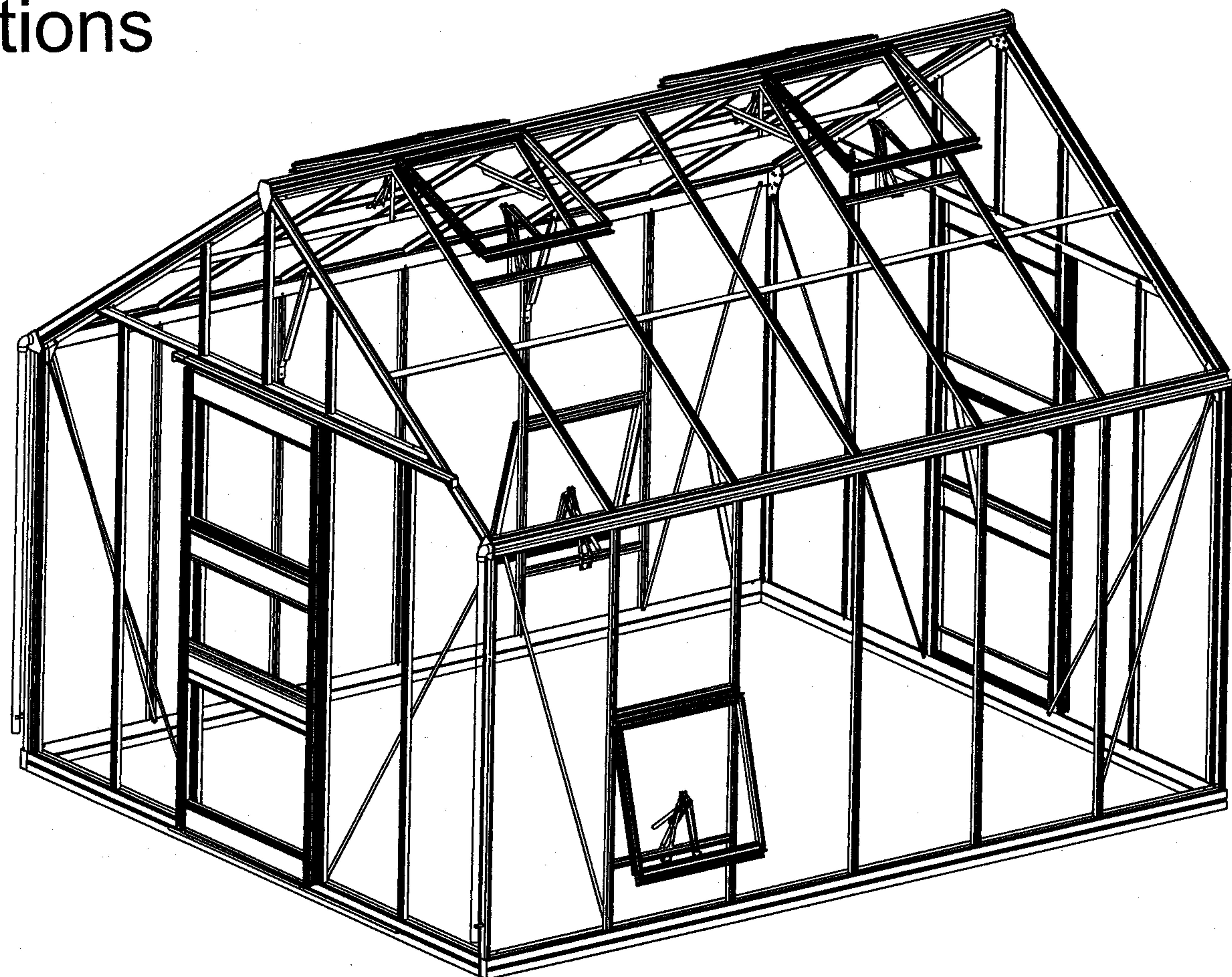


GREENHOUSE

Assembly instructions



Global Tradewinds
Vancouver Island B C Canada
WWW.globalwinds.webs.com
globaltradewinds@gmail.com
(250)210-1648

MODEL: HX91012G
Product Size(LxWxH): 366x305x290cm(10'x12')

Dear Customer!

Congratulations for your new greenhouse.

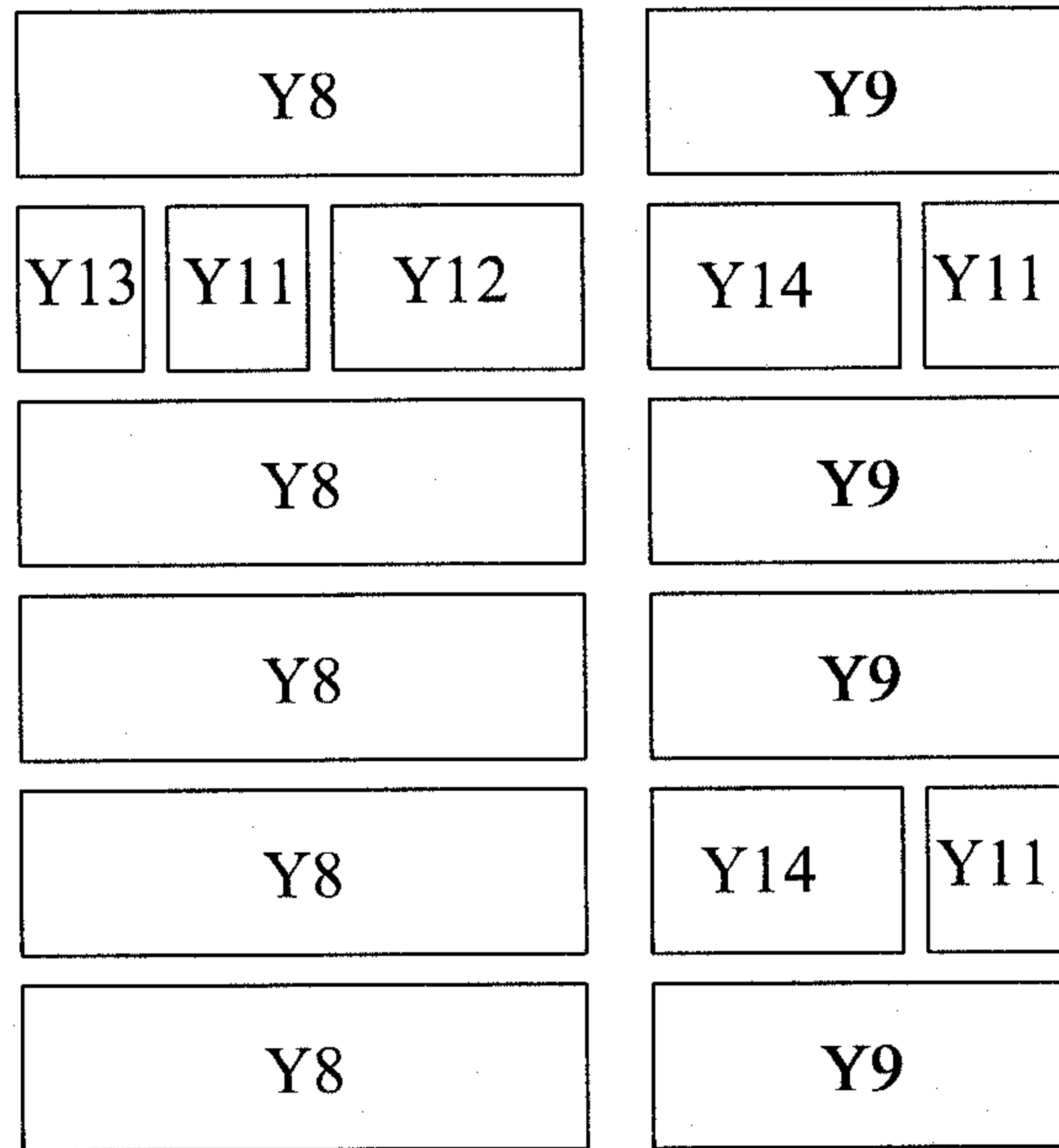
We are sure that by the following detailed assembly instructions you will find as much pleasure in actual assembly as in the time you spend in your greenhouse in the future.

The assembly instructions mainly consist of detailed illustrations and no specific technical knowledge is required for the assembly of the greenhouse.

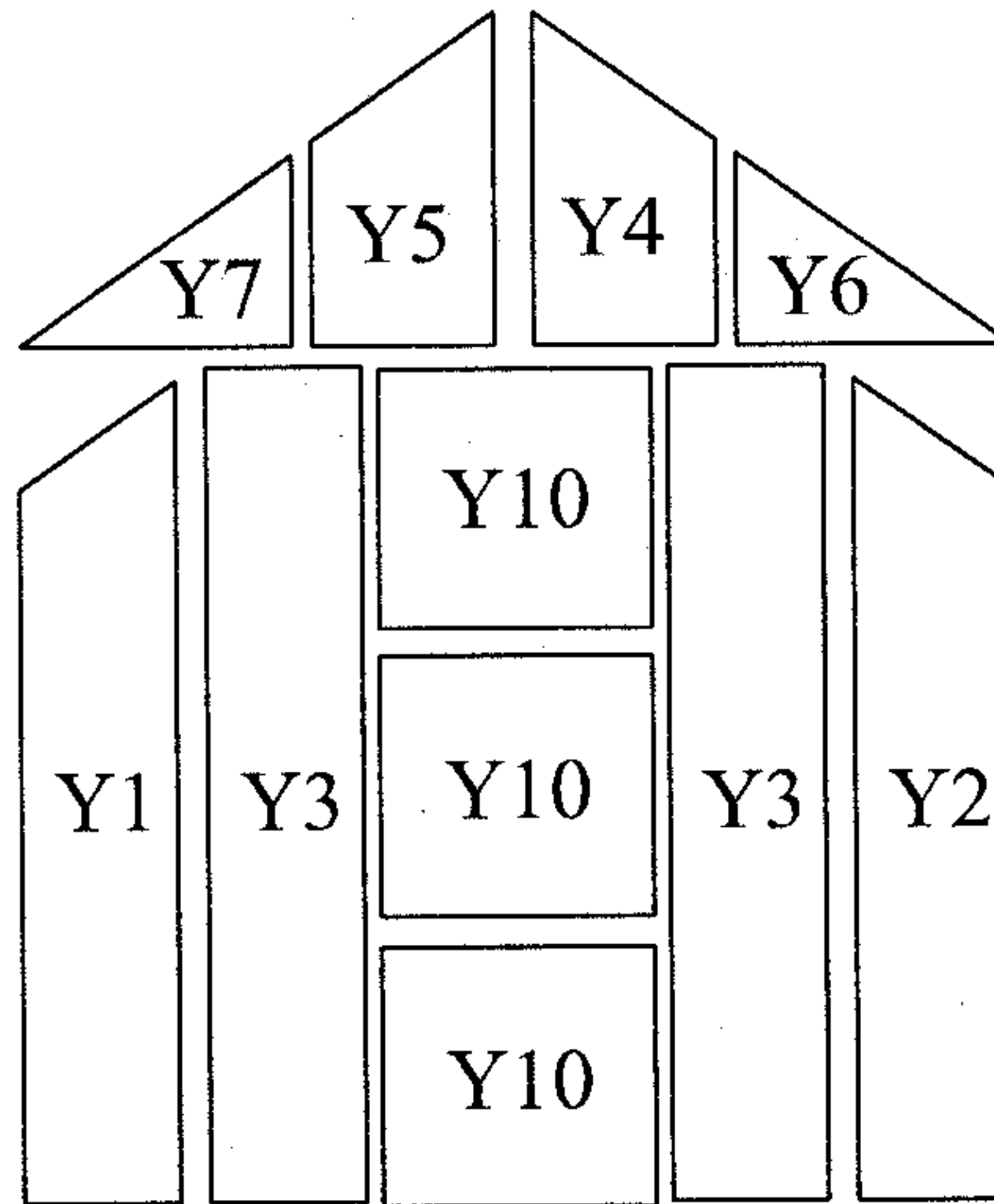
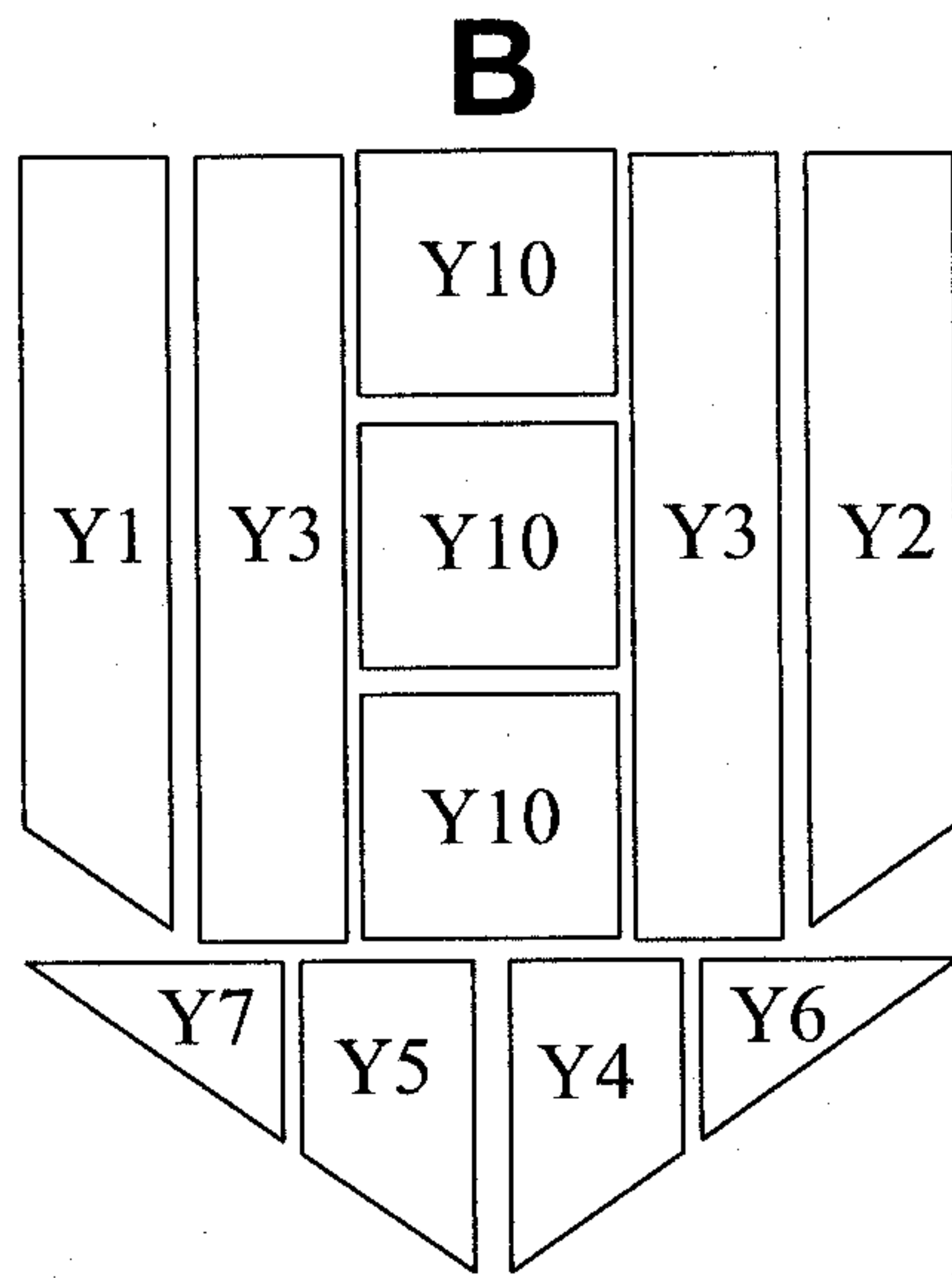
Notes:

1. Please put on gloves when you assemble the greenhouse.
2. Please pay attention to the related instructions of putting into screws in advance when you assemble the aluminium framework.
3. We provide you a bag of spare parts if you miss some parts.
4. Please maintain the greenhouse regularly.
5. Two people required for assembling the greenhouse.

