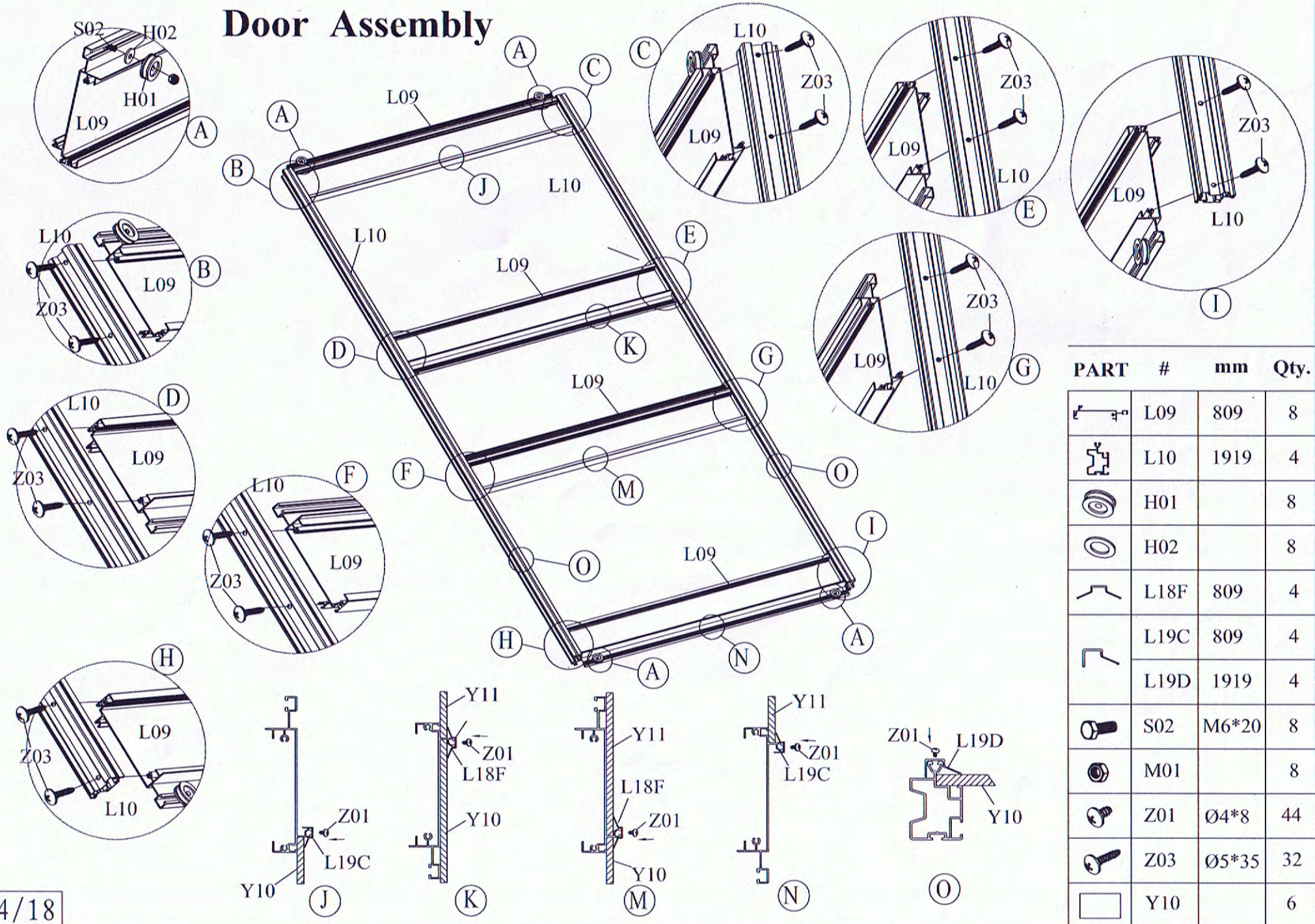
PART	#	mm	Qty.
	L19A	1404	8
	L19B	1654	8
	L19C	809	4
	L19D	1919	4
	L19E	600	12
	L20	574	2

PART	#	mm	Qty.
	S01	M6*12	204
	S02	M6*20	8
	S03	M6*14	30
	M01		212
	Z01	Ø4*8	352
	Z02	Ø5*12	26
	Z03	Ø5*35	32
	H01		8
	H02		8

PART	#	mm	Qty.
	L08	1750	2
	L09	809	8
	L10	1919	4
	L11	624	12
	L12	600	12
	L13A	1766	4
	L13B	1740	4
	L16A	3649	2
	L16B	600	3
	L16C	600	6
	L18A	1959	4
	L18B	1911	4
	L18C	473	2
	L18D	1654	10
	L18E	1404	10
	L18F	809	4
	L18G	574	6

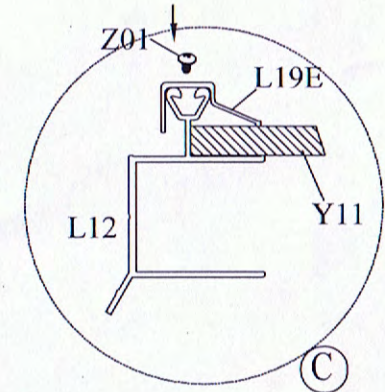
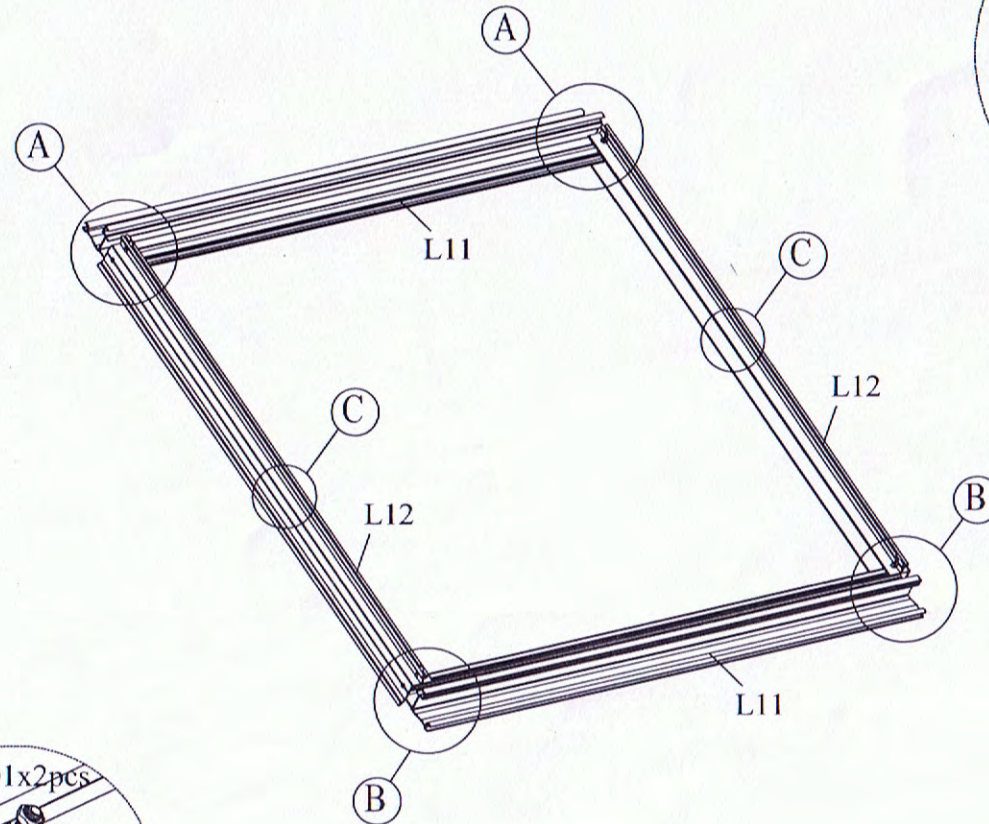
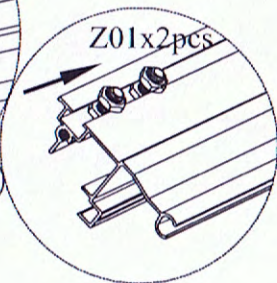
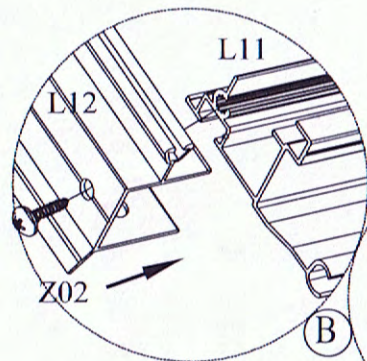
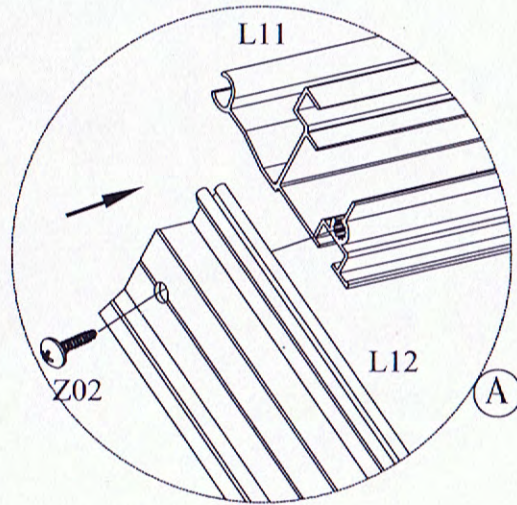
PART	#	mm	Qty.
	L01	3649	1
	L02	3649	2
	L03A	2364	2
	L03B	3649	2
	L04A	1404	2
	L04B	1404	2
	L04C	1654	1
	L04D	1654	1
	L04E	1654	2
	L05A	1959	4
	L05B	1932	2
	L05C	1932	2
	L05D	473	2
	L05E	1654	10
	L05F	1404	10
	L05G	574	8
	L06	1441	2
	L07	1750	2