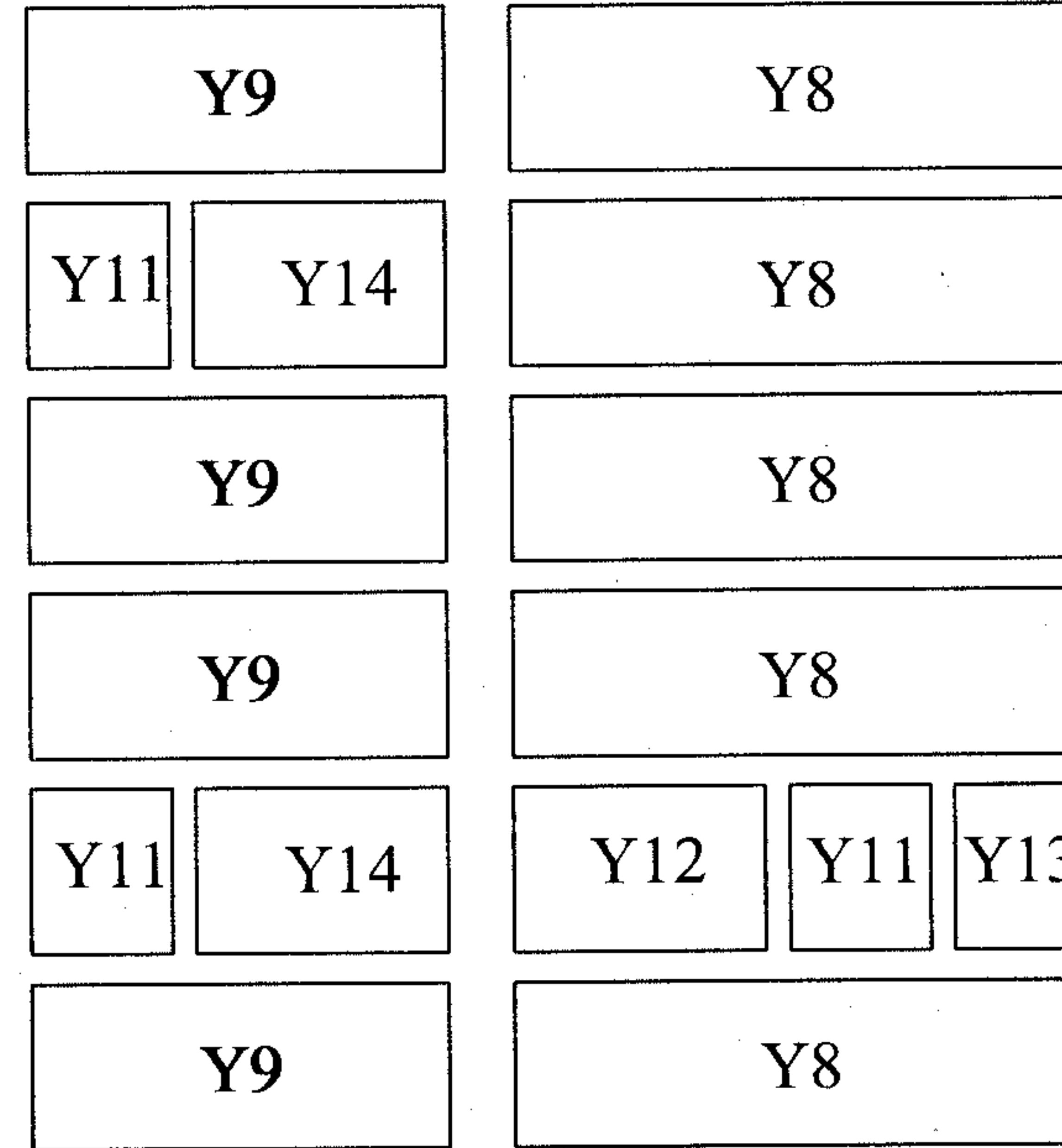
Polycarbonate Sheet



L

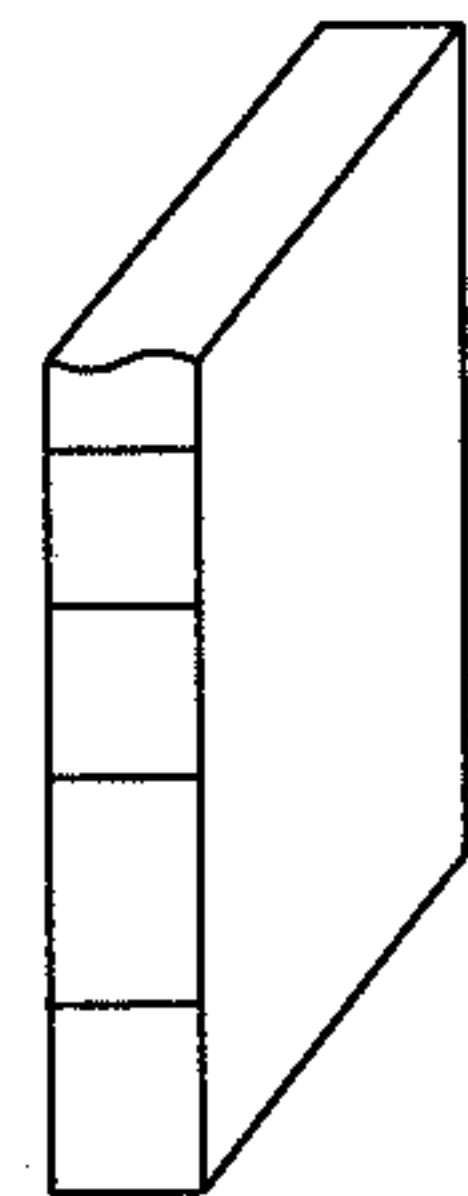


F



R

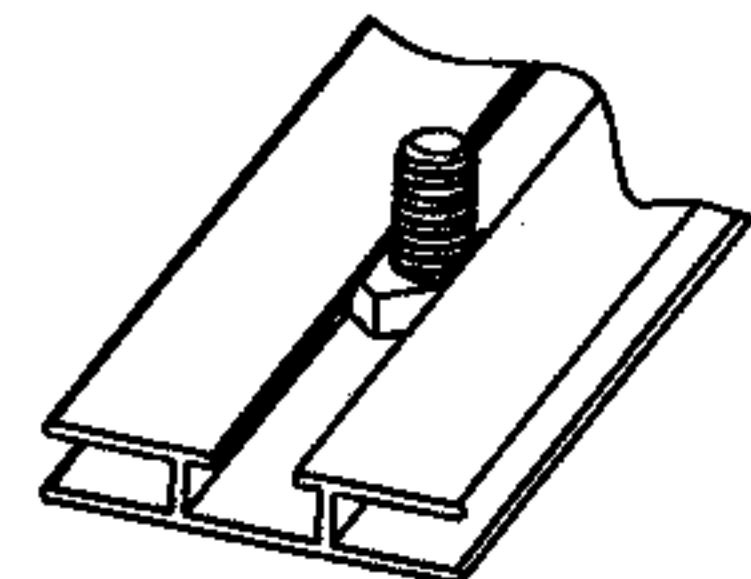
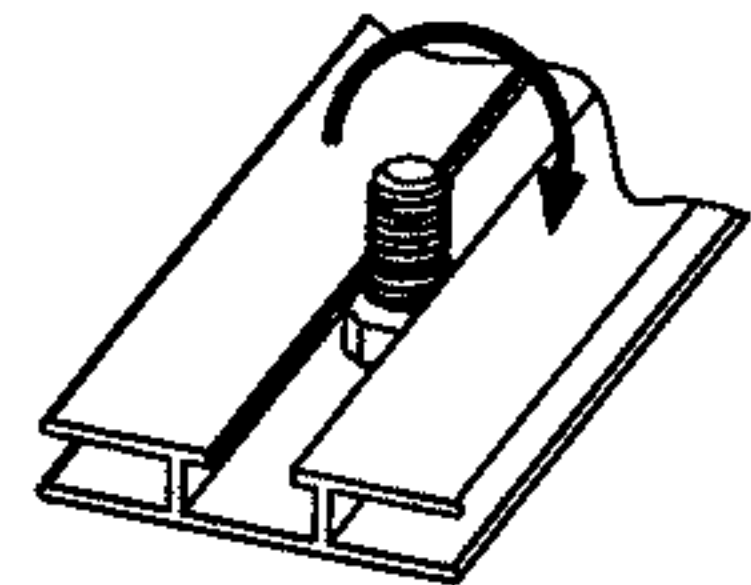
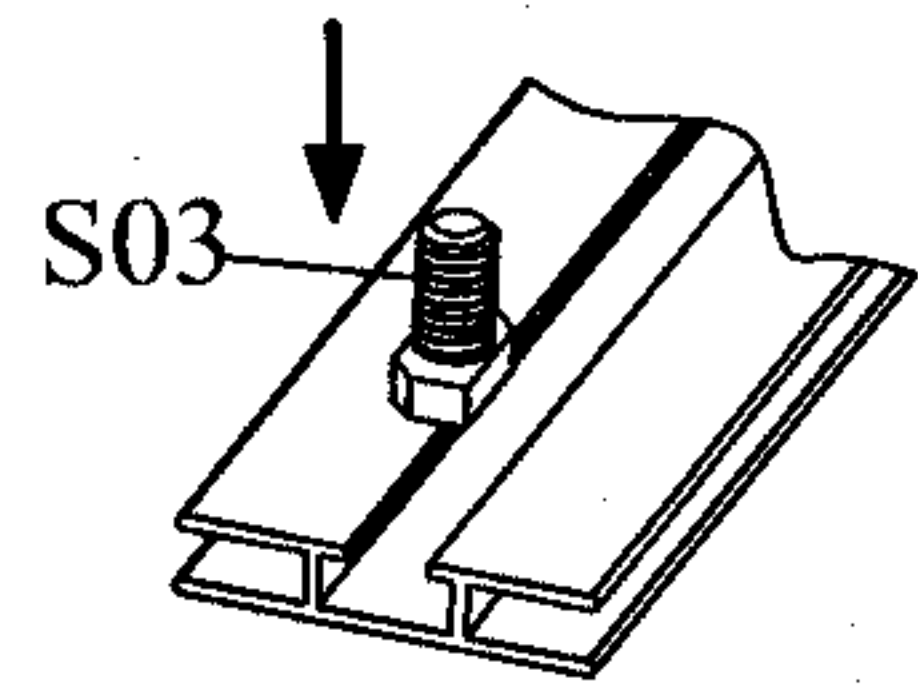
Y1	2
Y2	2
Y3	4
Y4	2
Y5	2
Y6	2
Y7	2
Y8	10
Y9	8
Y10	6
Y11	6
Y12	2
Y13	2
Y14	4



Before you assemble the greenhouse, please tear the protective film of both sides of PC sheet.
Expose the side with letters to sunlight!

The list of section

Important Notice:
Do not need to removal if you forgot to put the Screws S01, you can put Drive Screws S03 replace for S01! **!**



PART	#	mm	Qty.
	J01		2
	J02L		2
	J02R		2
	J03L		2
	J03R		2
	J04L		2
	J04R		2
	J05		2
	G01	1600	2
	G02		2
	G03		2

PART	#	mm	Qty.
	W01		2
	W02		4
	W03		16
	HX-T312-1		6

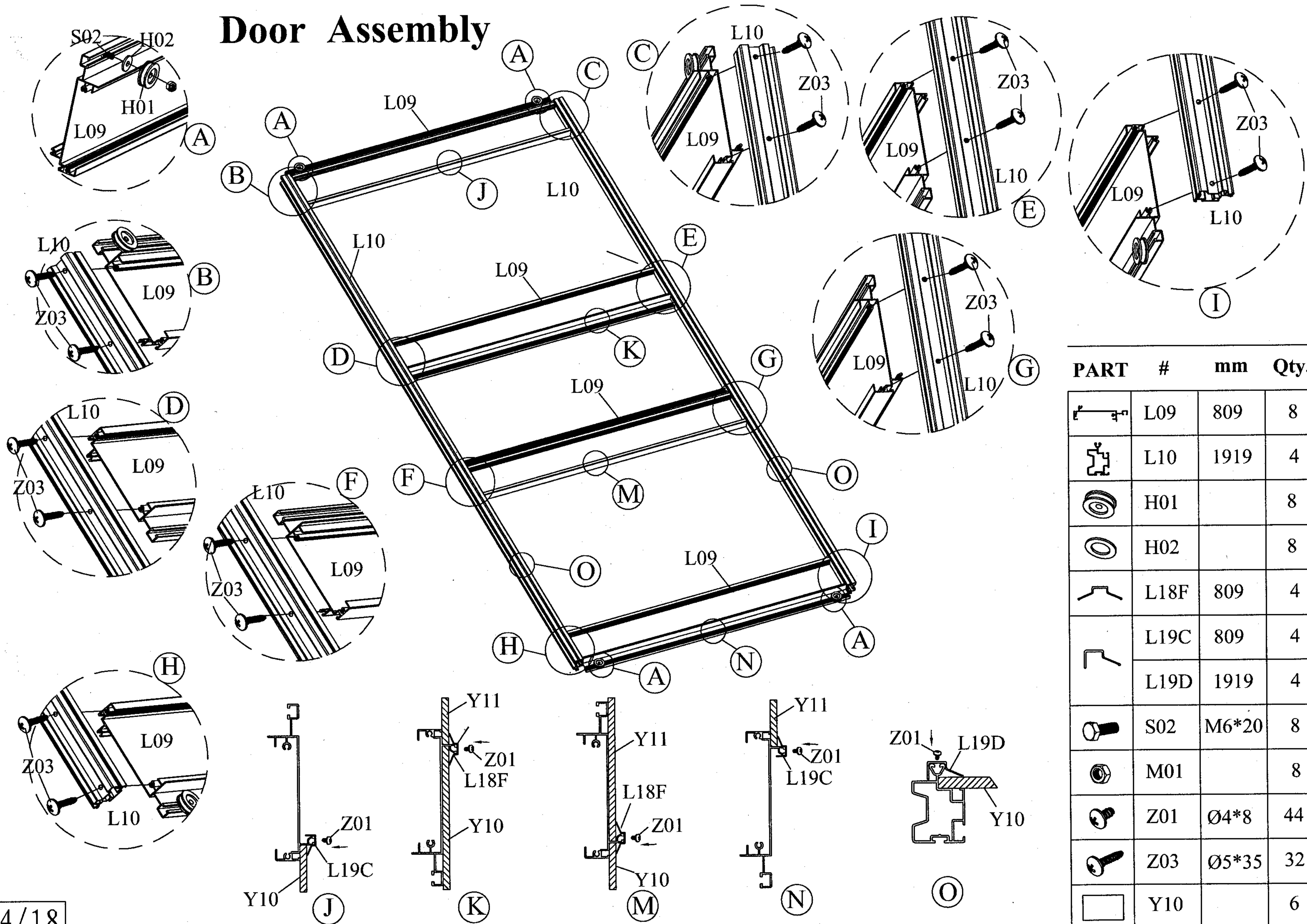
PART	#	mm	Qty.
	L19A	1775	8
	L19B	1690	8
	L19C	809	4
	L19D	1919	4
	L19E	600	12
	L20	574	2

PART	#	mm	Qty.
	S01	M6*12	268
	S02	M6*20	8
	S03	M6*14	30
	M01		276
	Z01	Ø4*8	408
	Z02	Ø5*12	26
	Z03	Ø5*35	32
	H01		8
	H02		8

PART	#	mm	Qty.
	L08	1850	2
	L09	809	8
	L10	1919	4
	L11	624	12
	L12	600	12
	L13A	1944	4
	L13B	1776	4
	L16A	3649	2
	L16B	600	3
	L16C	600	6
	L18A	1959	8
	L18B	450	4
	L18C	726	2
	L18D	1690	10
	L18E	1775	10
	L18F	809	4
	L18G	574	6

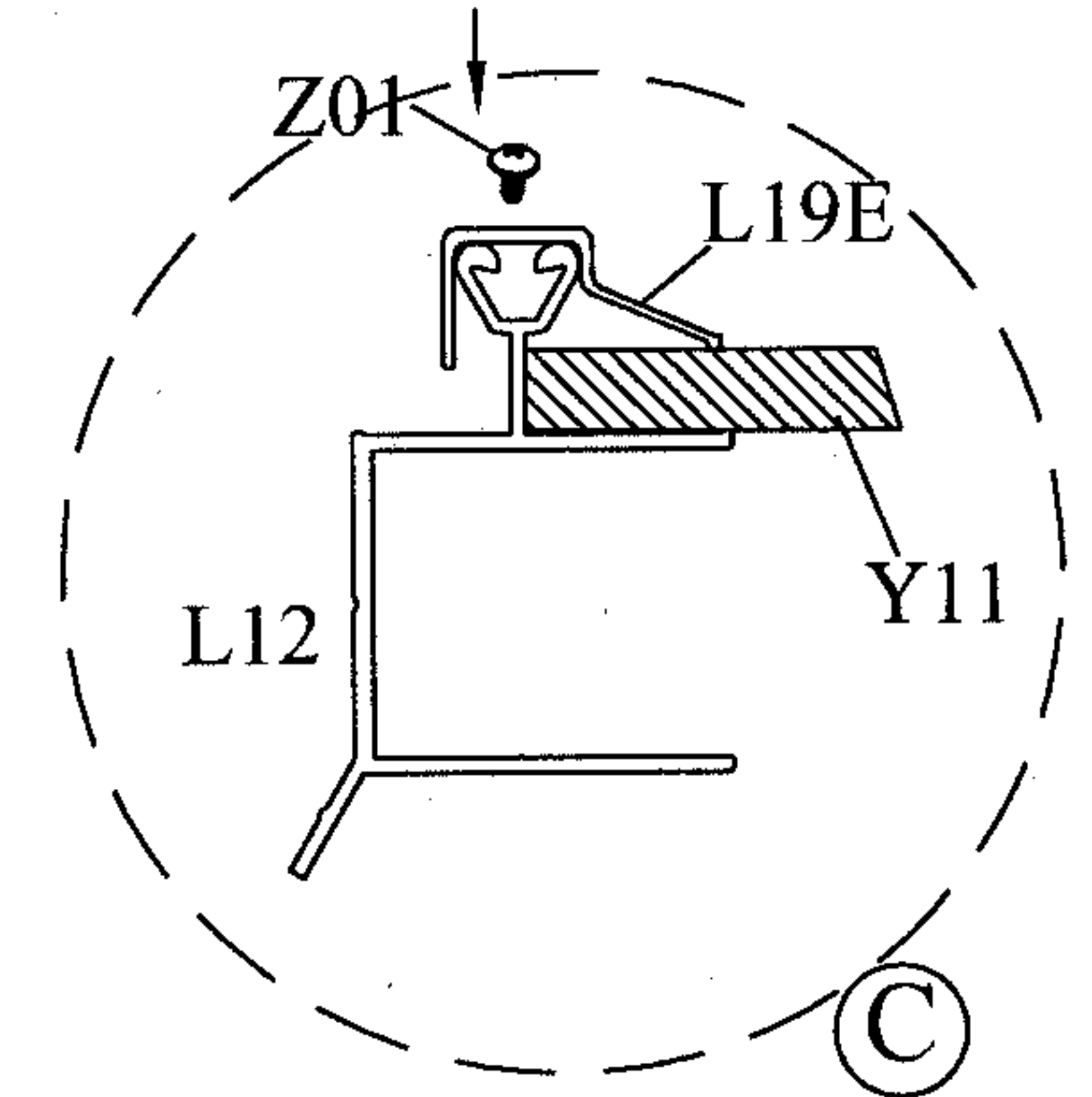
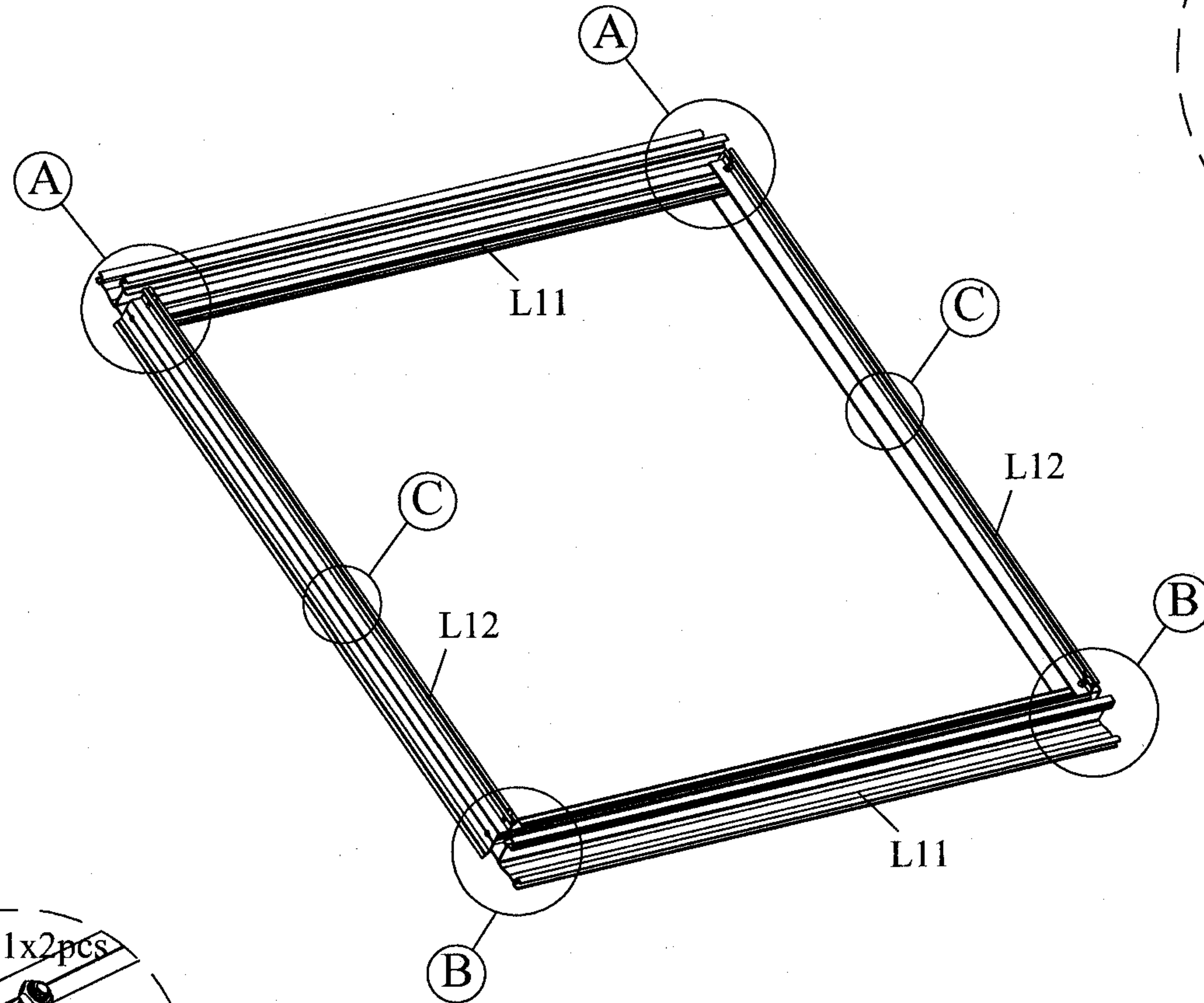
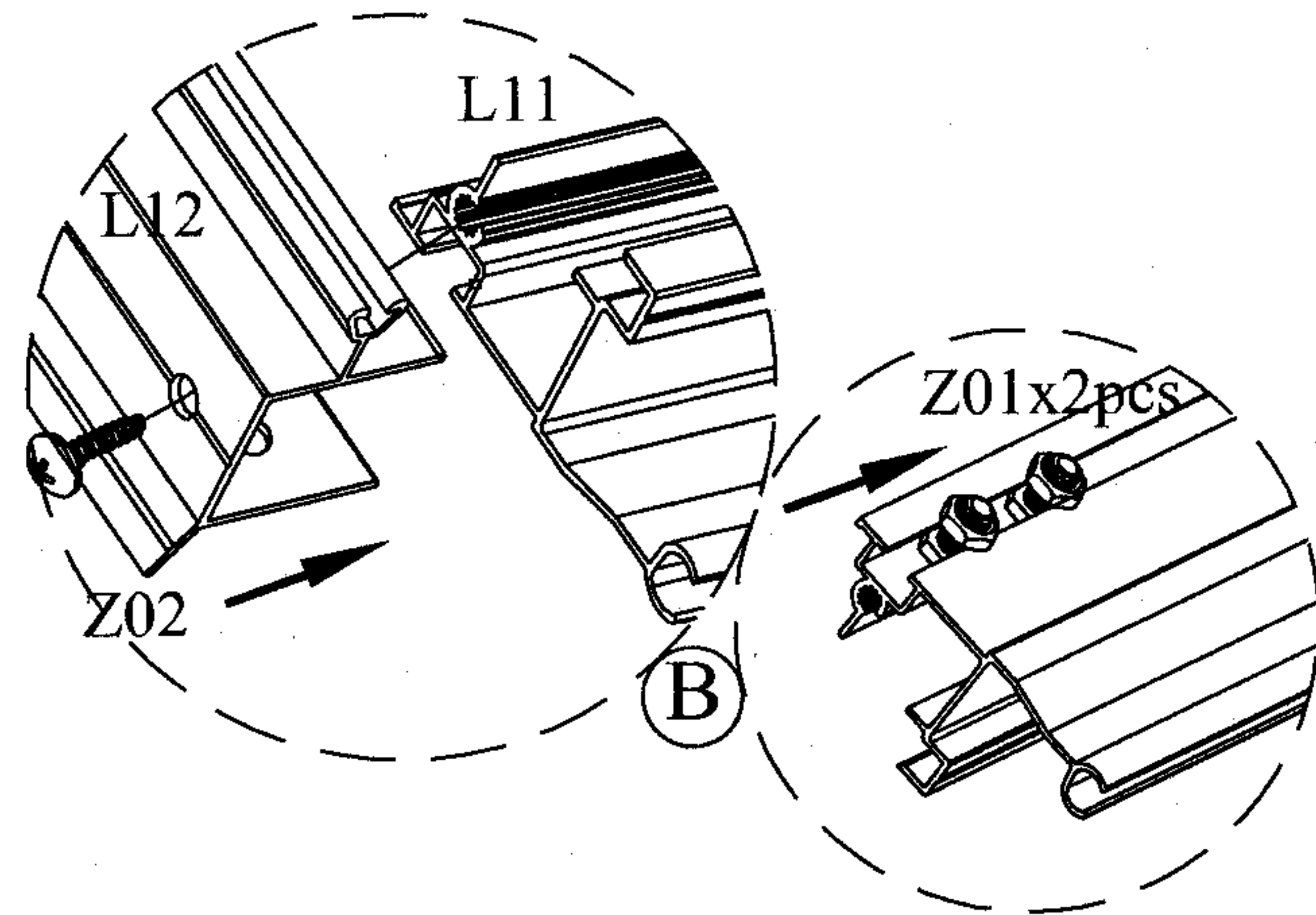
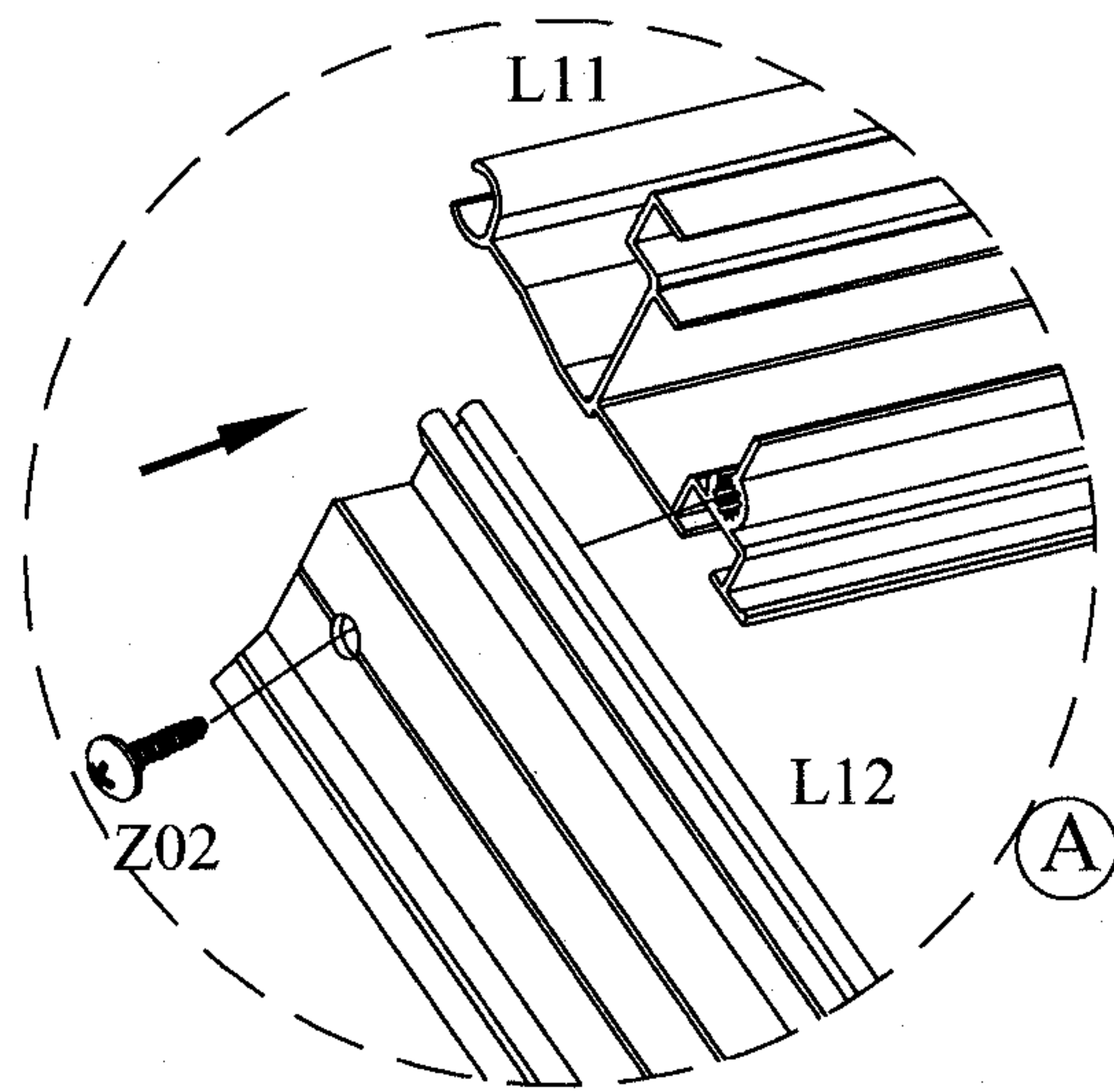
PART	#	mm	Qty.
	L01	3649	1
	L02	3649	2
	L03A	2973	2
	L03B	3649	2
	L04A	1775	2
	L04B	1775	2
	L04C	1690	1
	L04D	1690	1
	L04E	1690	2
	L05A	1959	8
	L05B	475	2
	L05C	475	2
	L05D	726	2
	L05E	1690	10
	L05F	1775	10
	L05G	574	8
	L06	2155	2
	L07	1850	2