# Door Assembly



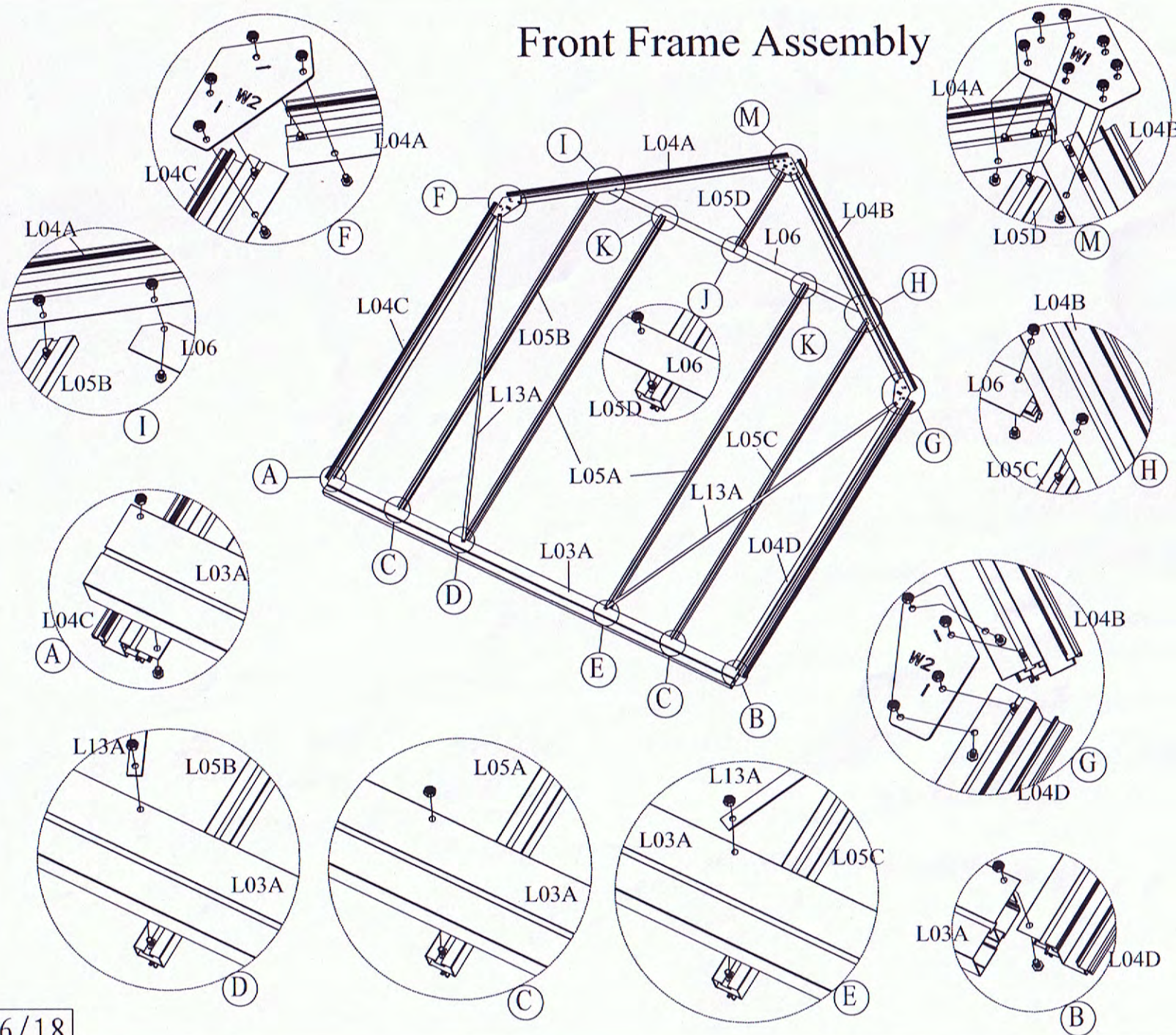
	PART #	mm	Qty.
	L09	809	8
	L10	1919	4
	H01		8
	H02		8
	L18F	809	4
	L19C	809	4
	L19D	1919	4
	S02	M6*20	8
	M01		8
	Z01	Ø4*8	44
	Z03	Ø5*35	32
	Y10		6

# Roof window Assembly



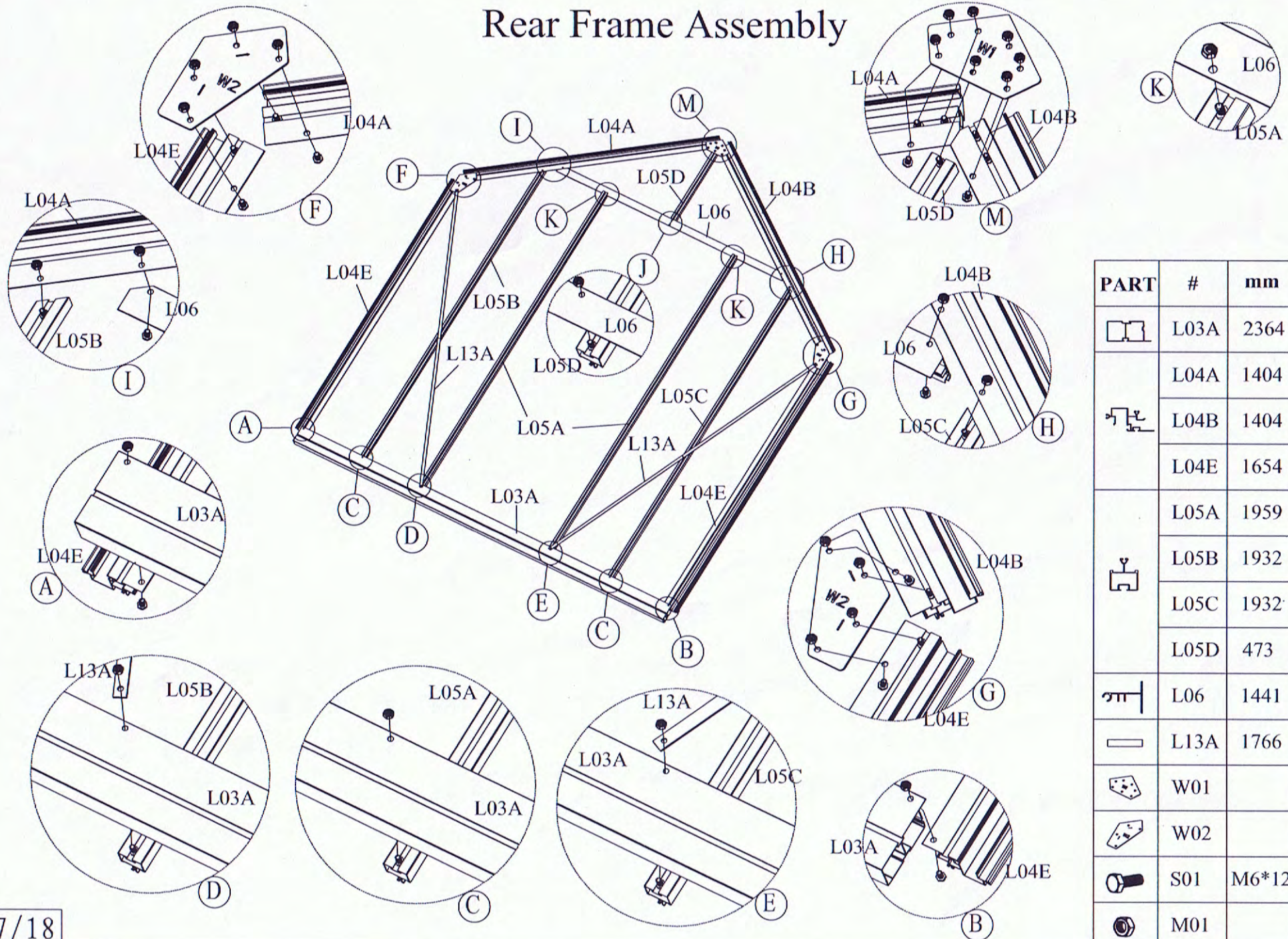
PART	#	mm	Qty.
	L11	624	12
	L12	600	12
	L19E	600	12
	Z02	Ø5*12	24
	Z01	Ø4*8	44
	S01	M6*12	12
	M01		12
	Y11		6