Door Assembly



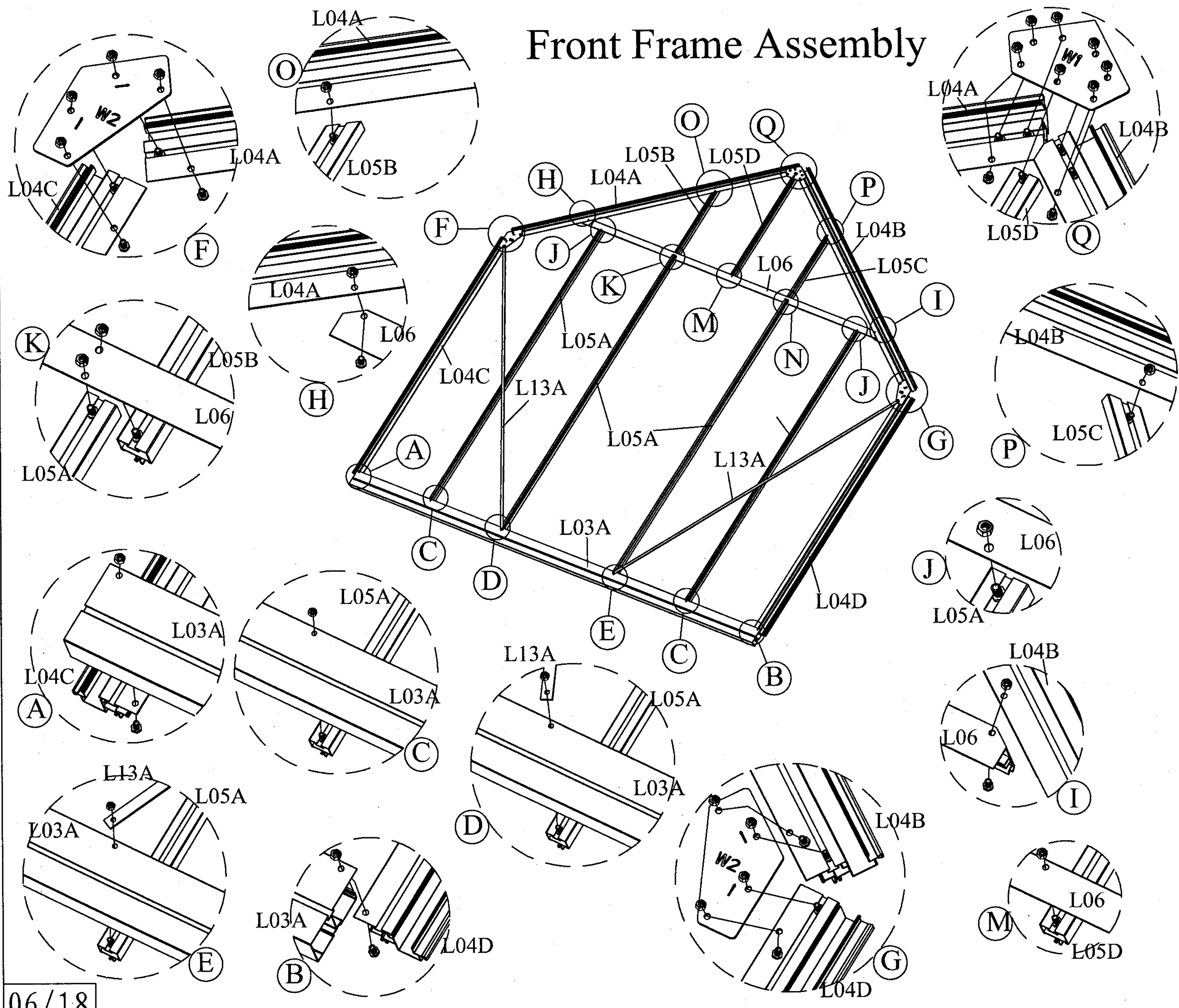
	PART #	mm	Qty.
	L09	809	8
	L10	1919	4
	H01		8
	H02		8
	L18F	809	4
	L19C	809	4
	L19D	1919	4
	S02	M6*20	8
	M01		8
	Z01	Ø4*8	44
	Z03	Ø5*35	32
	Y10		6

Roof window Assembly



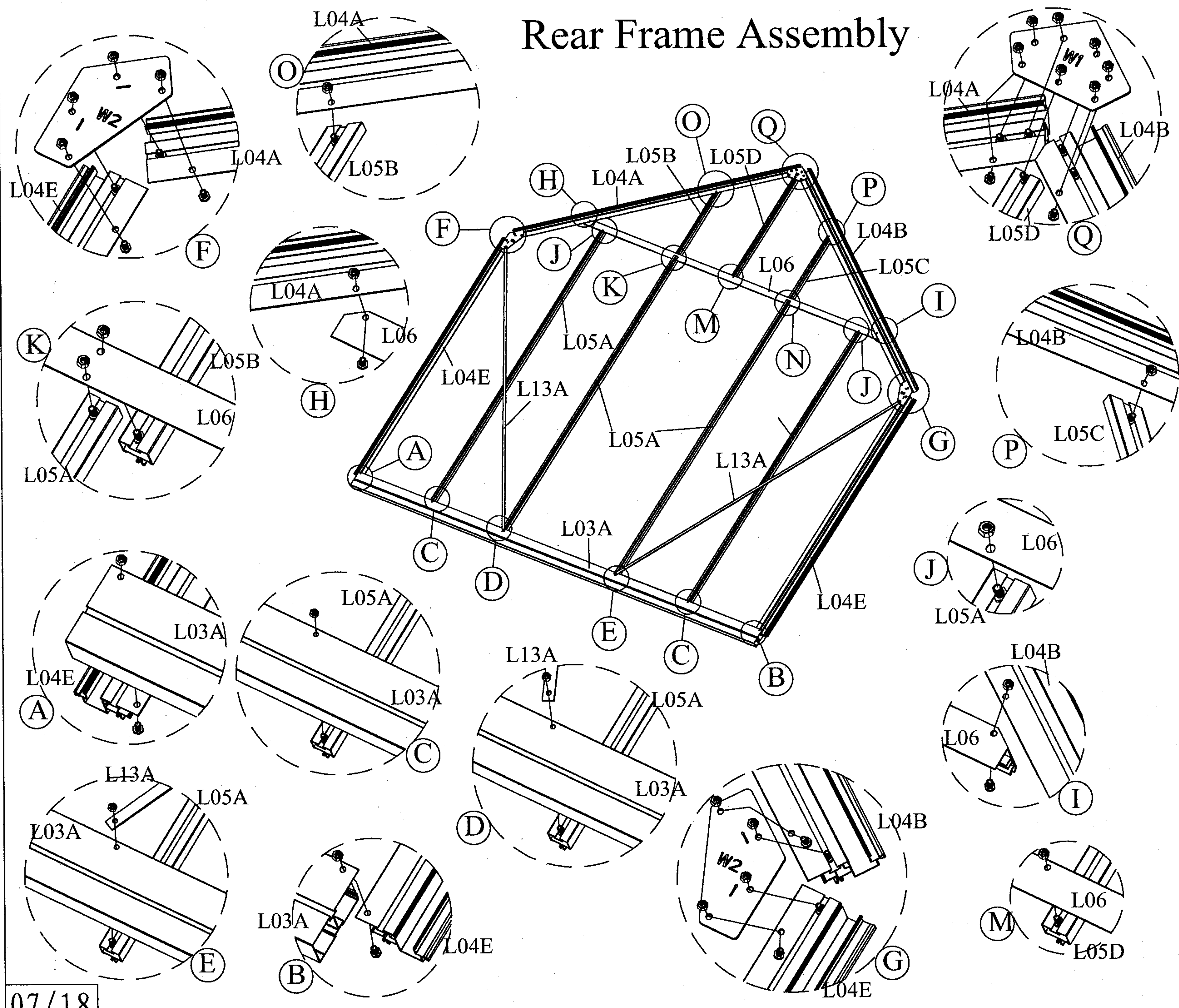
PART	#	mm	Qty.
	L11	624	12
	L12	600	12
	L19E	600	12
	Z02	Ø5*12	24
	Z01	Ø4*8	44
	S01	M6*12	12
	M01		12
	Y11		6

Front Frame Assembly

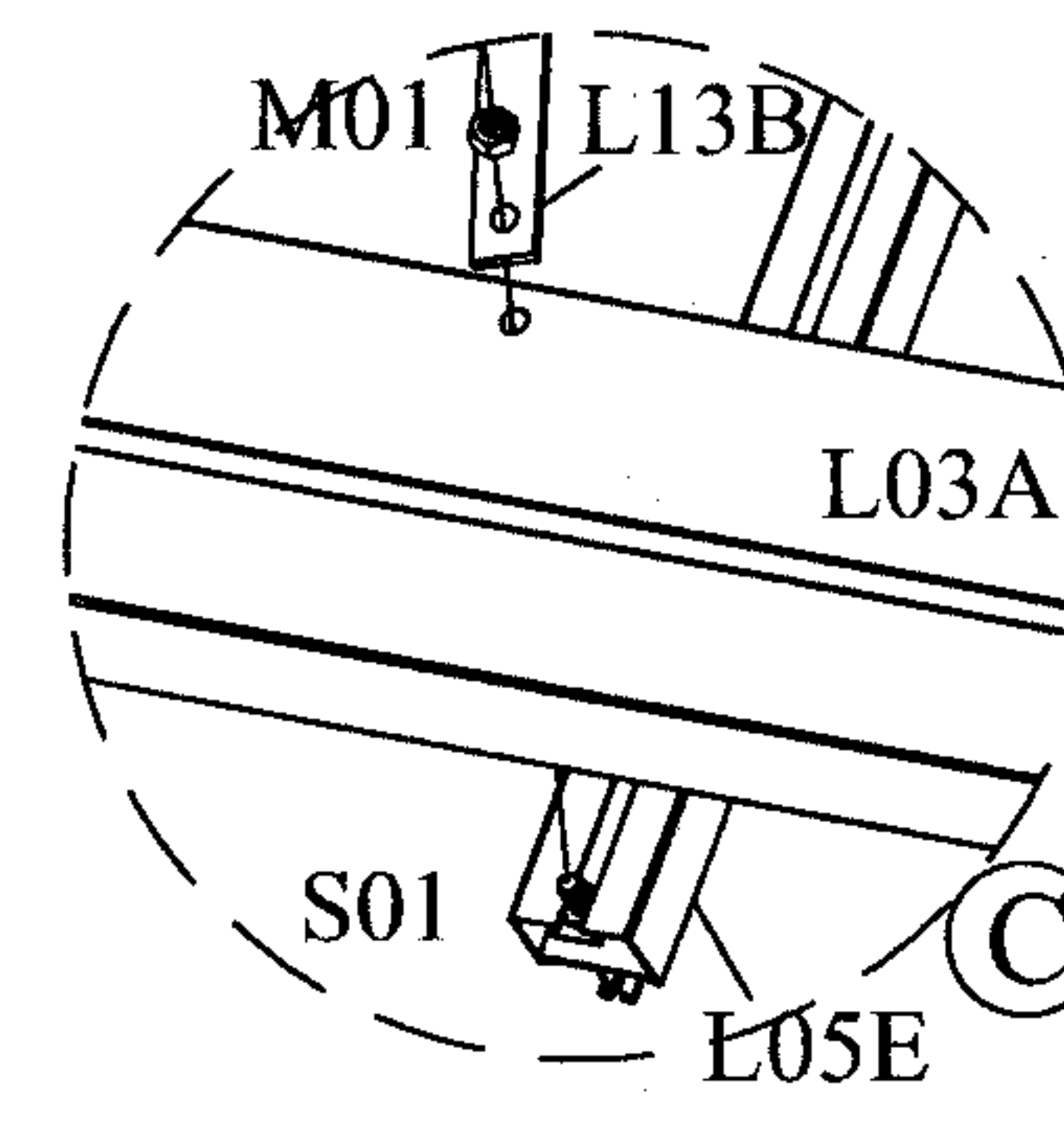
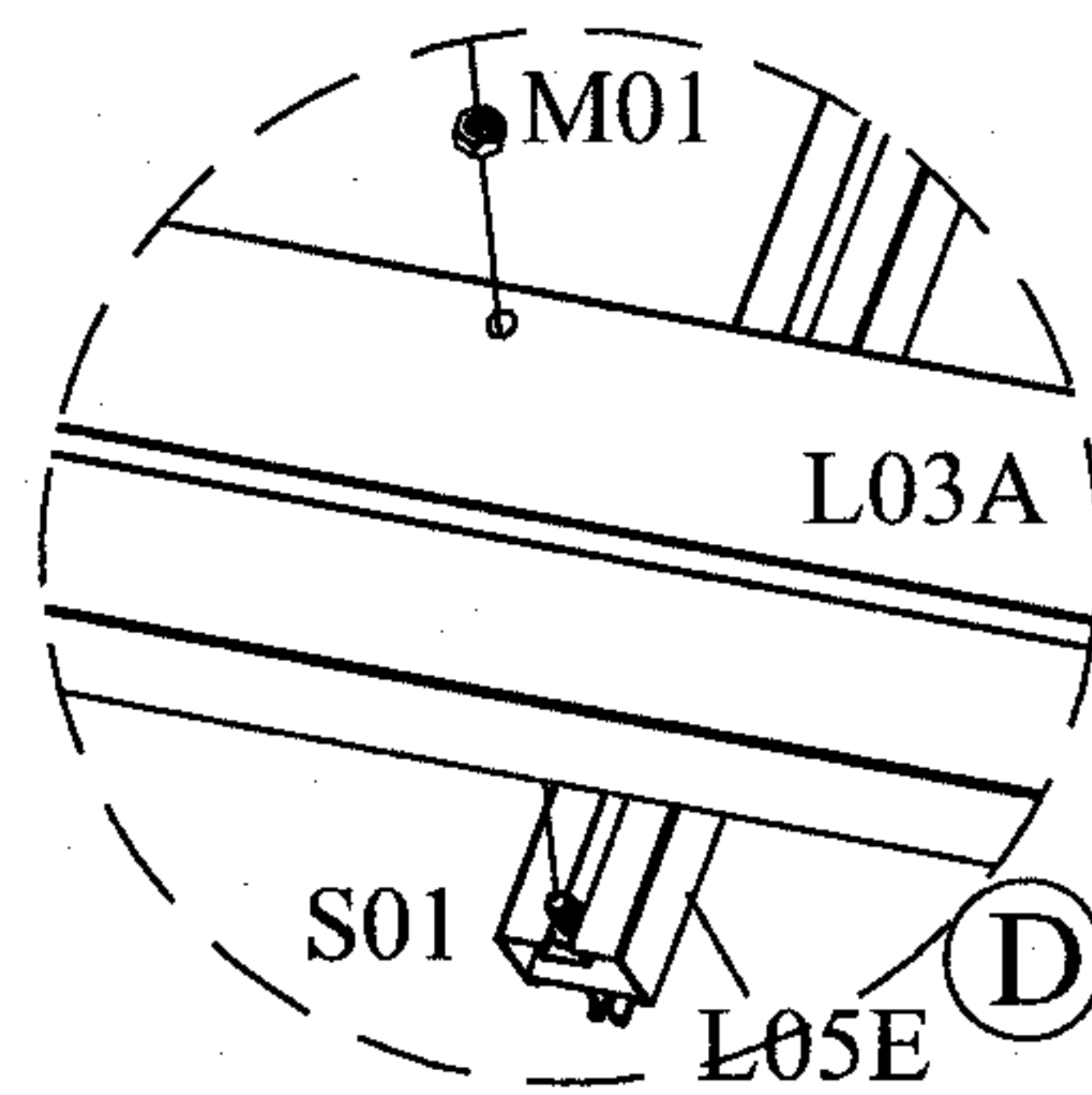
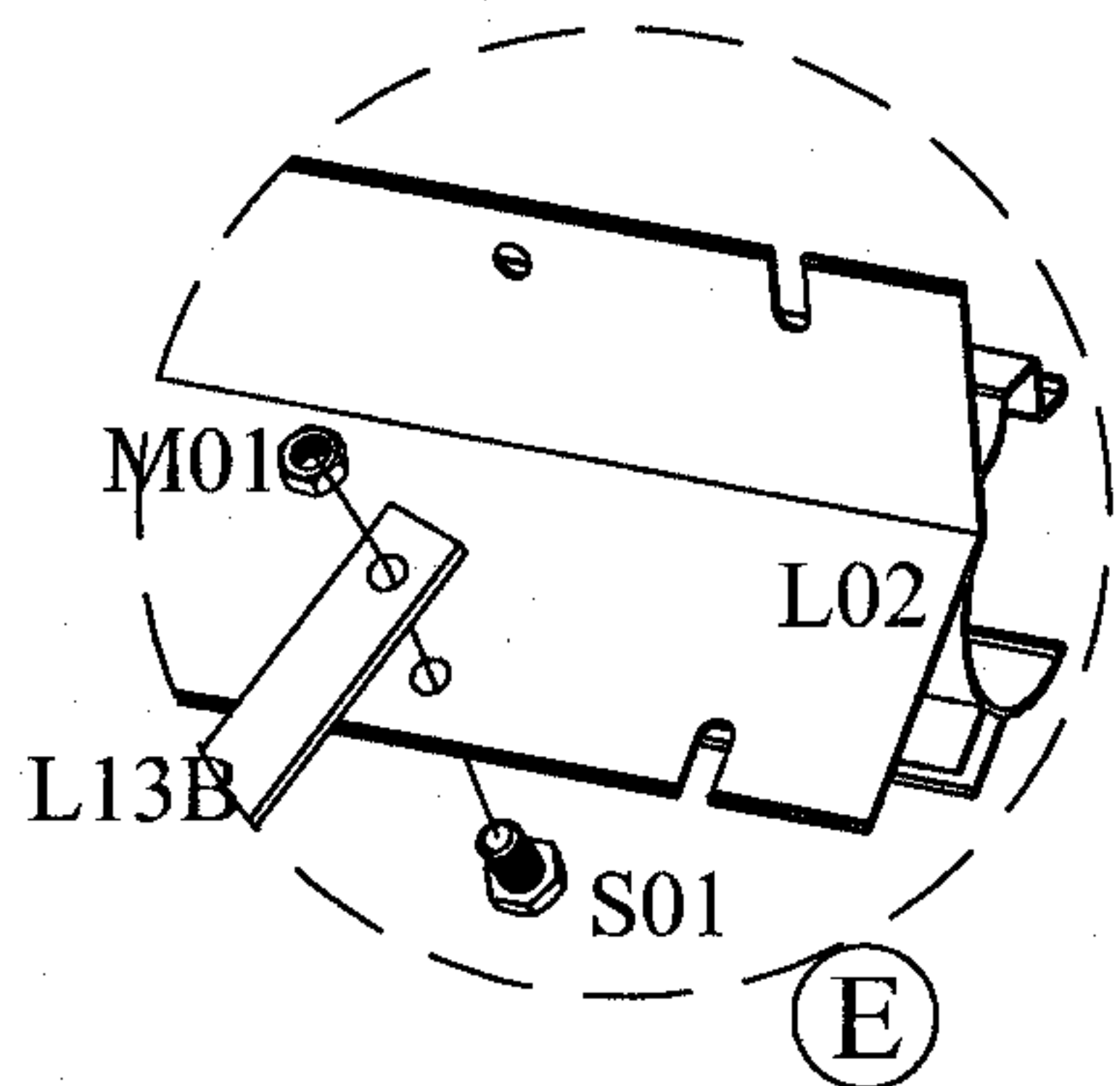
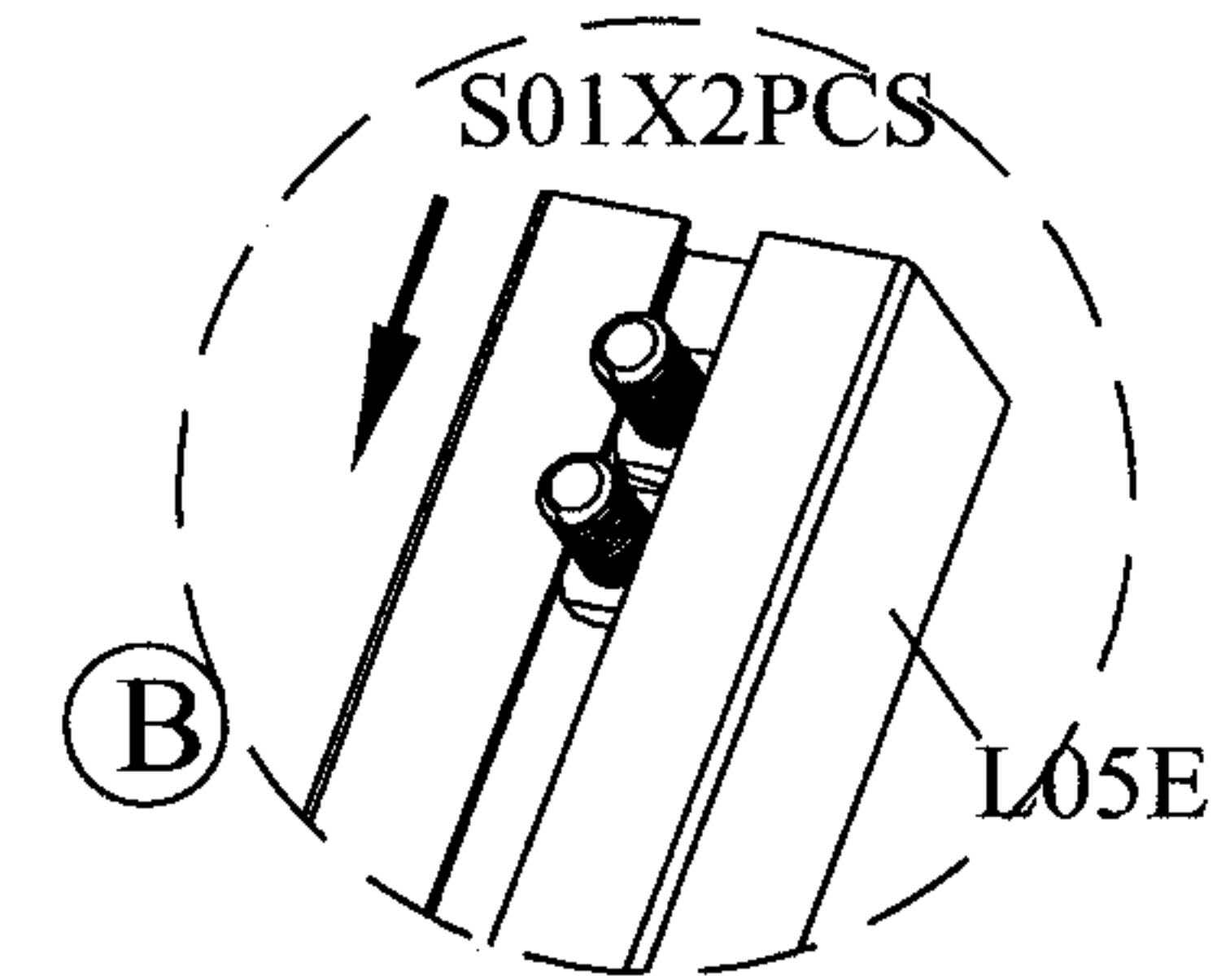
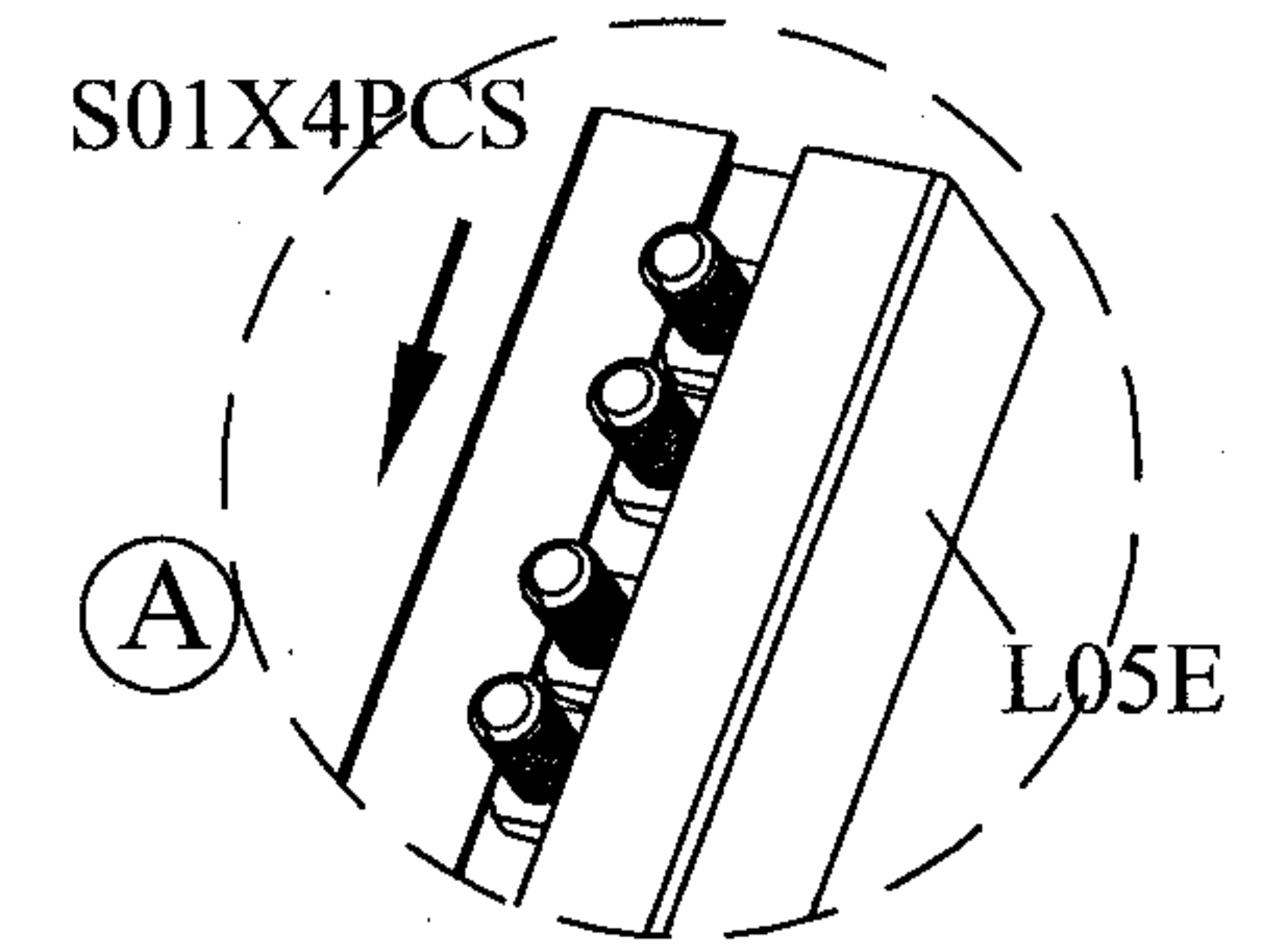
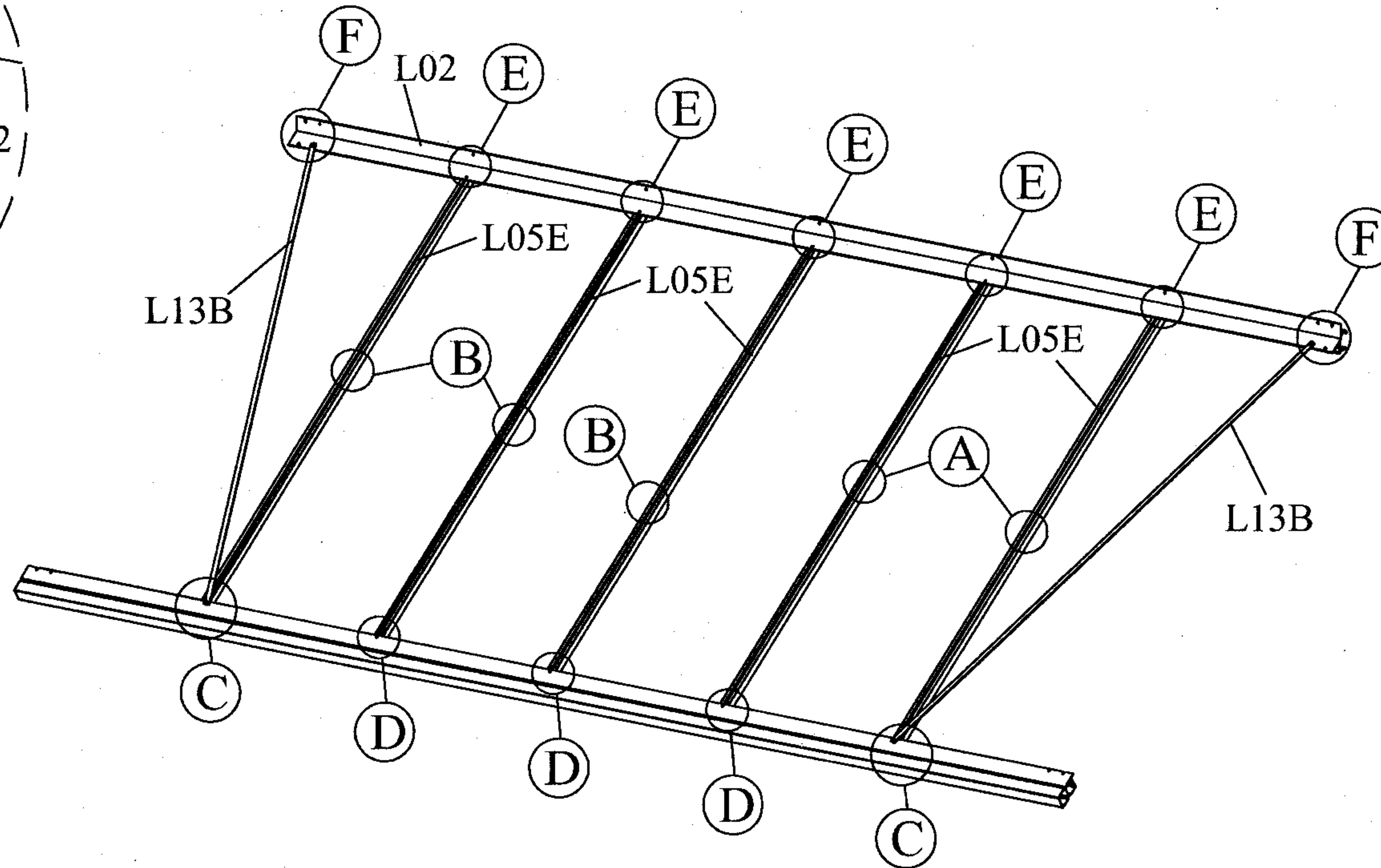
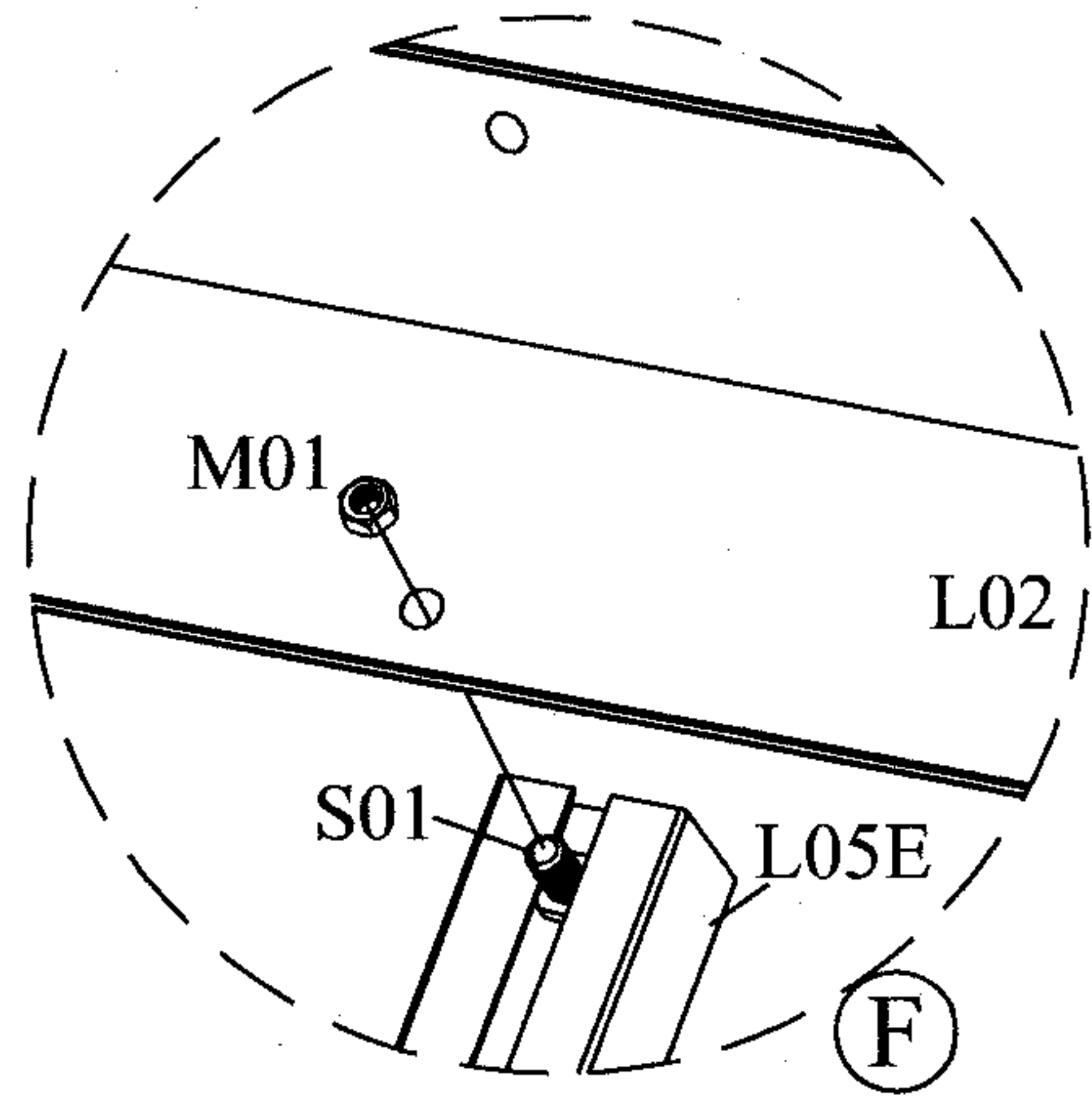