# Front Frame Assembly



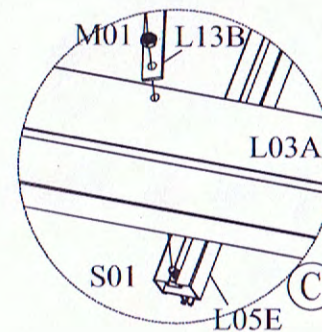
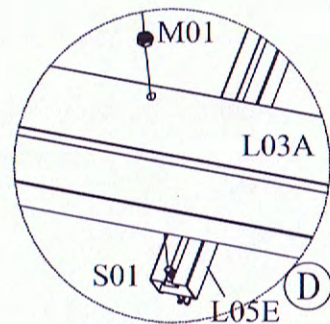
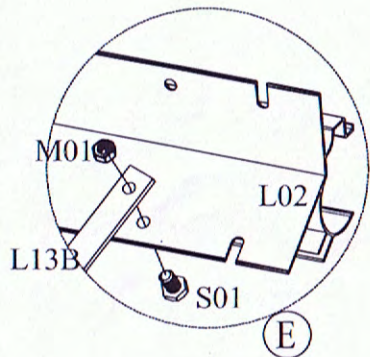
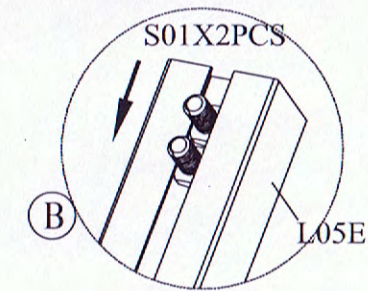
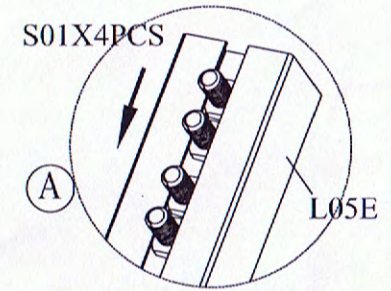
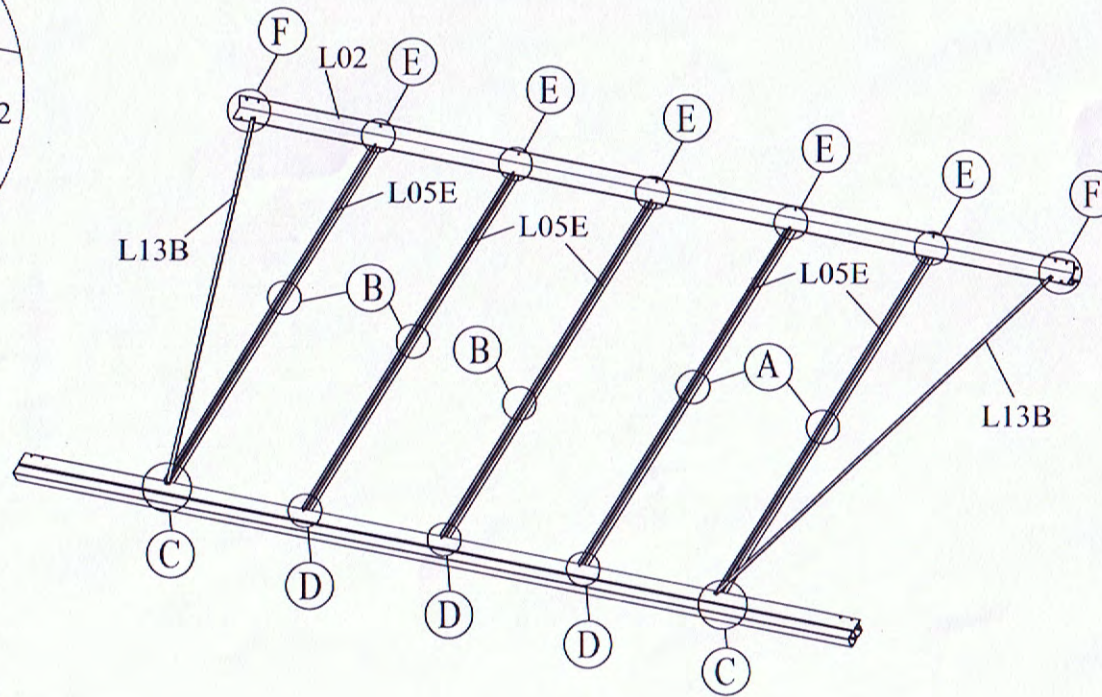
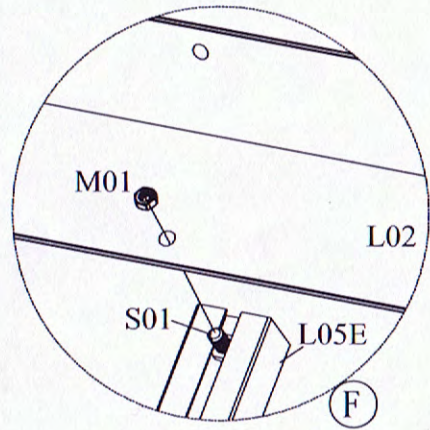
PART	#	mm	Qty.
	L03A	2364	1
	L04A	1404	1
	L04B	1404	1
	L04C	1654	1
	L04D	1654	1
	L05A	1959	2
	L05B	1932	1
	L05C	1932	1
	L05D	473	1
	L06	1441	1
	L13A	1766	2
	W01		1
	W02		2
	S01	M6*12	28
	M01		28

# Rear Frame Assembly



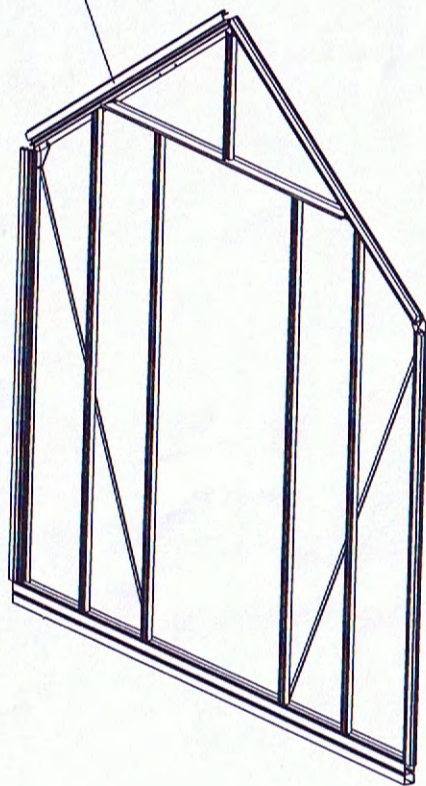
PART	#	mm	Qty.
	L03A	2364	1
	L04A	1404	1
	L04B	1404	1
	L04E	1654	2
	L05A	1959	2
	L05B	1932	1
	L05C	1932	1
	L05D	473	1
	L06	1441	1
	L13A	1766	2
	W01		1
	W02		2
	S01	M6*12	28
	M01		28