PART	#	mm	Qty.
	L03A	2973	1
	L04A	1775	1
	L04B	1775	1
	L04C	1690	1
	L04D	1690	1
	L05A	1959	4
	L05B	475	1
	L05C	475	1
	L05D	726	1
	L06	2155	1
	L13A	1944	2
	W01		1
	W02		2
	S01	M6*12	30
	M01		30

Rear Frame Assembly



PART	#	mm	Qty.
	L03A	2973	1
	L04A	1775	1
	L04B	1775	1
	L04E	1690	2
	L05A	1959	4
	L05B	475	1
	L05C	475	1
	L05D	726	1
		L06	2155
	L13A	1944	2
	W01		1
	W02		2
	S01	M6*12	30
	M01		30

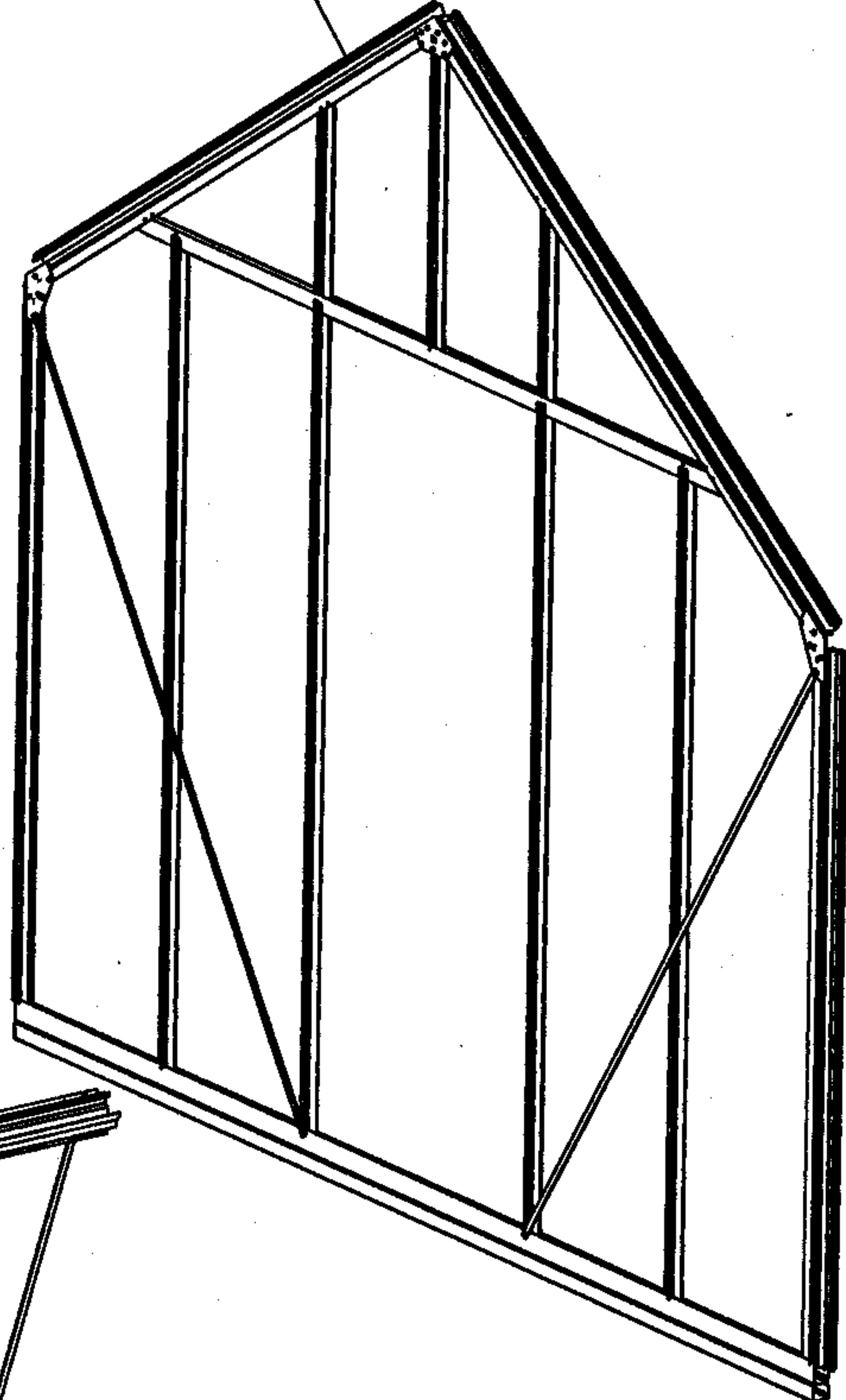
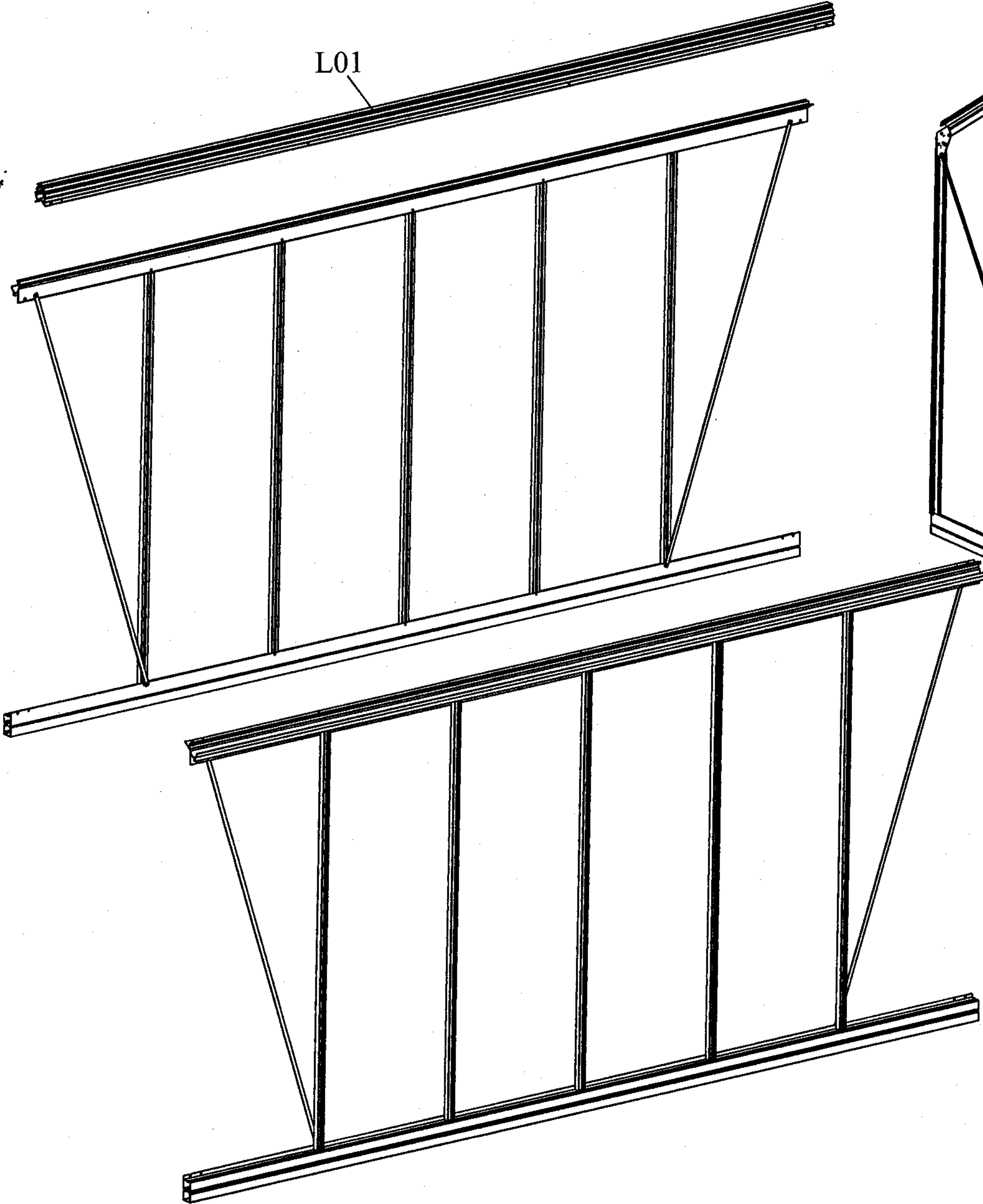
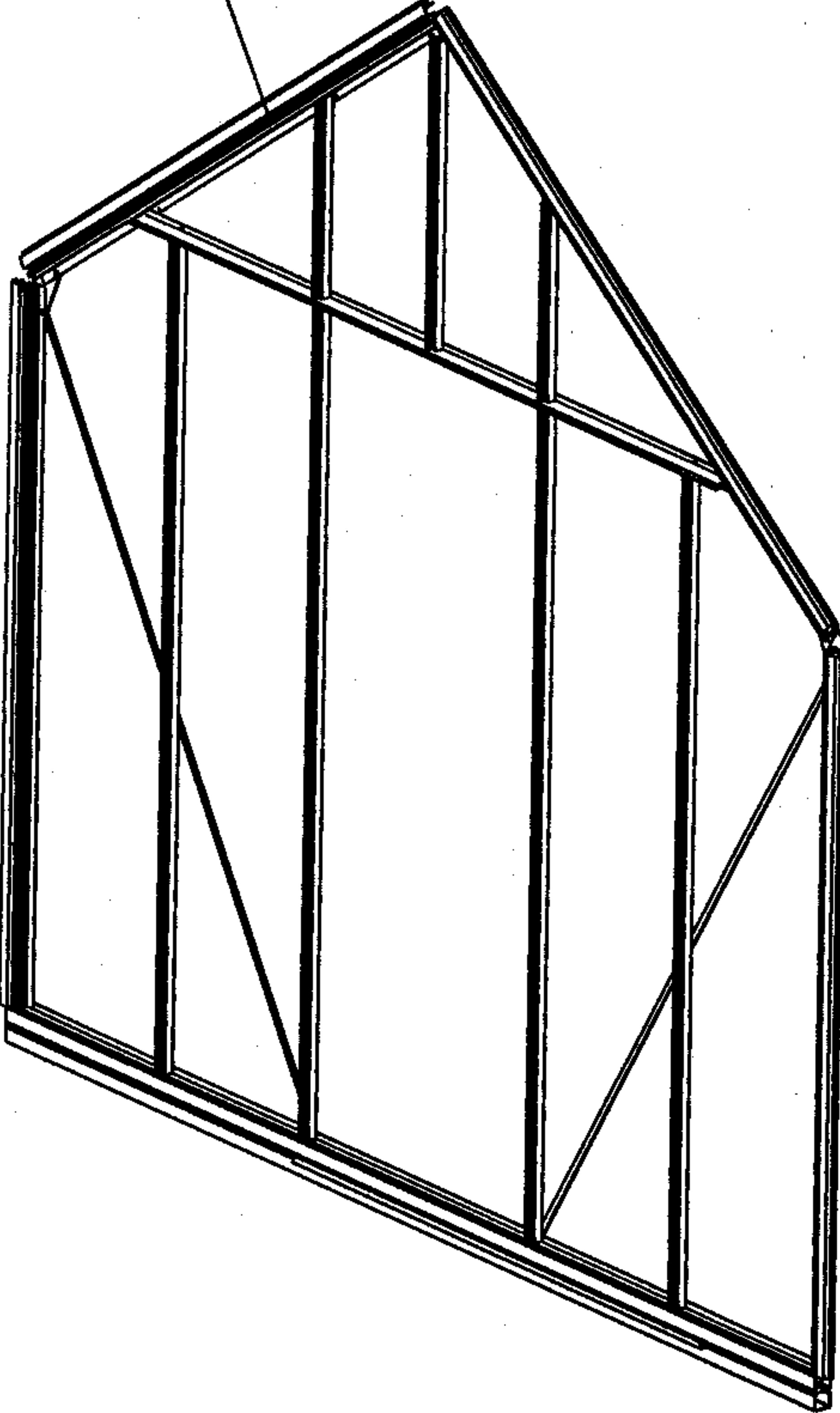



PART	#	mm	Qty.
	L02	3649	2
	L03B	3649	2
	L05E	1690	10
	L13B	1776	4
	S01	M6*12	32
	M01		32