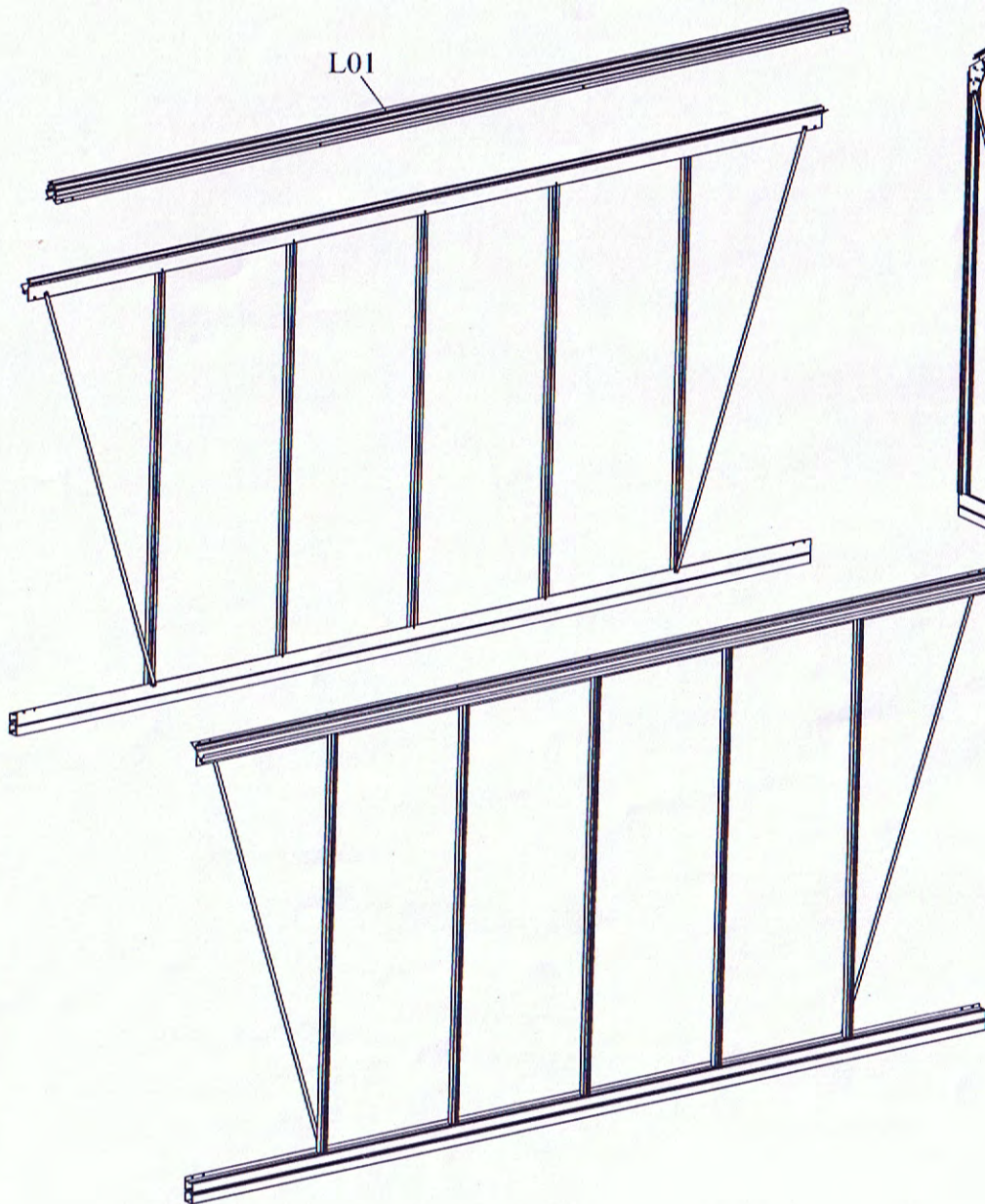


PART	#	mm	Qty.
	L02	3649	2
	L03B	3649	2
	L05E	1654	10
	L13B	1740	4
	S01	M6*12	32
	M01		32

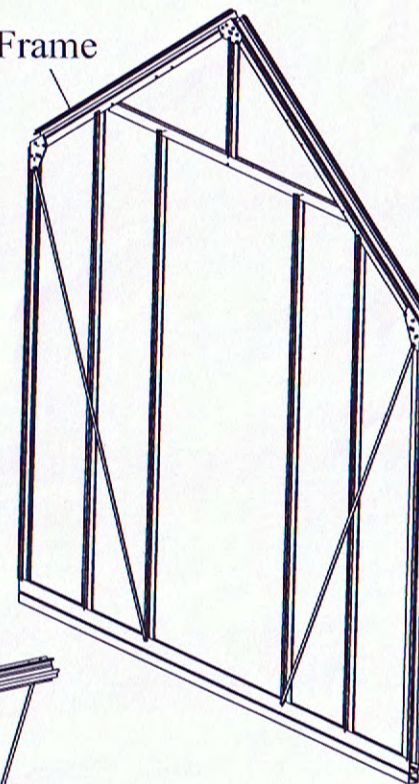
Front Frame




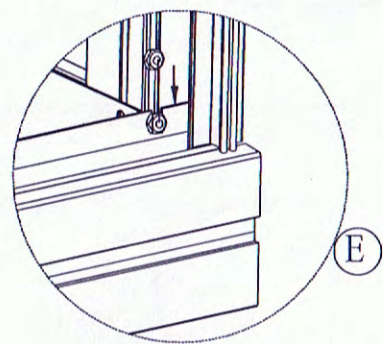
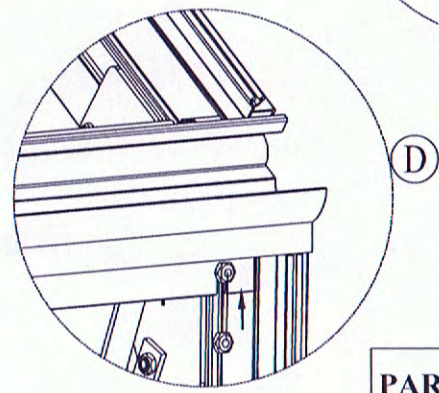
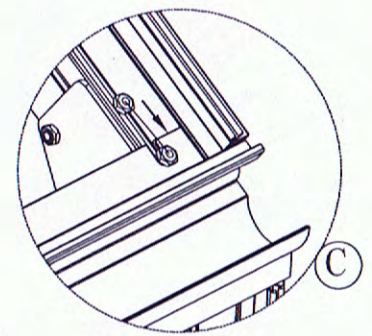
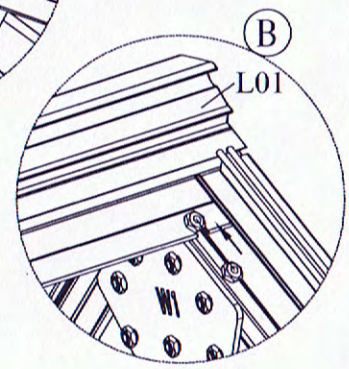
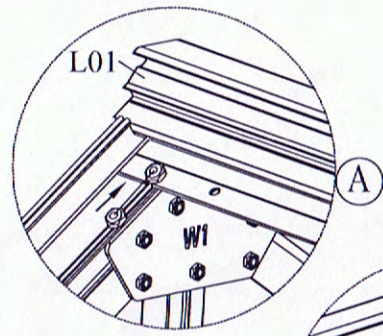
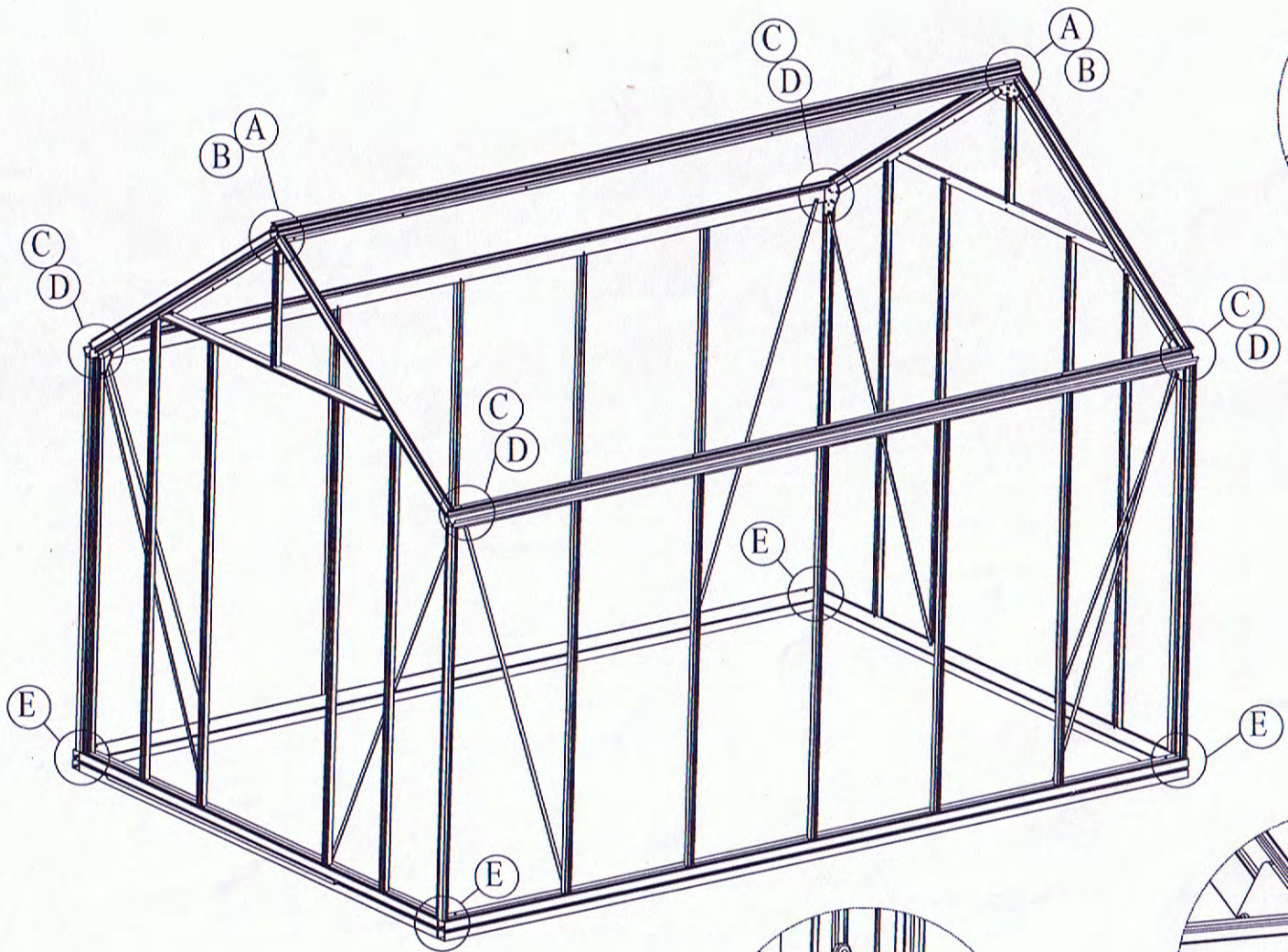
L01