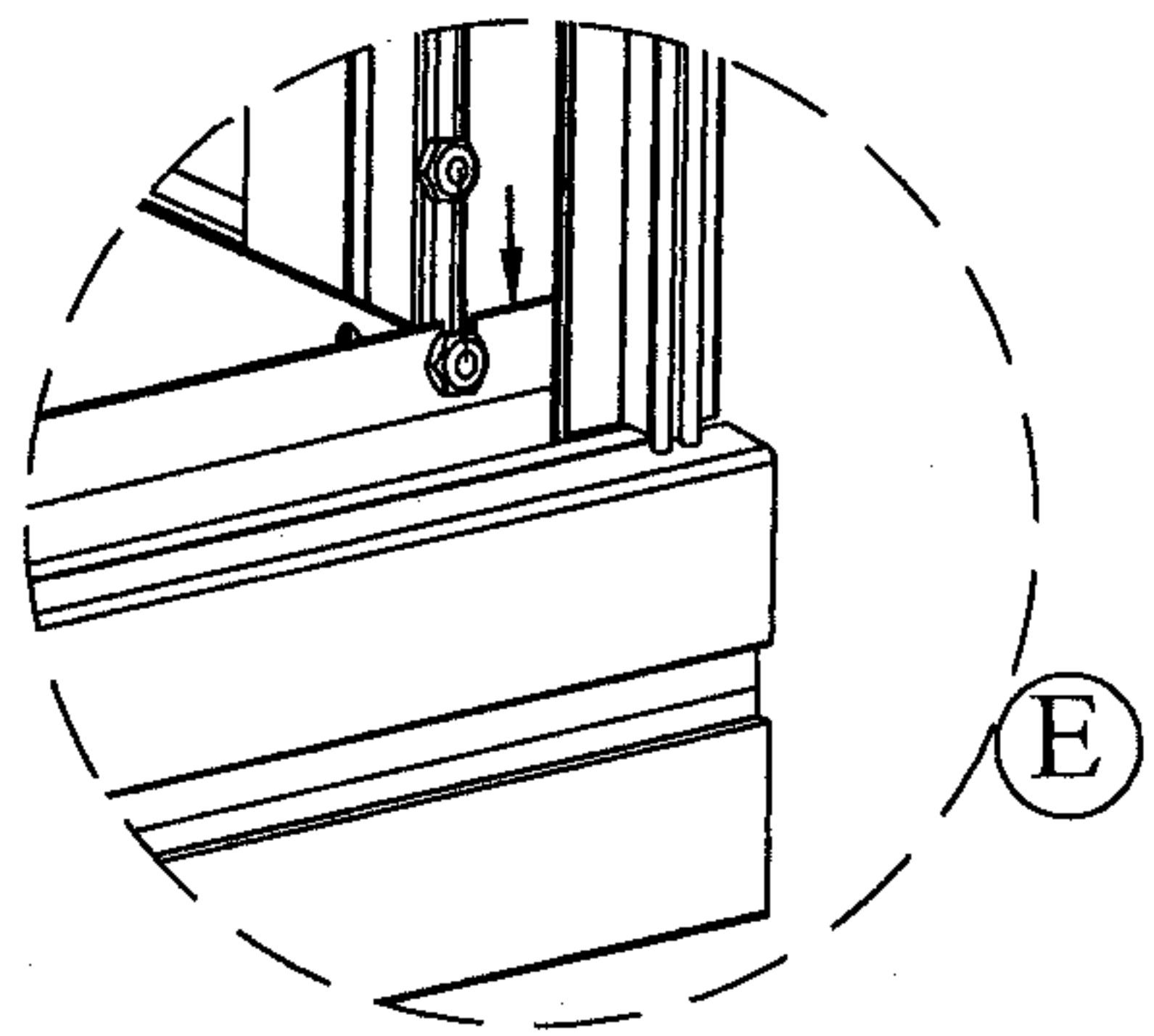
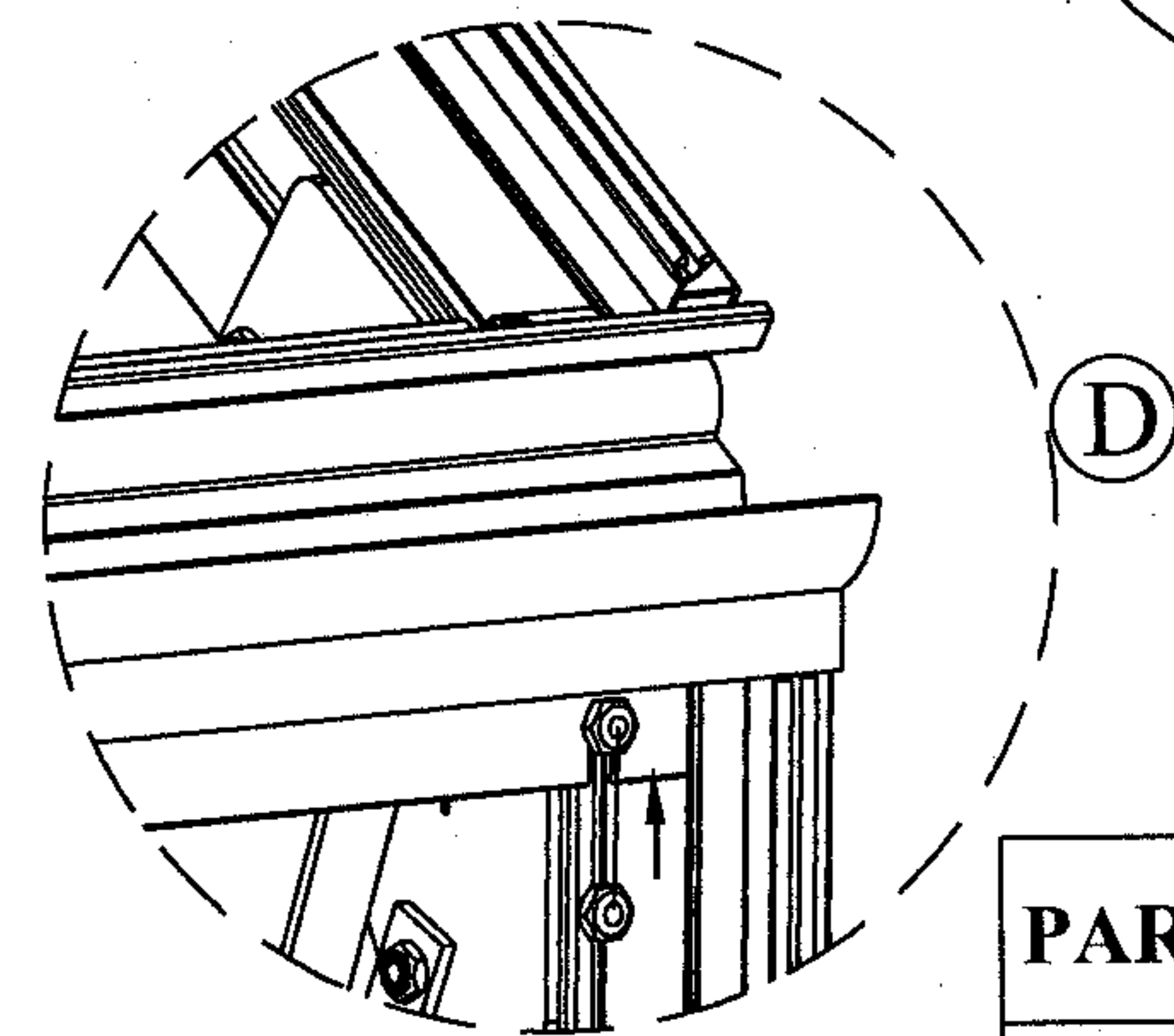
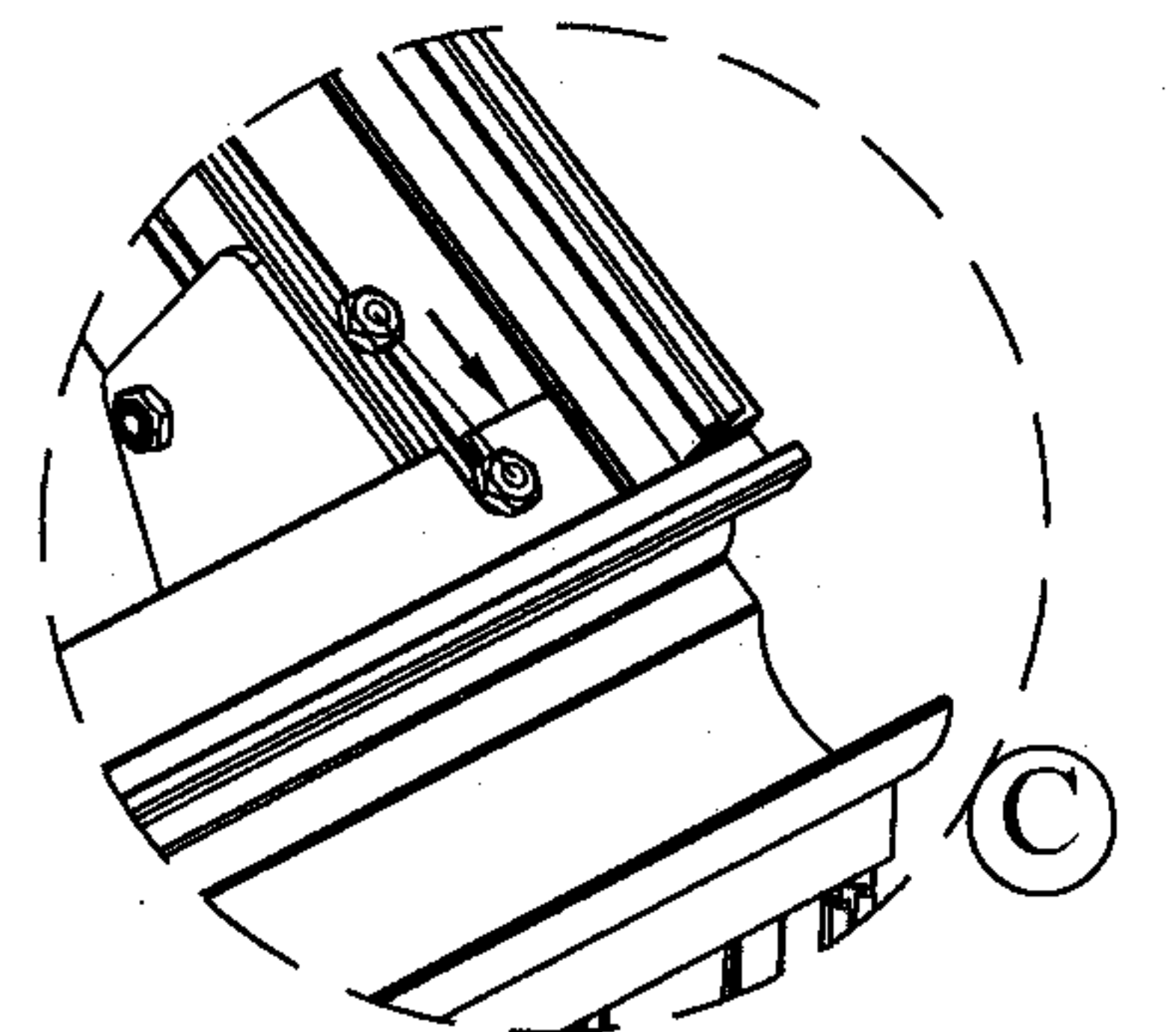
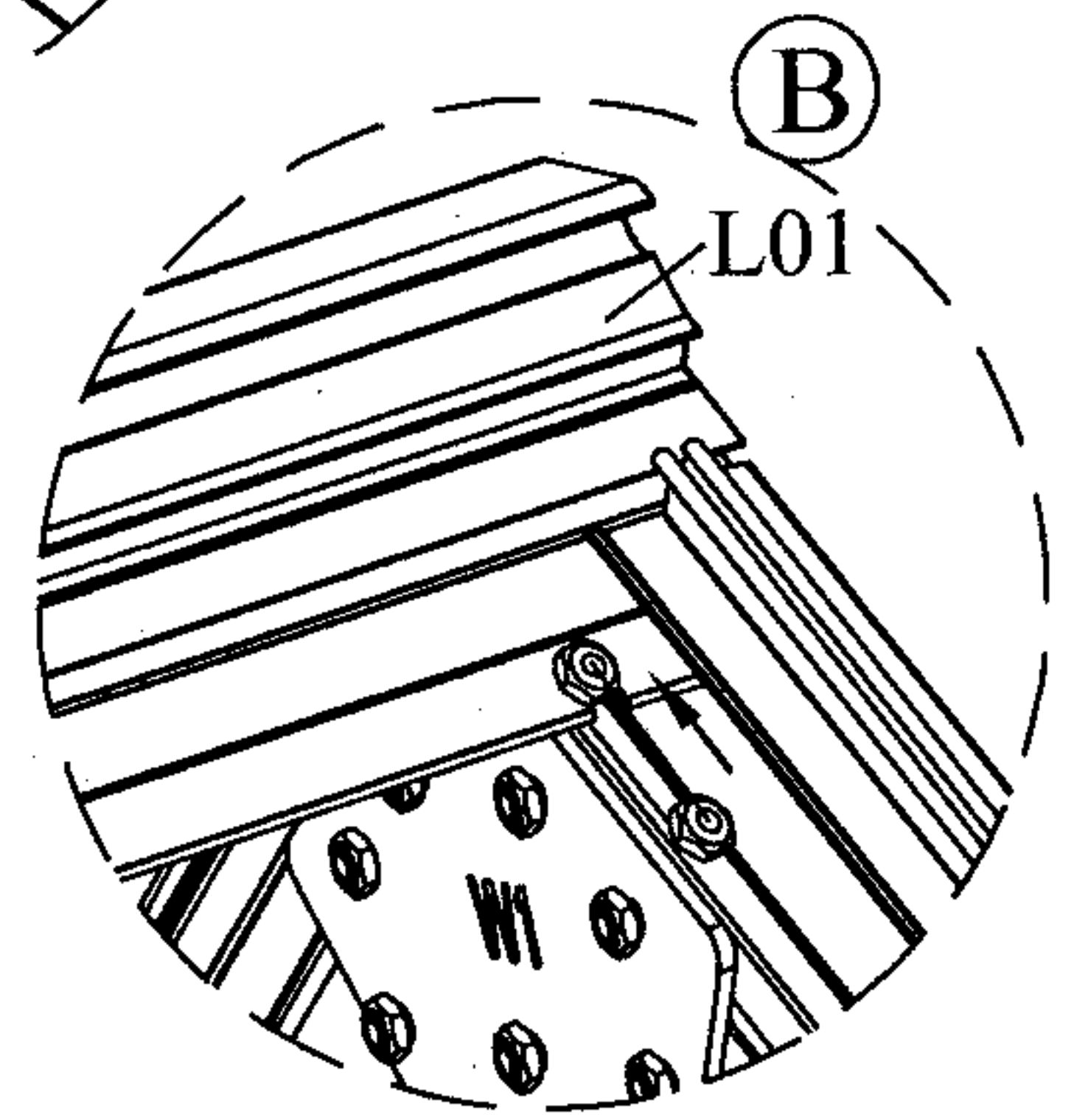
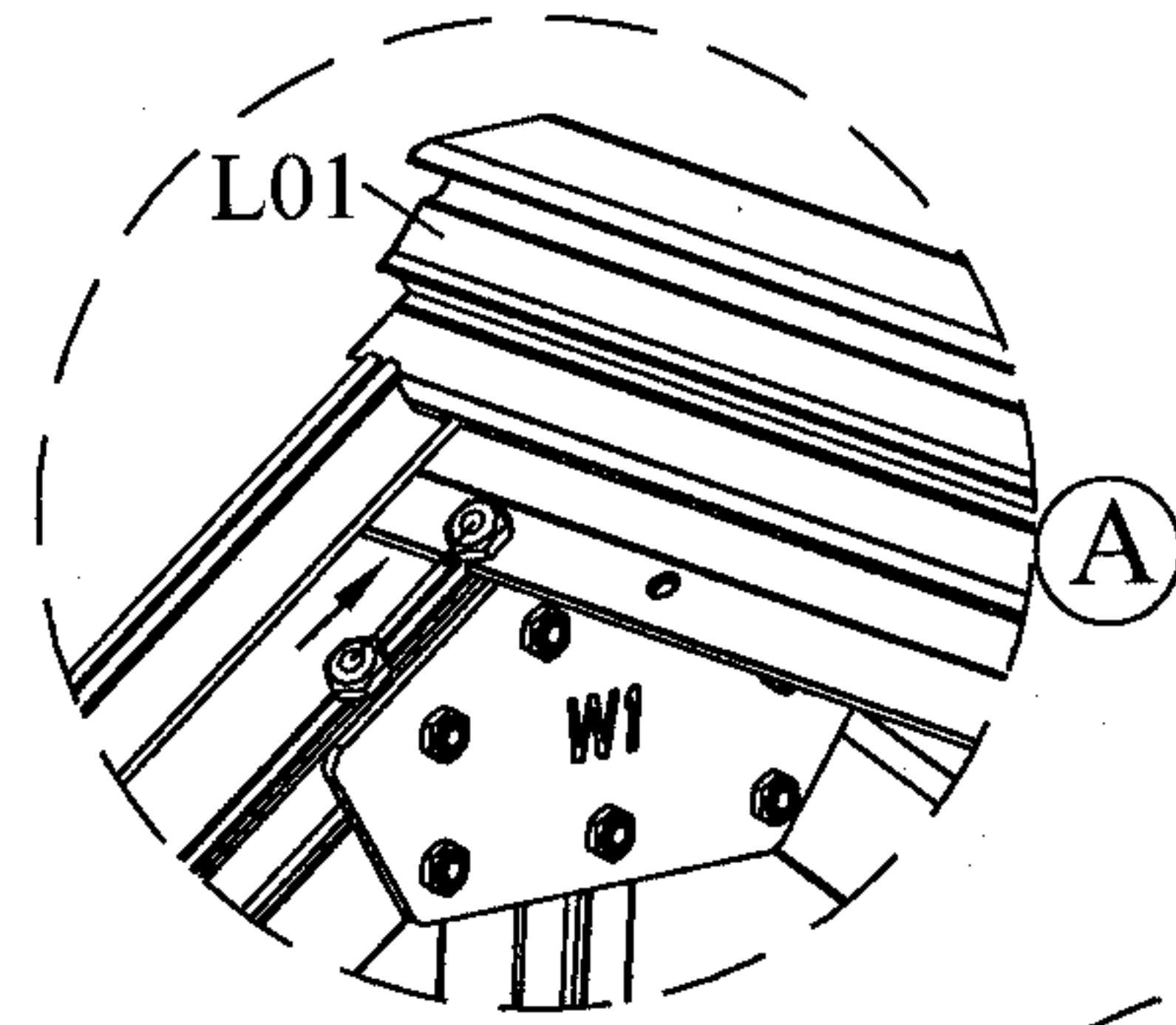
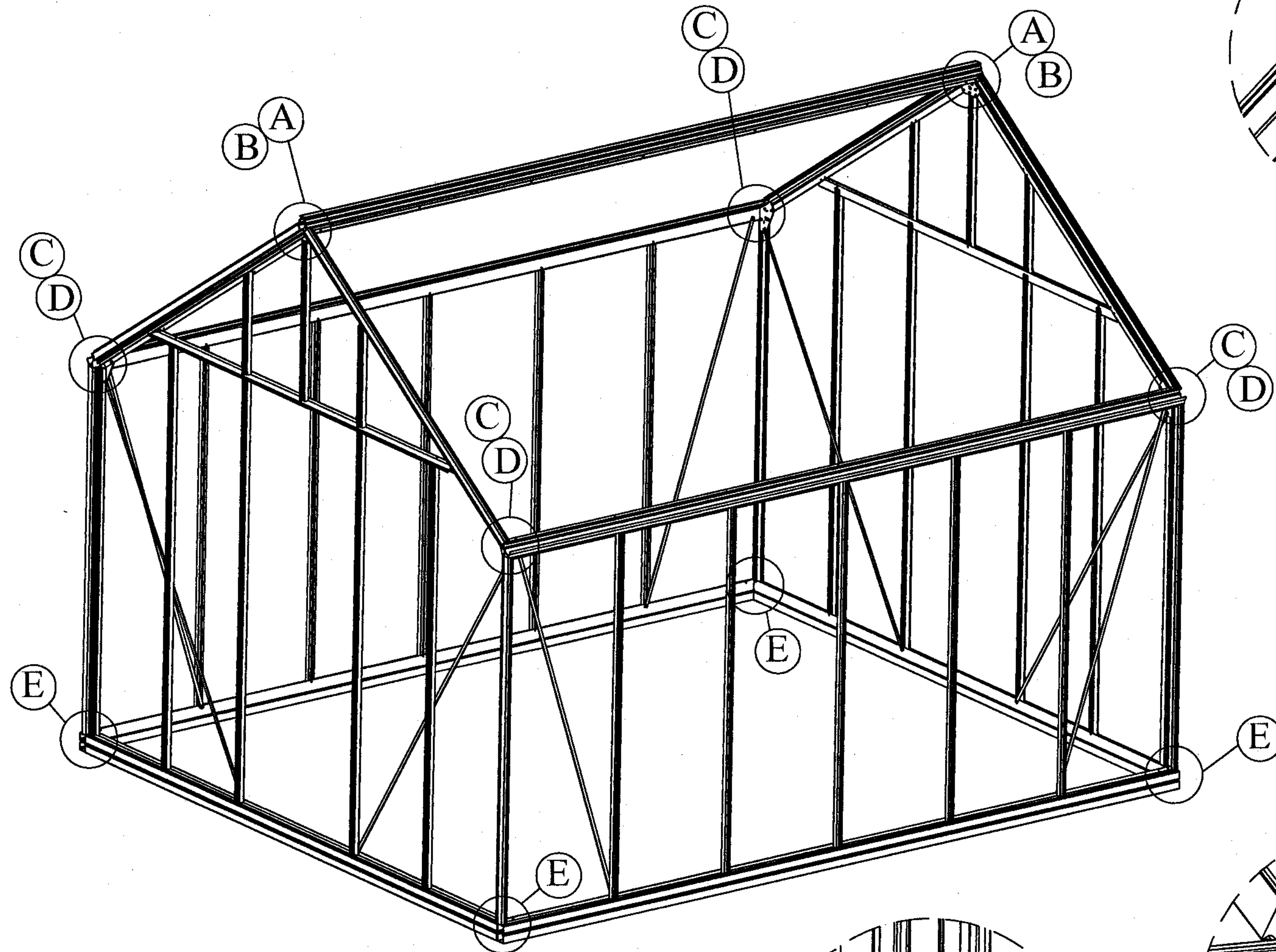
Rear Frame


L01

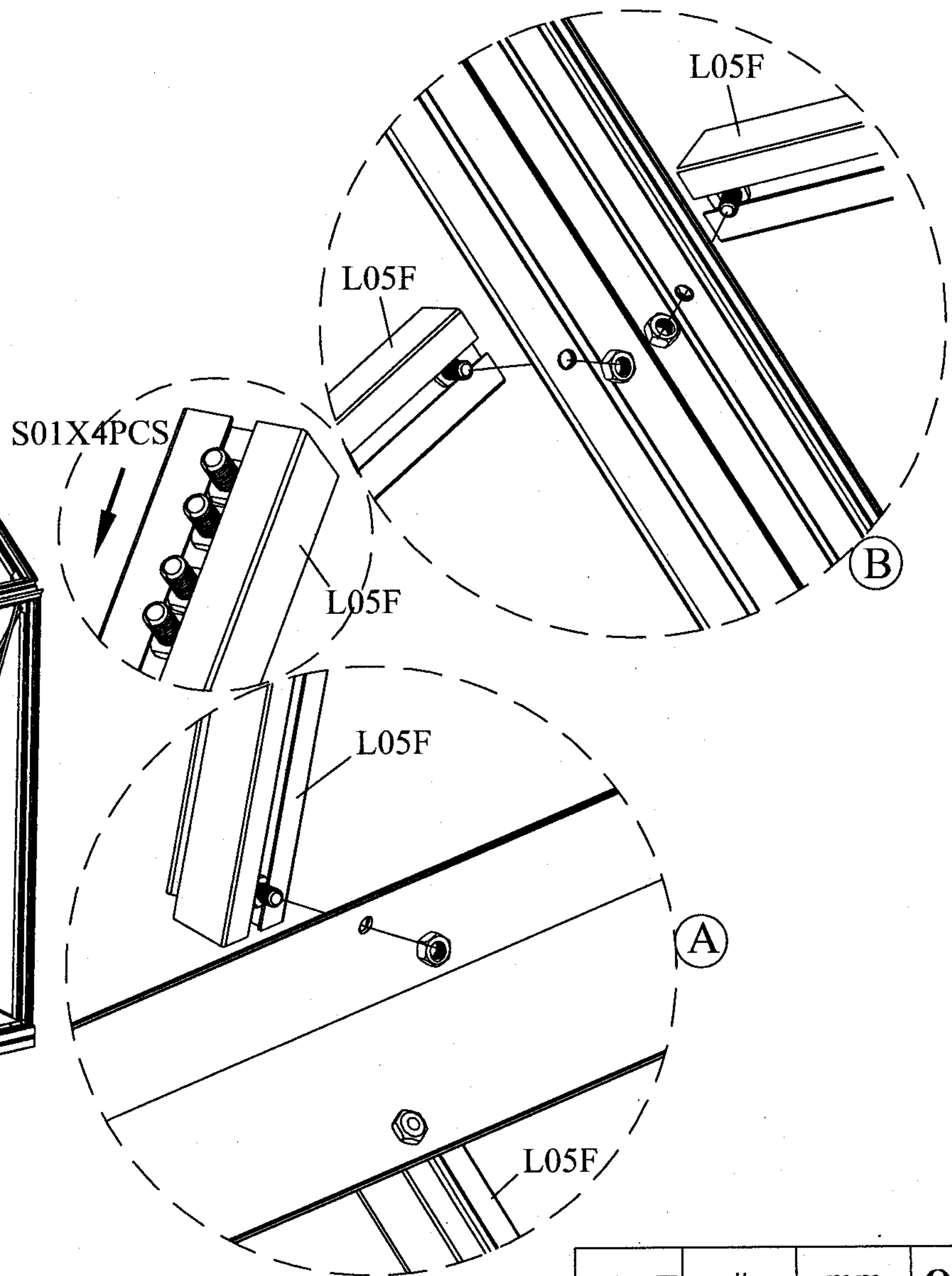
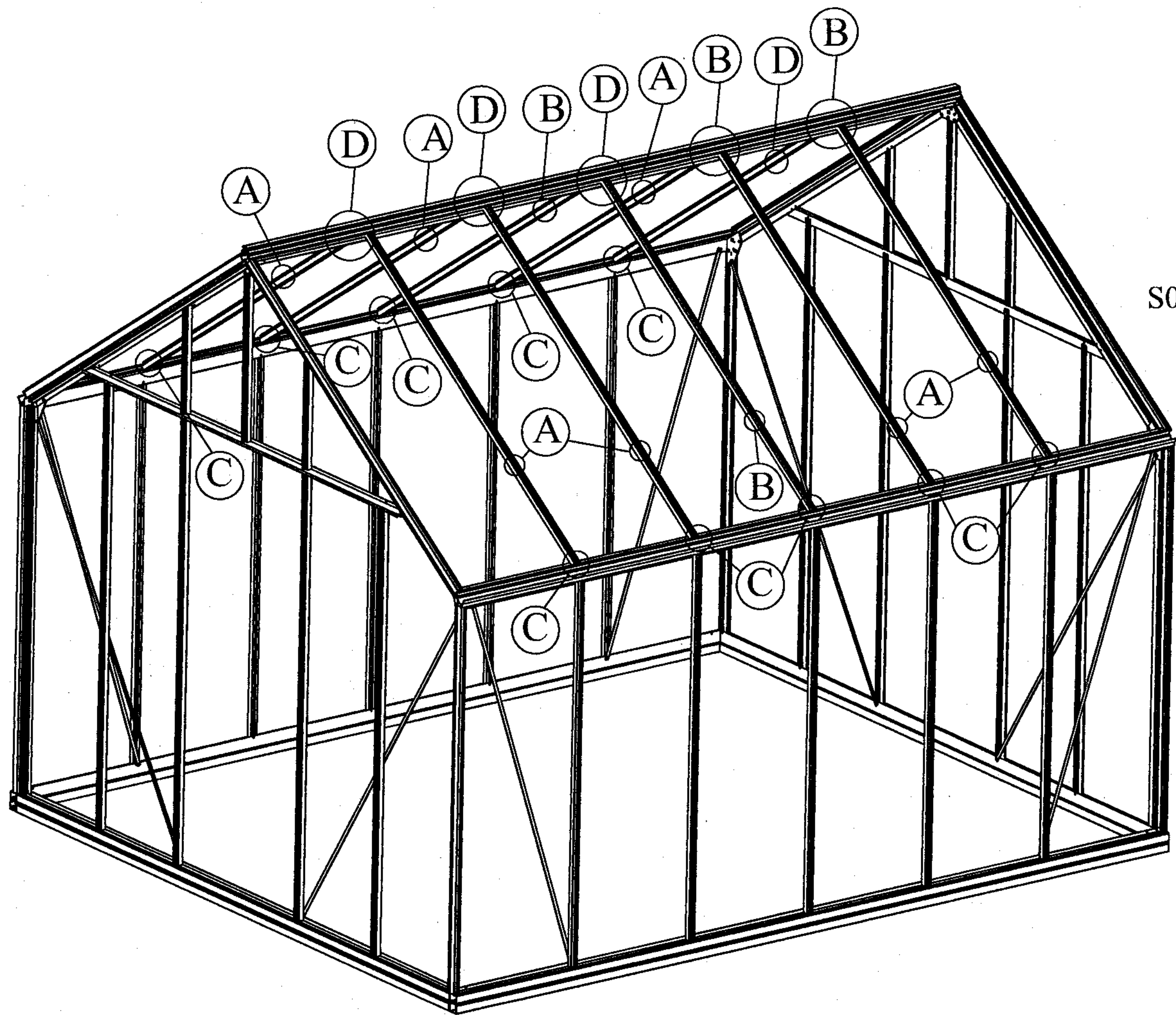
Front-Frame