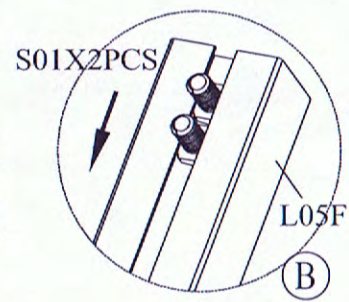
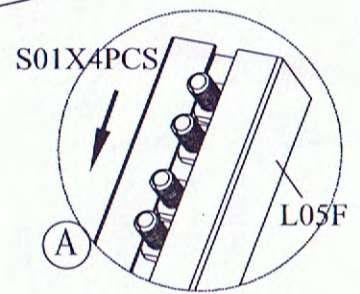
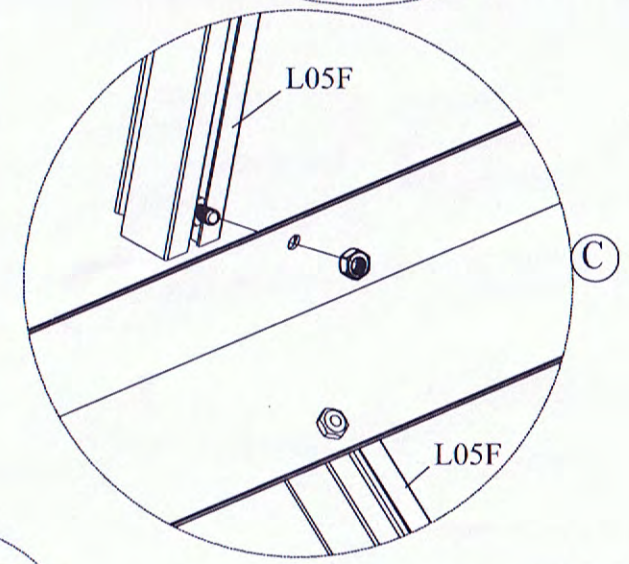
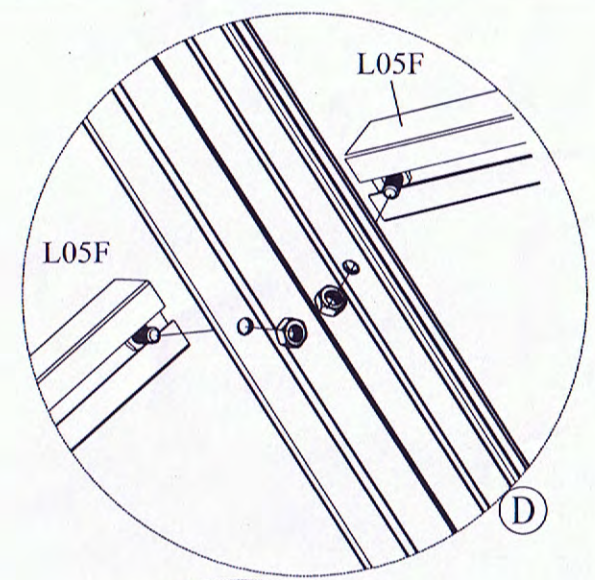
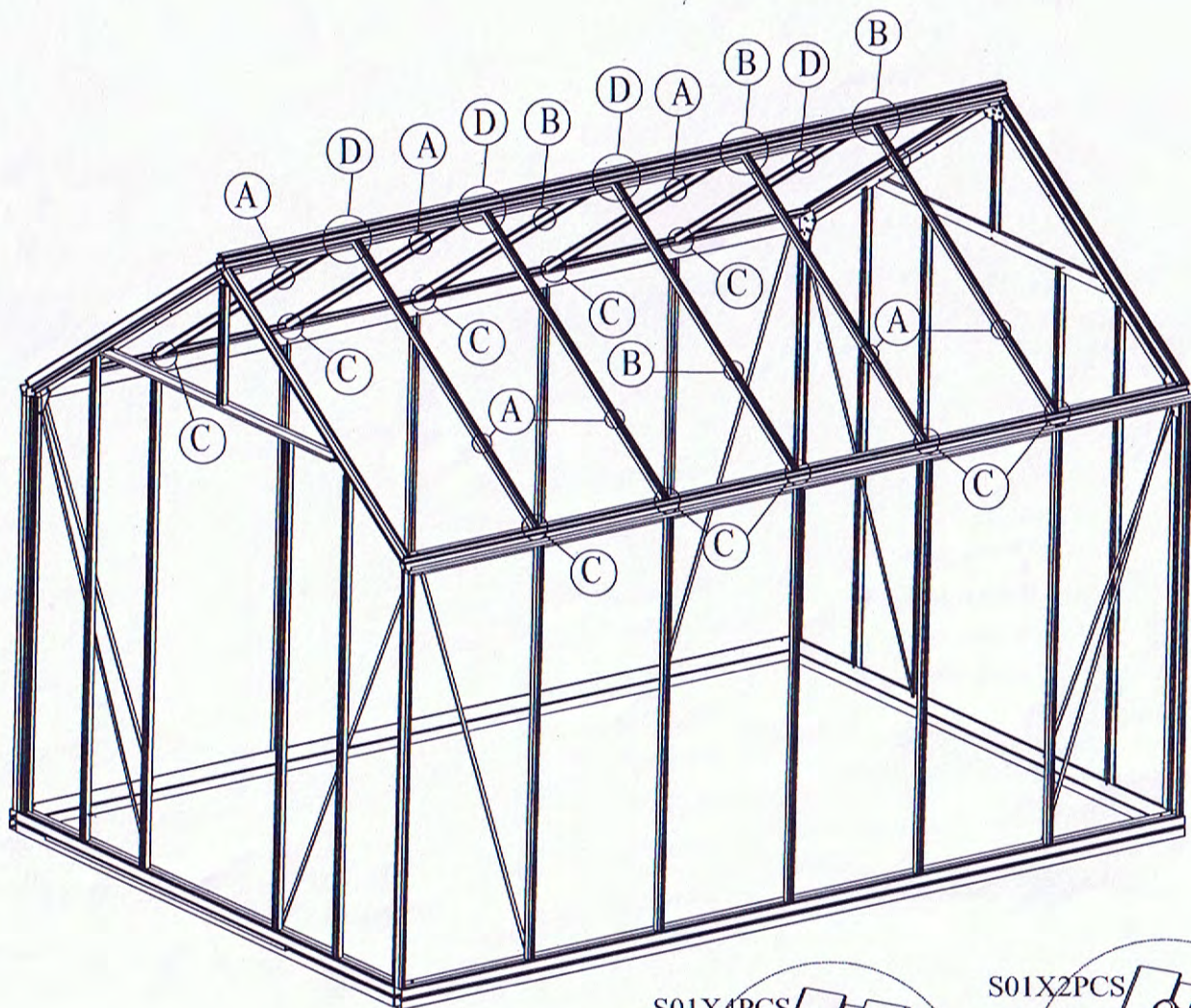
Rear Frame