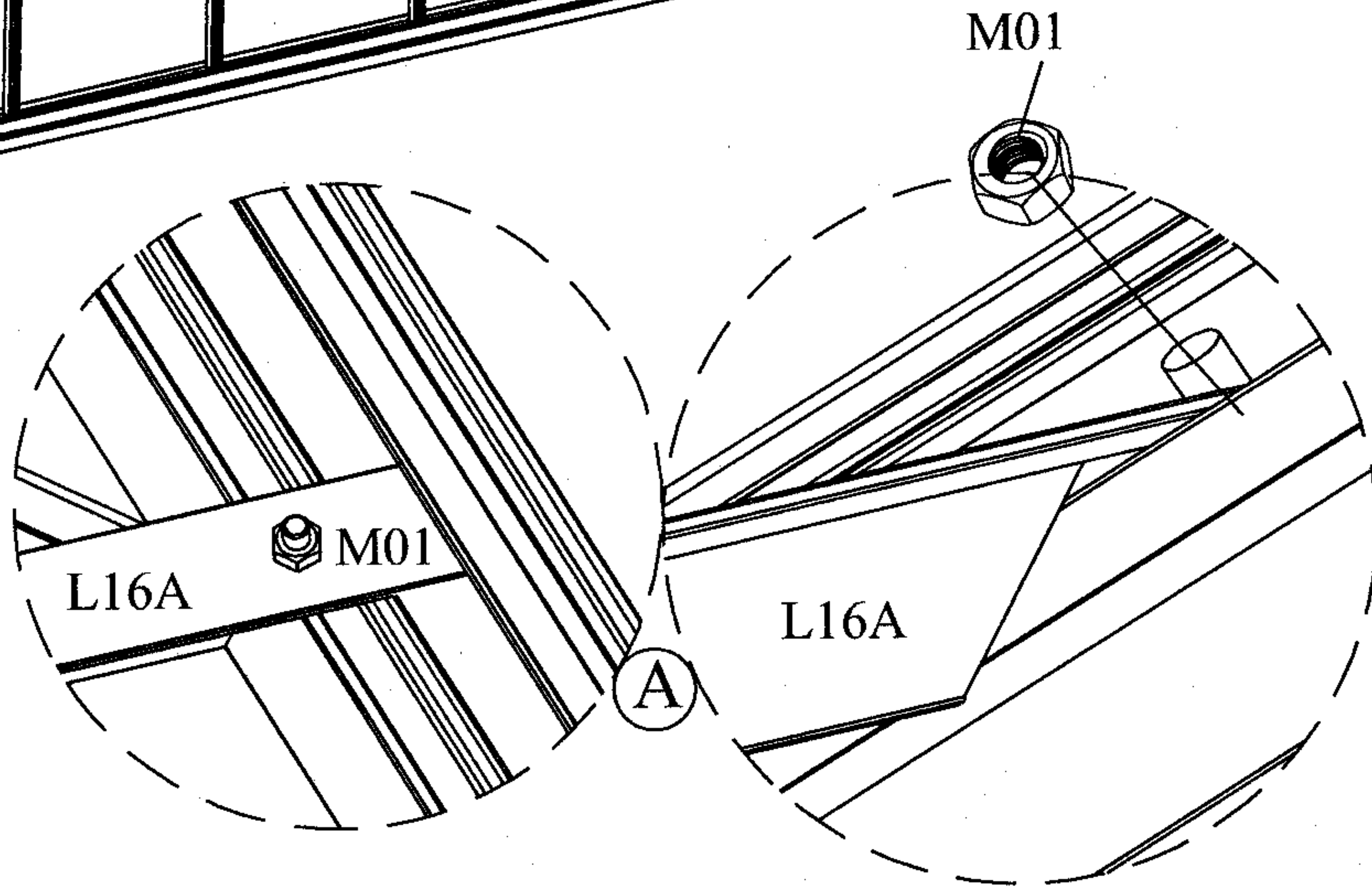
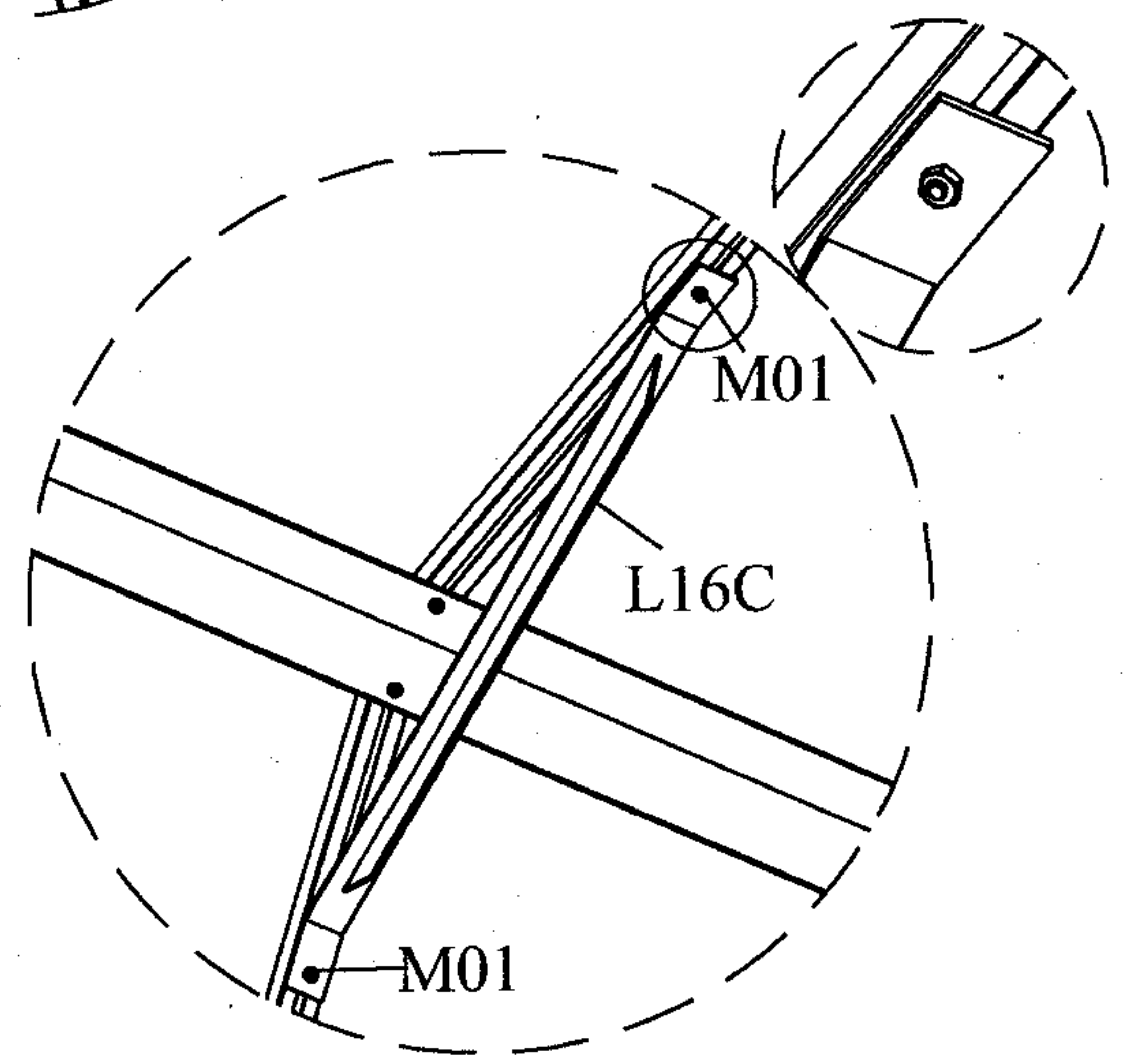
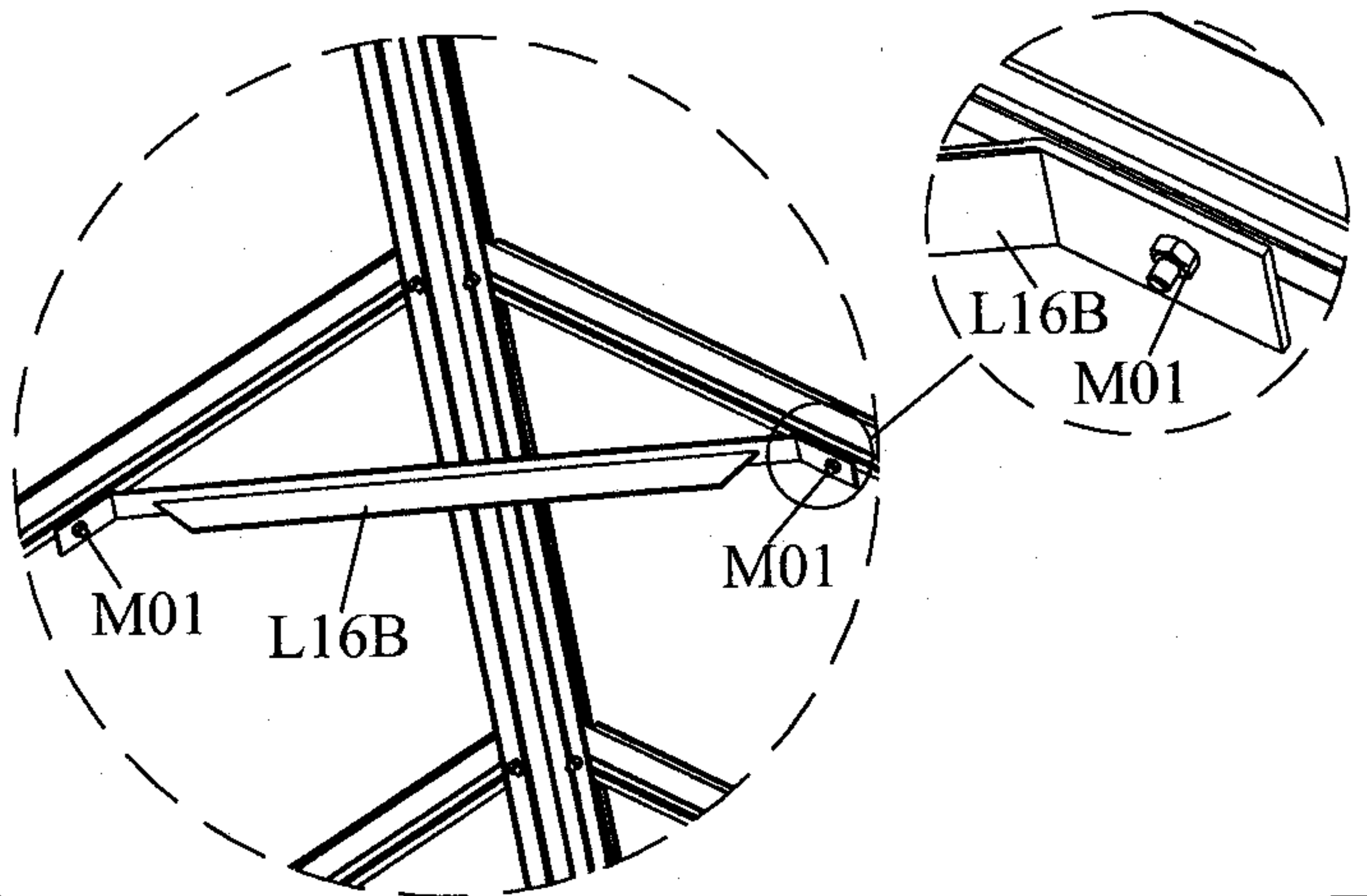
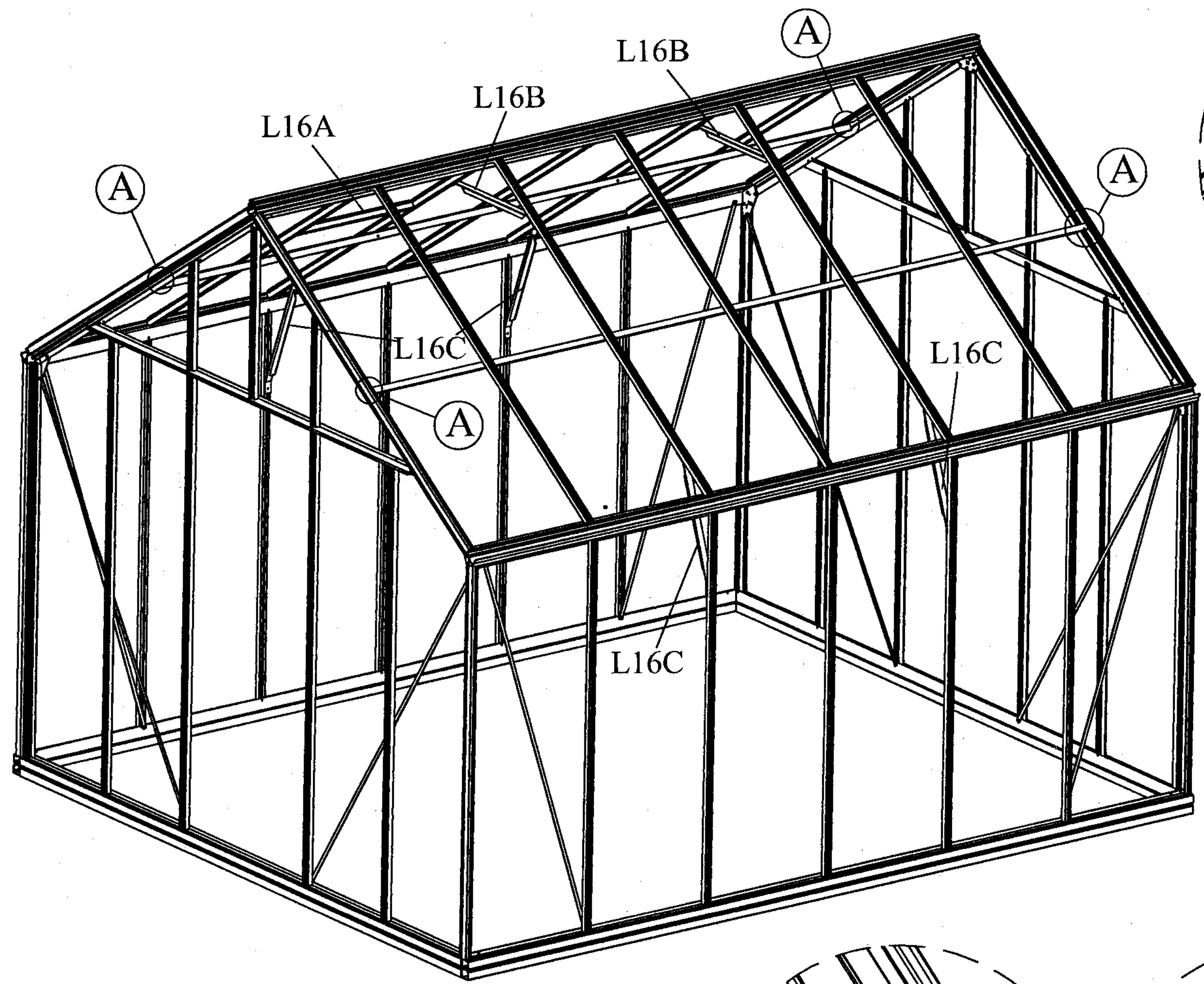
PART	#	mm	Qty.
	L01	3649	1