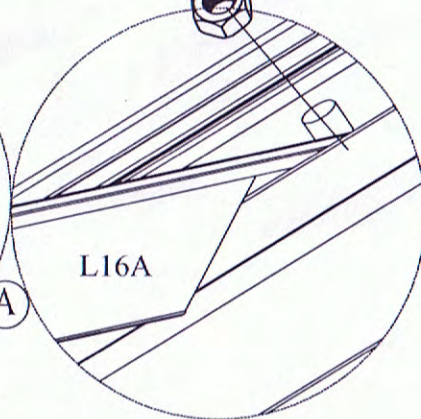
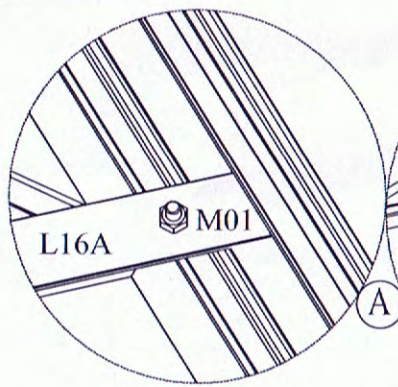
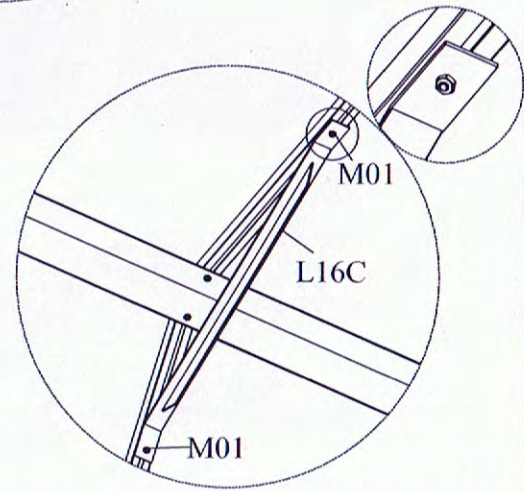
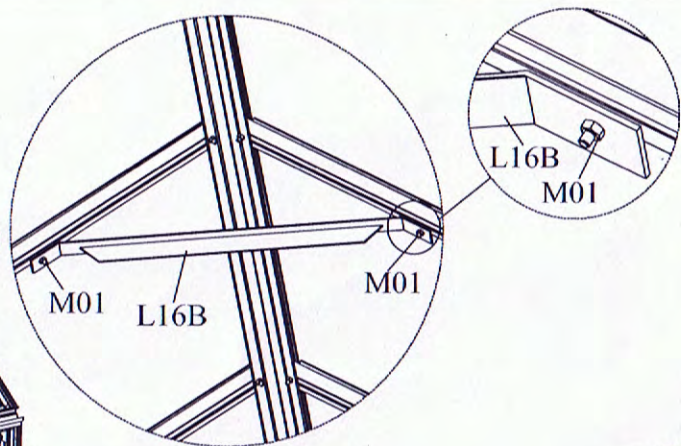
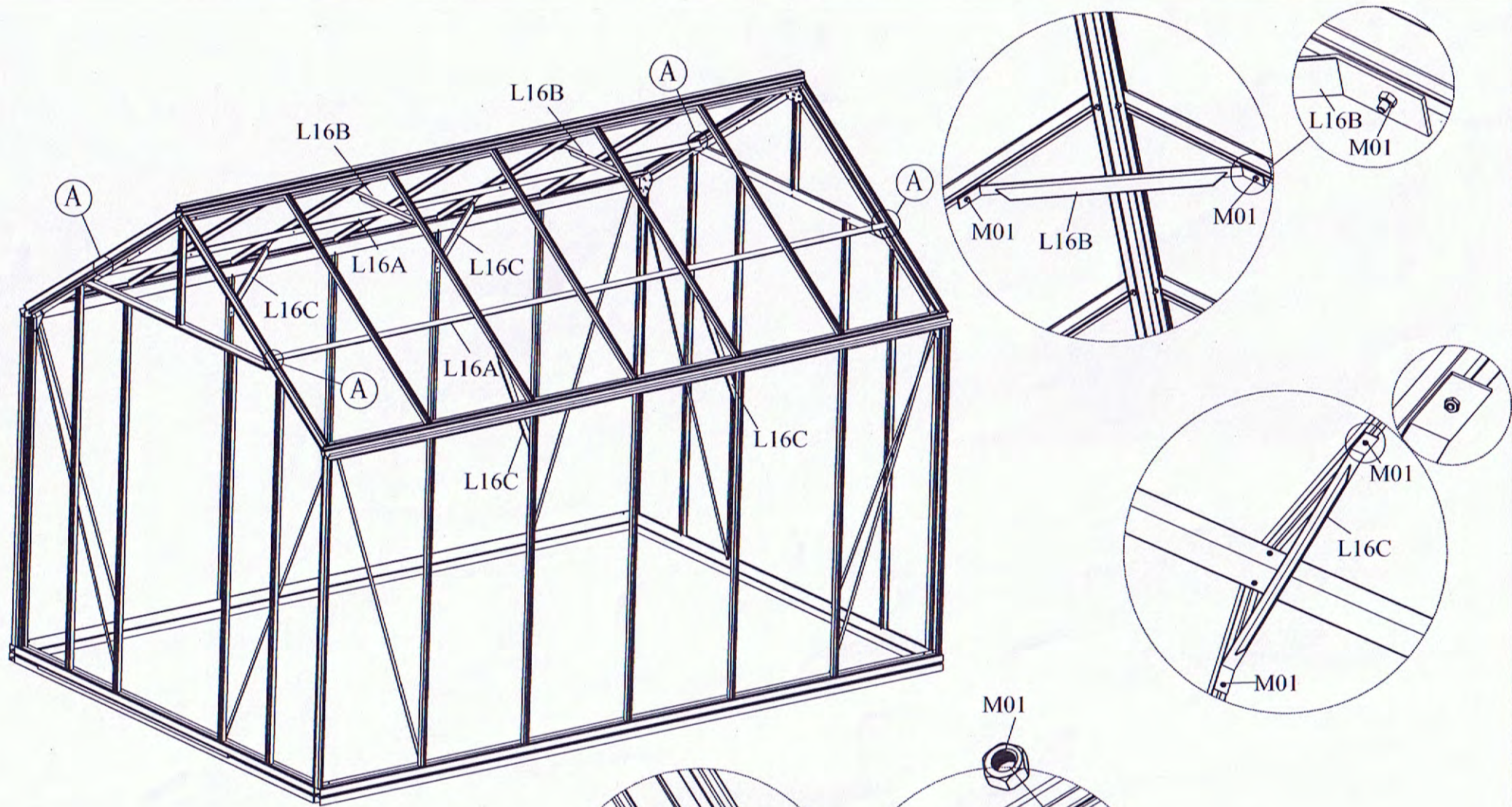
PART	#	mm	Qty.
	L01	3649	1




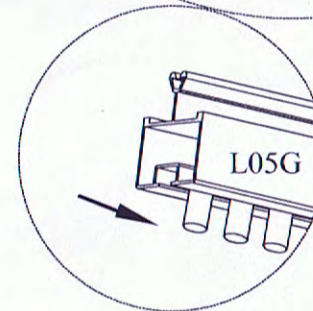
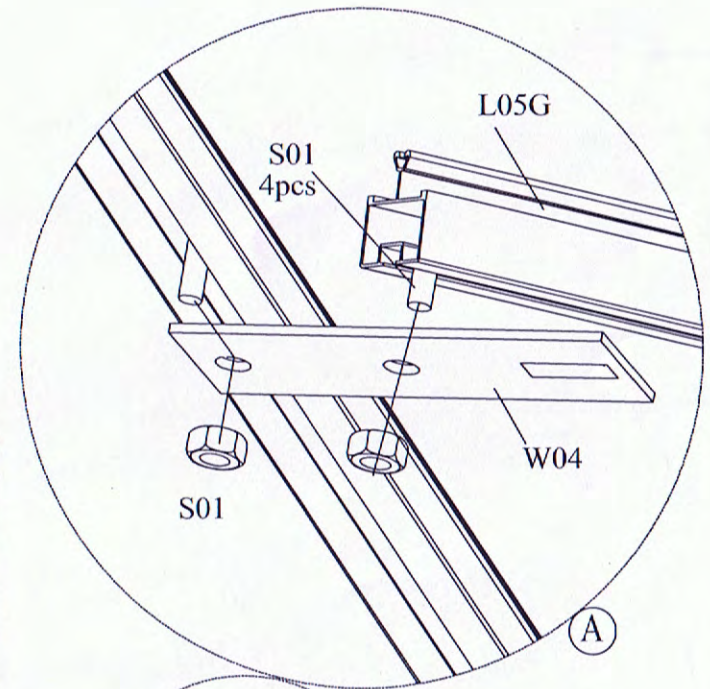
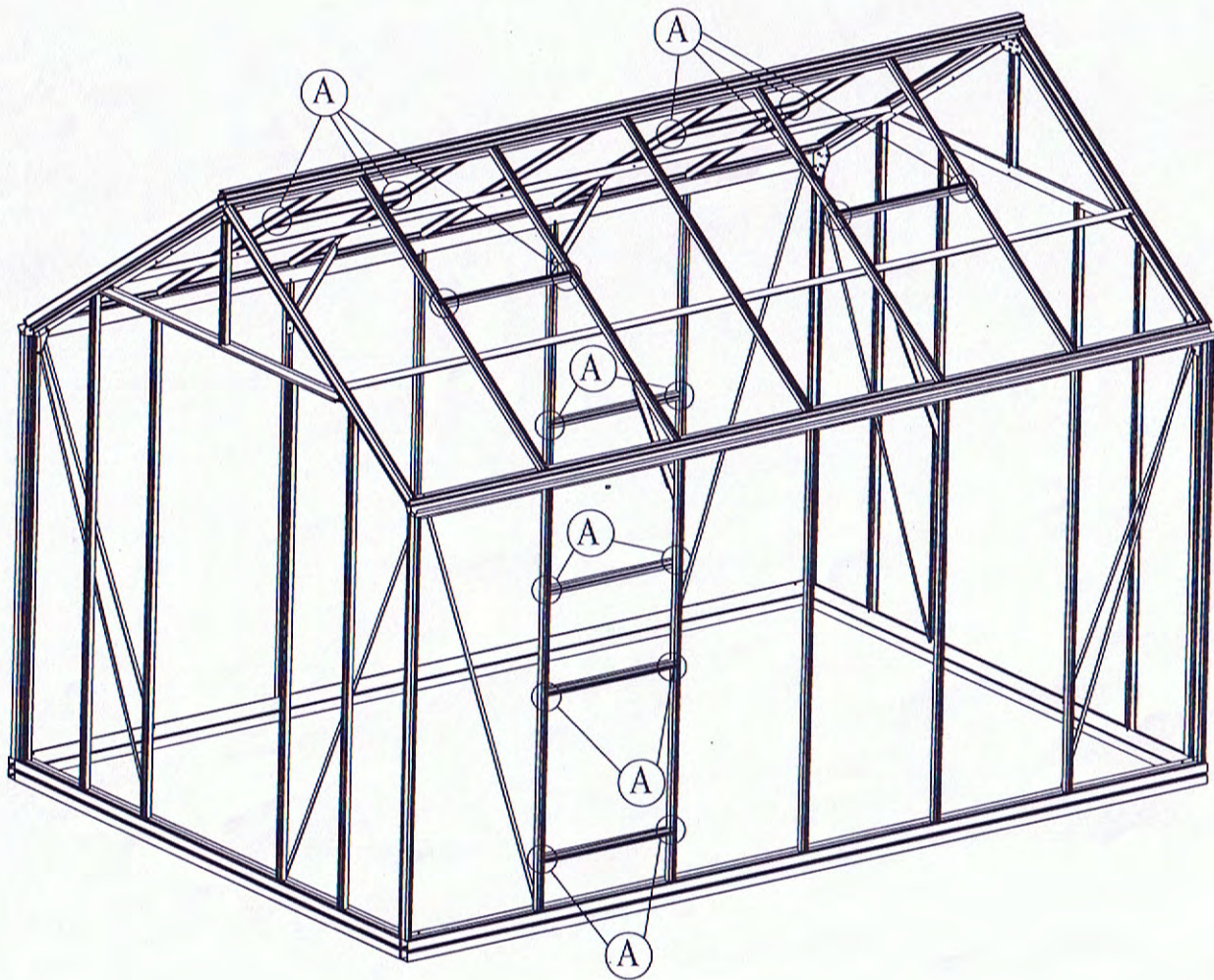
PART	#	mm	Qty.
	M01		16







PART	#	mm	Qty.
	L05F	1404	10
	S01	M6*12	36
	M01		36

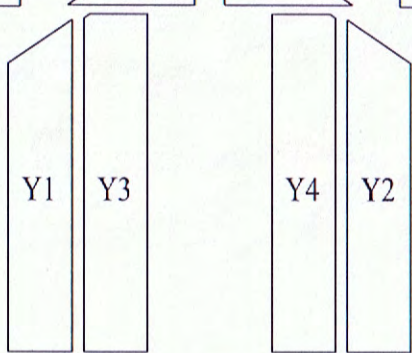
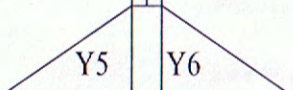
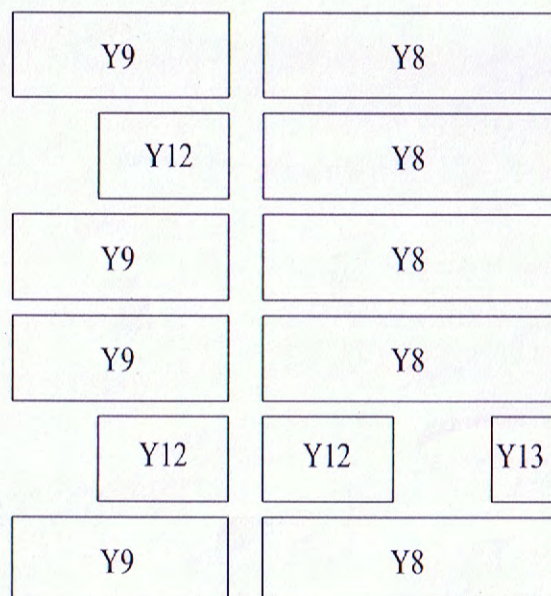
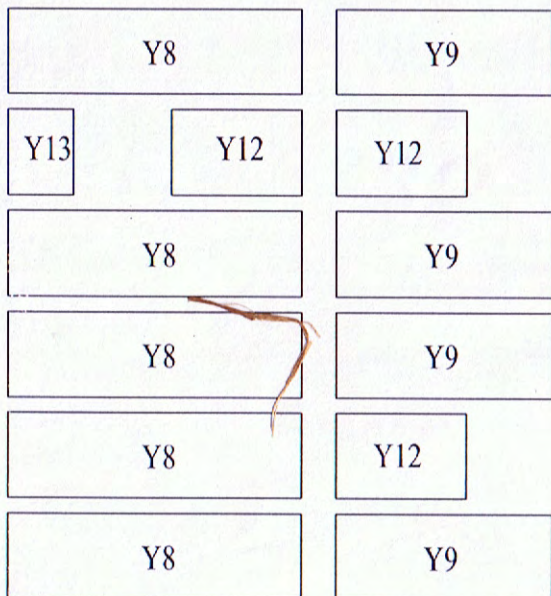
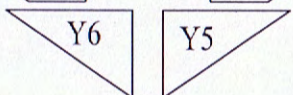
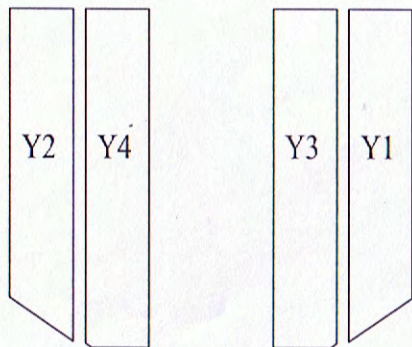


PART	#	mm	Qty.
T	L16A	3649	2
	L16B	600	2
	L16C	600	4
	M01		26



PART	#	mm	Qty.
	L05G	574	8
	W04		16
	S01	M6*12	32
	M01		32

**B**

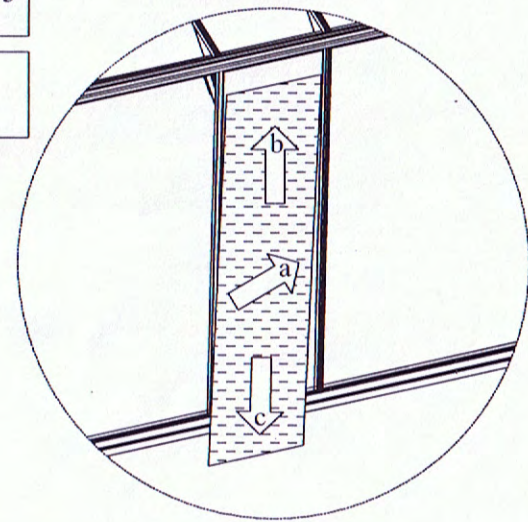


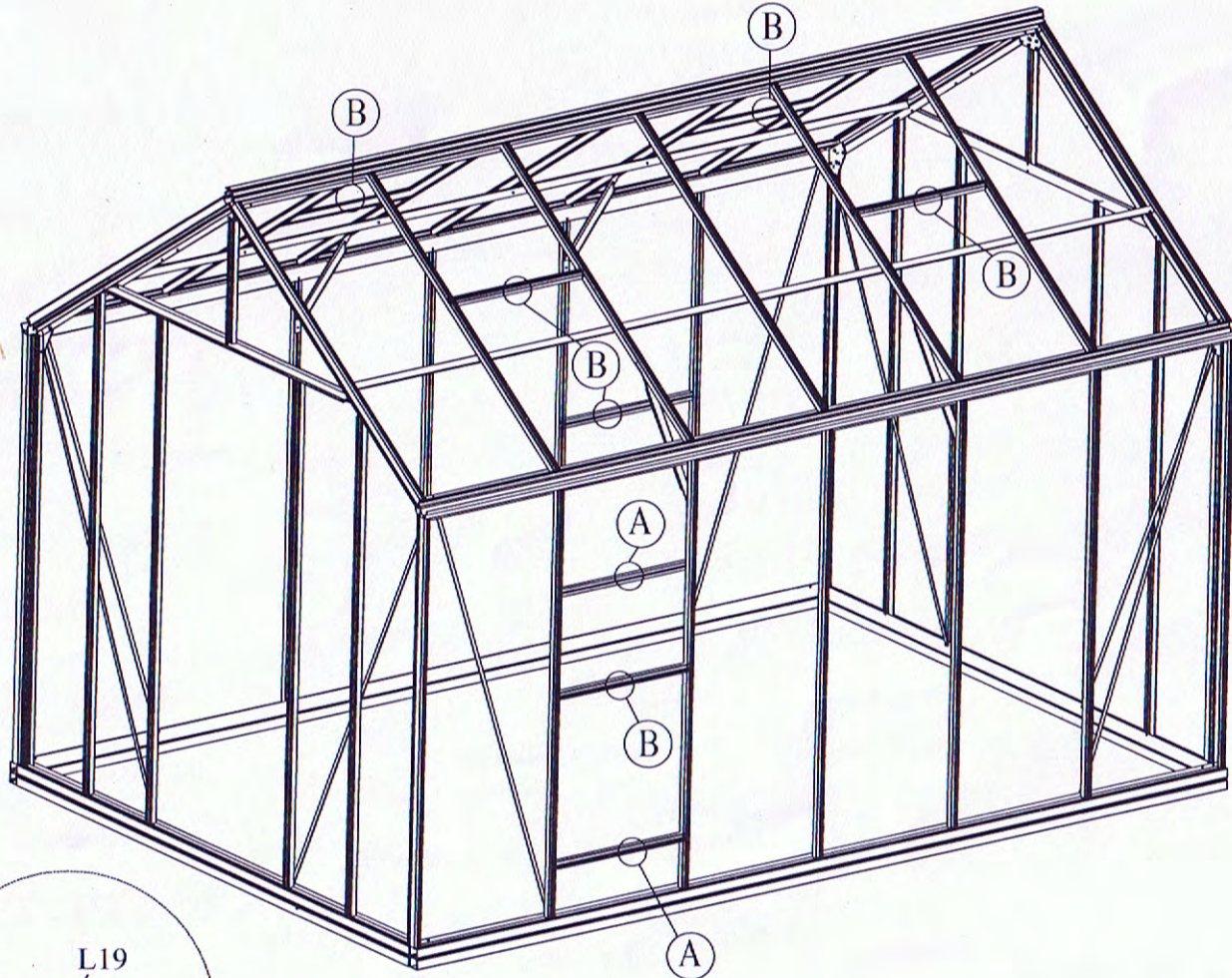
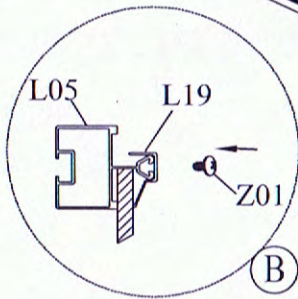
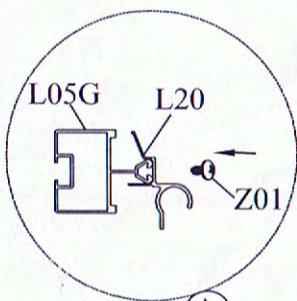
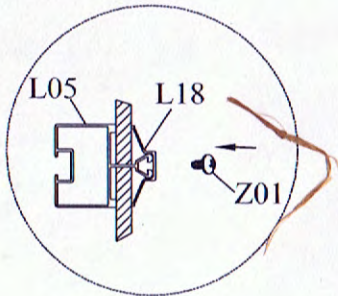
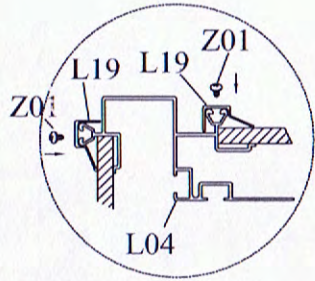
**L**





**R**

**F**

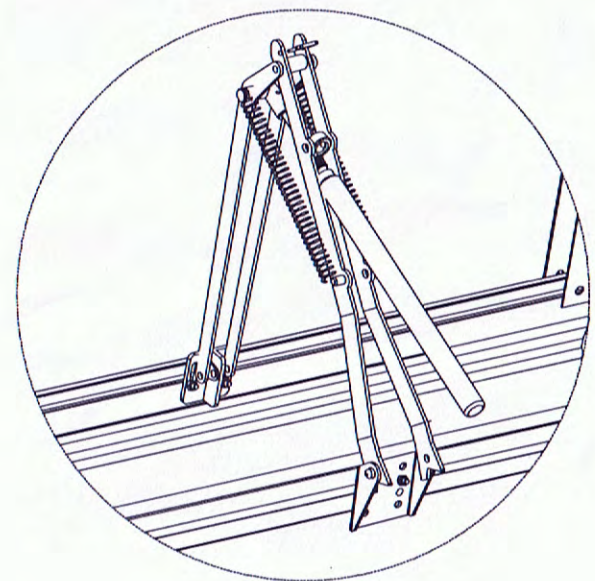
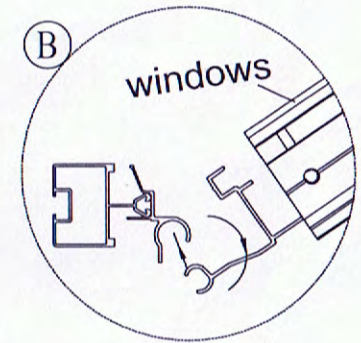
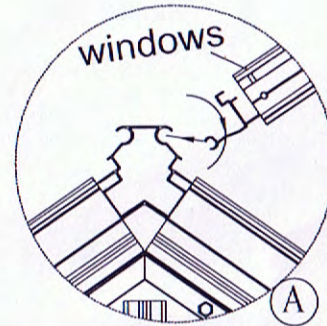
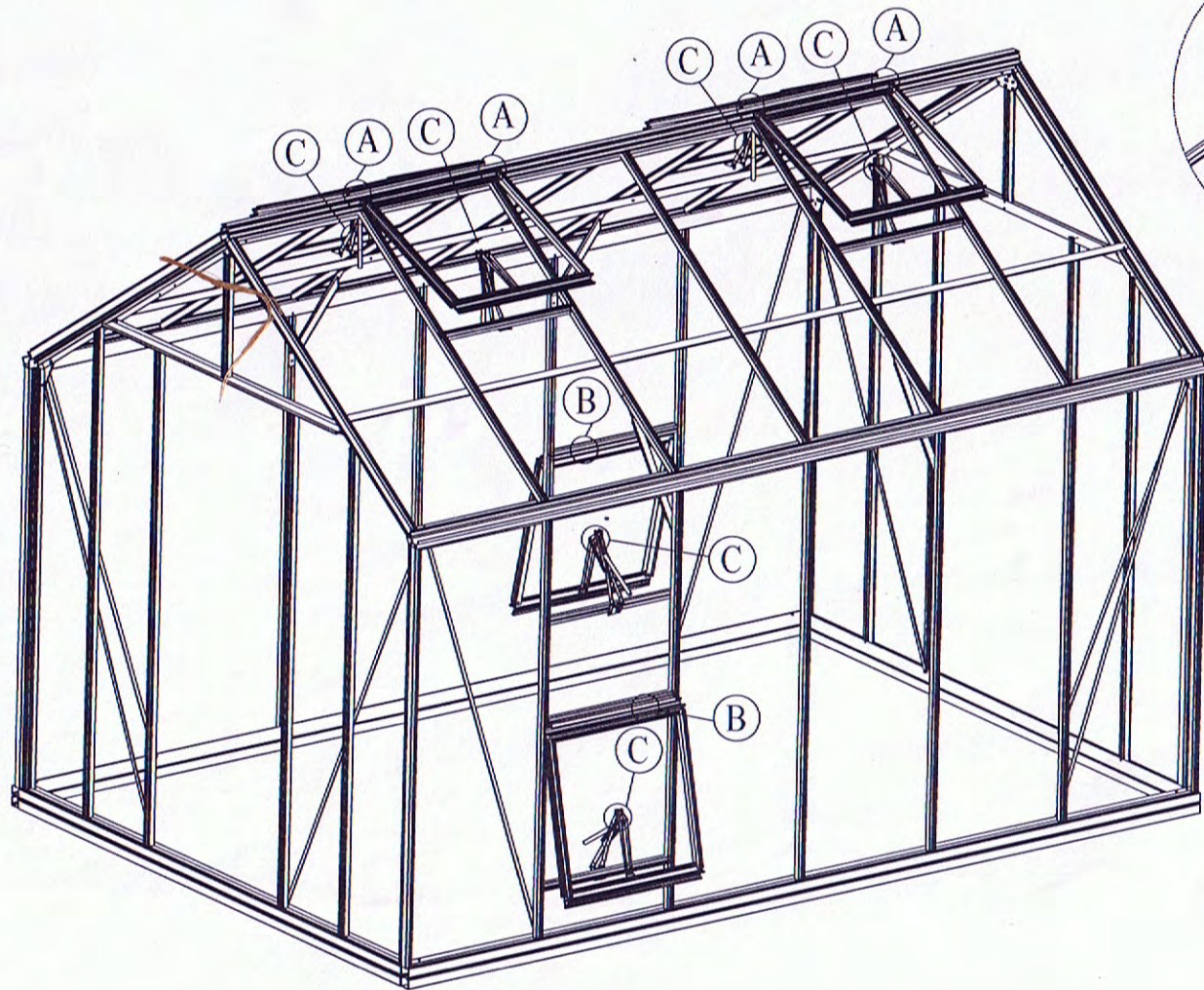
<b>Y1</b>	2
<b>Y2</b>	2
<b>Y3</b>	2
<b>Y4</b>	2
<b>Y5</b>	2
<b>Y6</b>	2
<b>Y8</b>	10
<b>Y9</b>	8
<b>Y12</b>	6
<b>Y13</b>	2







PART	#	mm	Qty.
	L18A	1959	4
	L18B	1911	4
	L18C	473	2
	L18D	1654	10
	L18E	1404	10
	L18F	809	4
	L18G	574	6
	L19A	1404	8
	L19B	1654	8
	L19C	809	4
	L19D	1919	4
	L19E	600	12
	L20	574	2
	Z01	Ø4*8	352





PART	#	mm	Qty.
	HX-T312-1		6
	M01		24