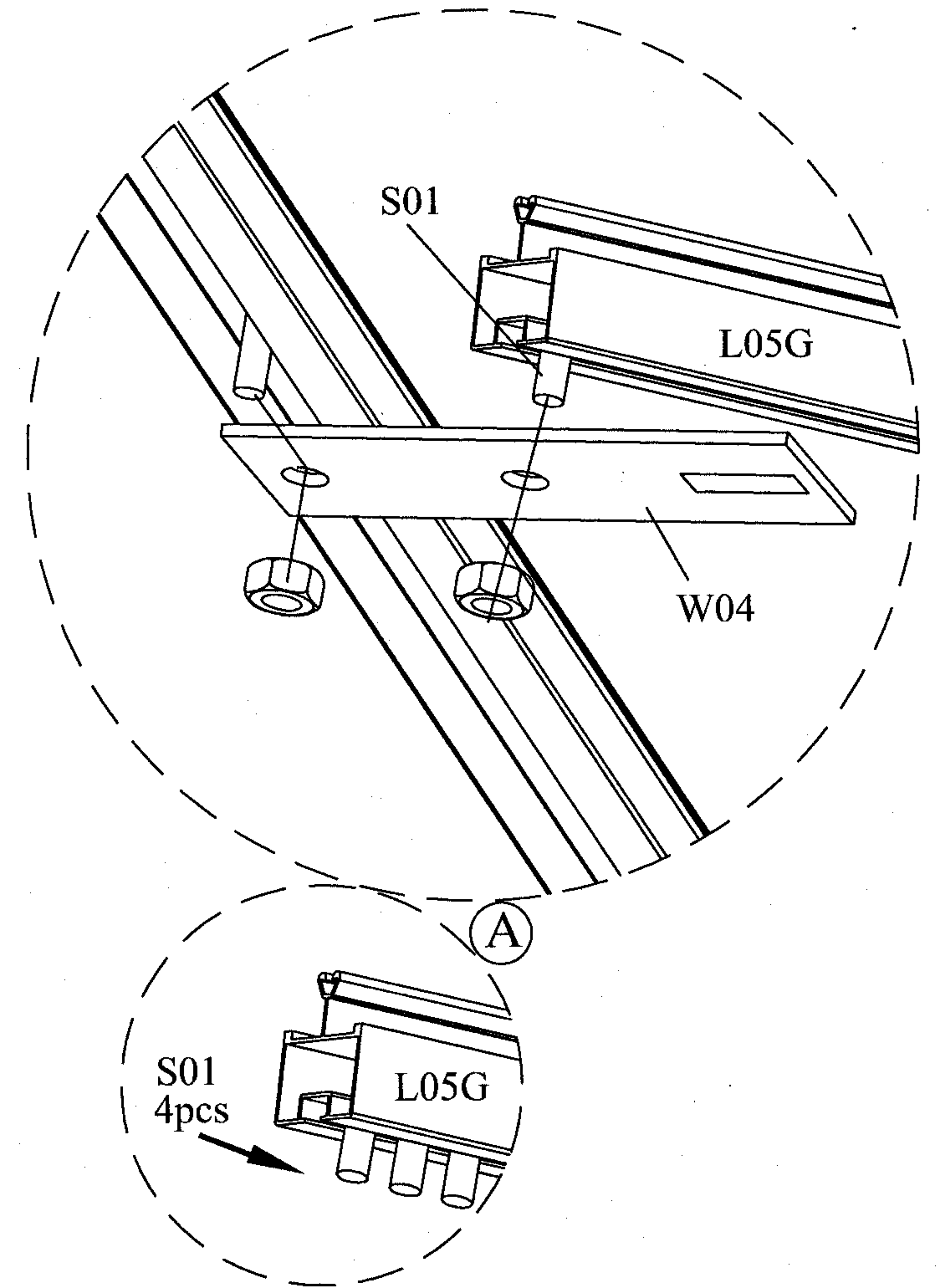
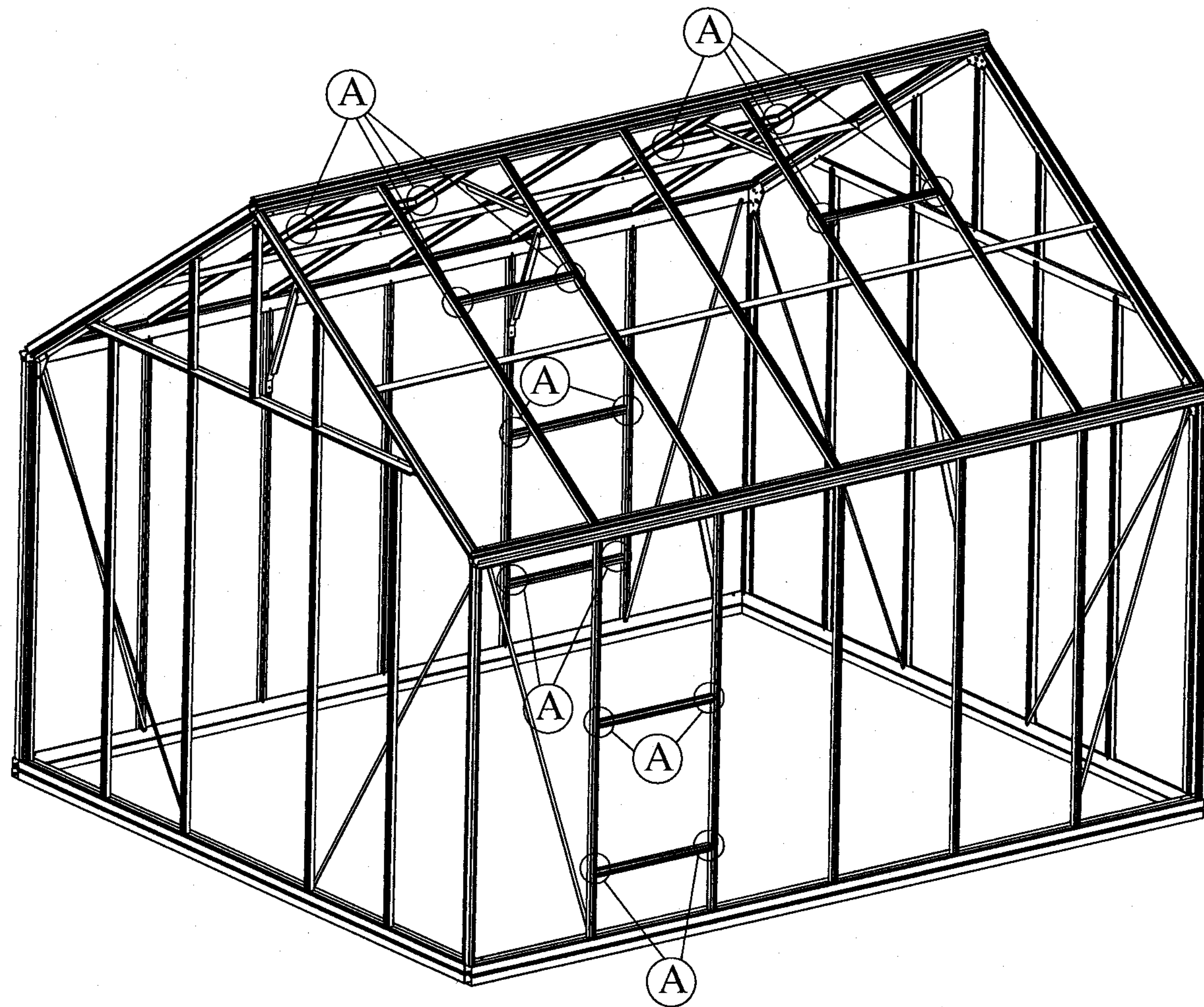
PART	#	mm	Qty.
	M01		16







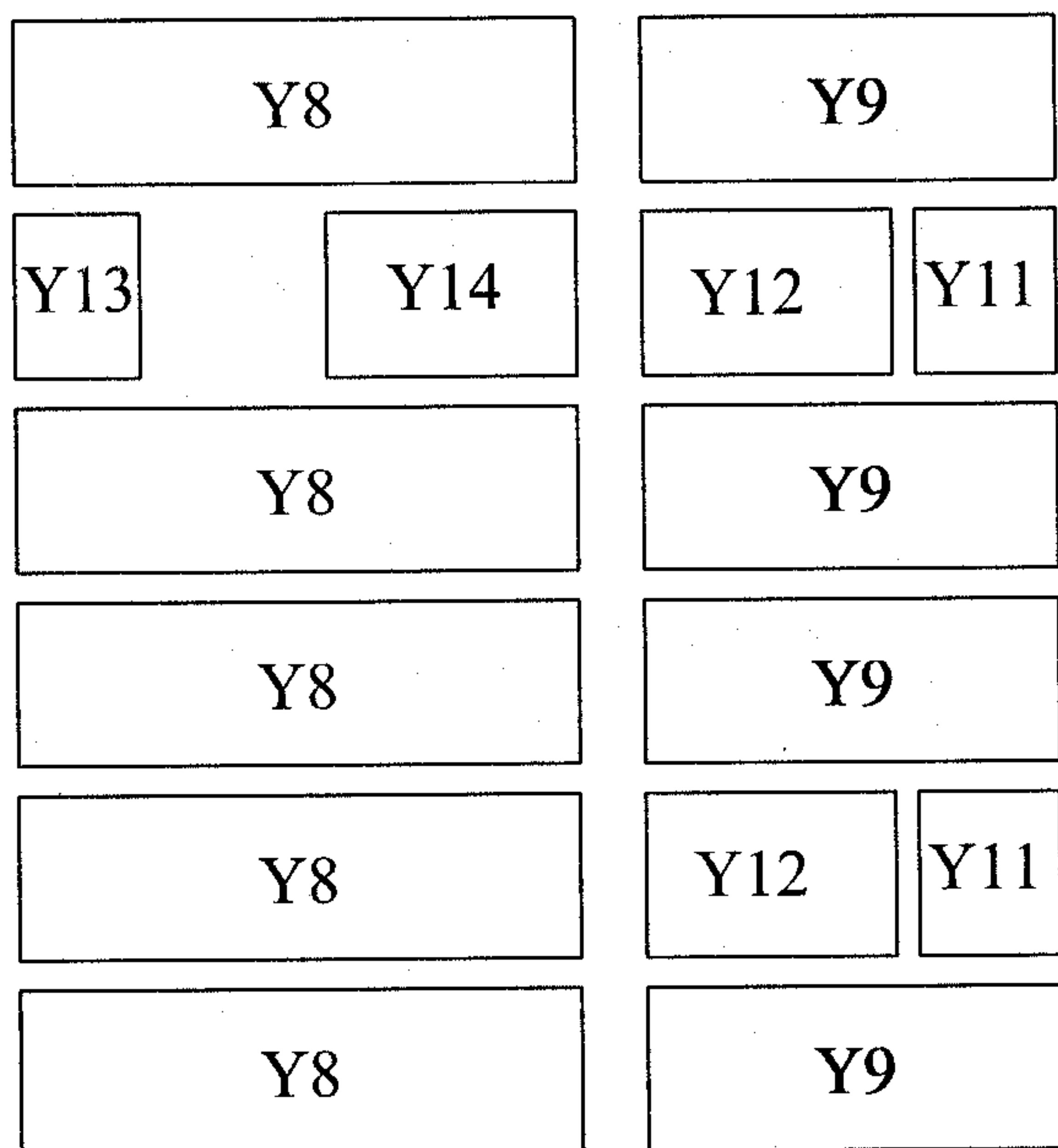
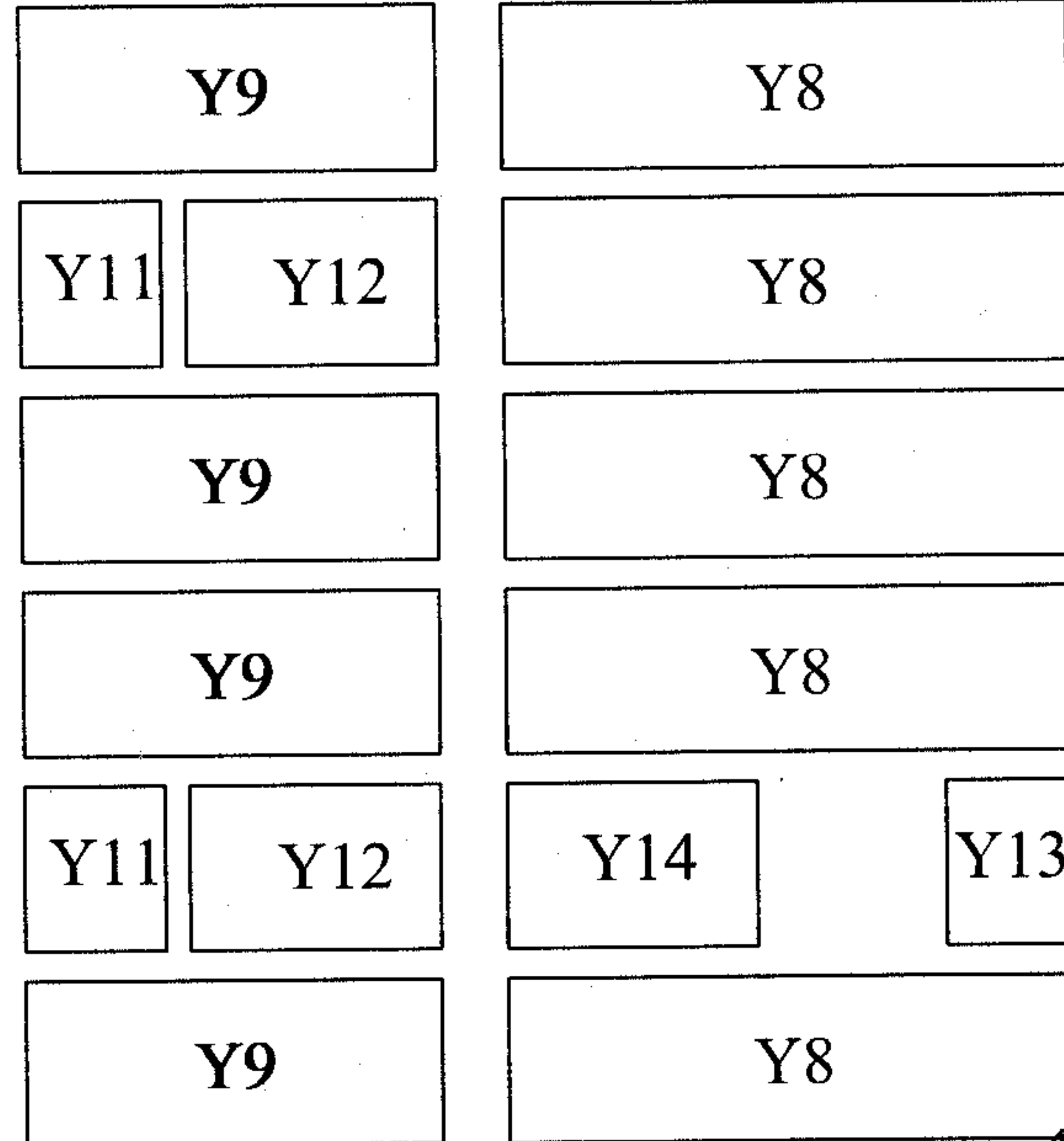
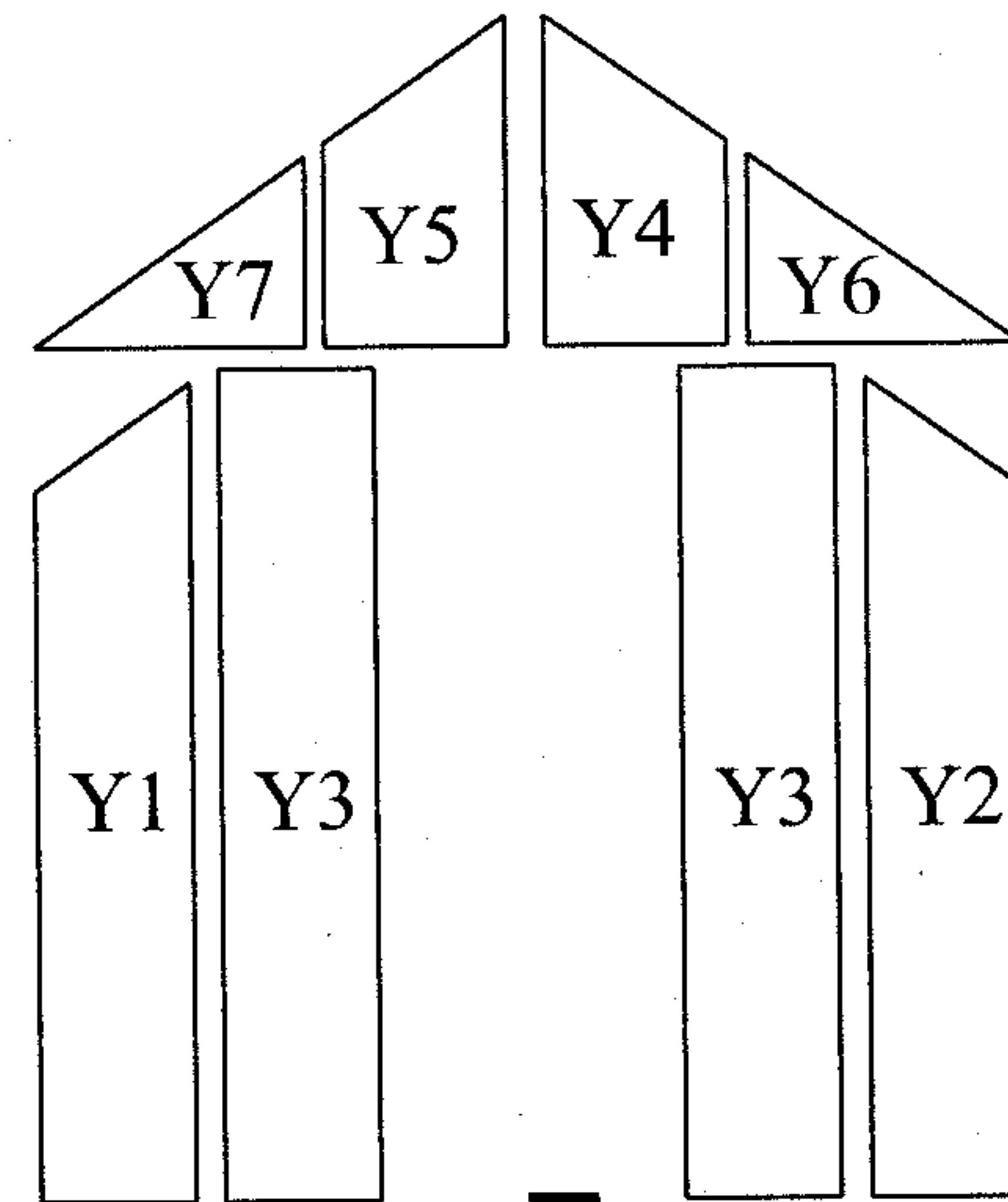
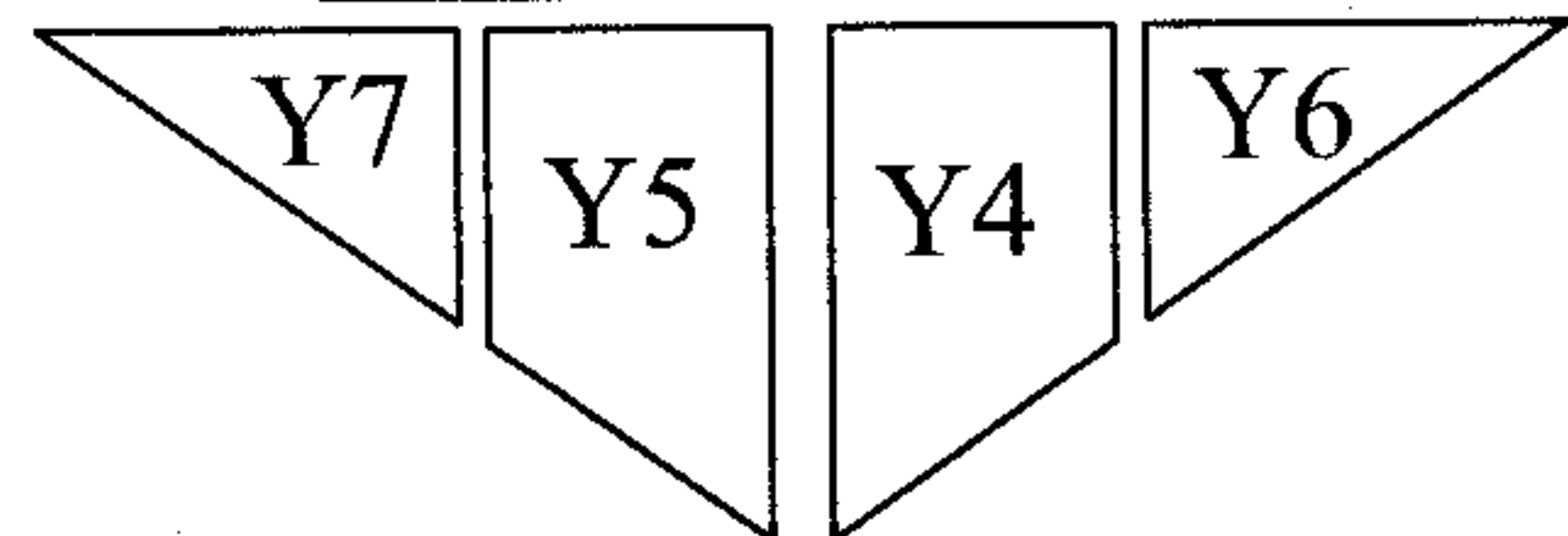
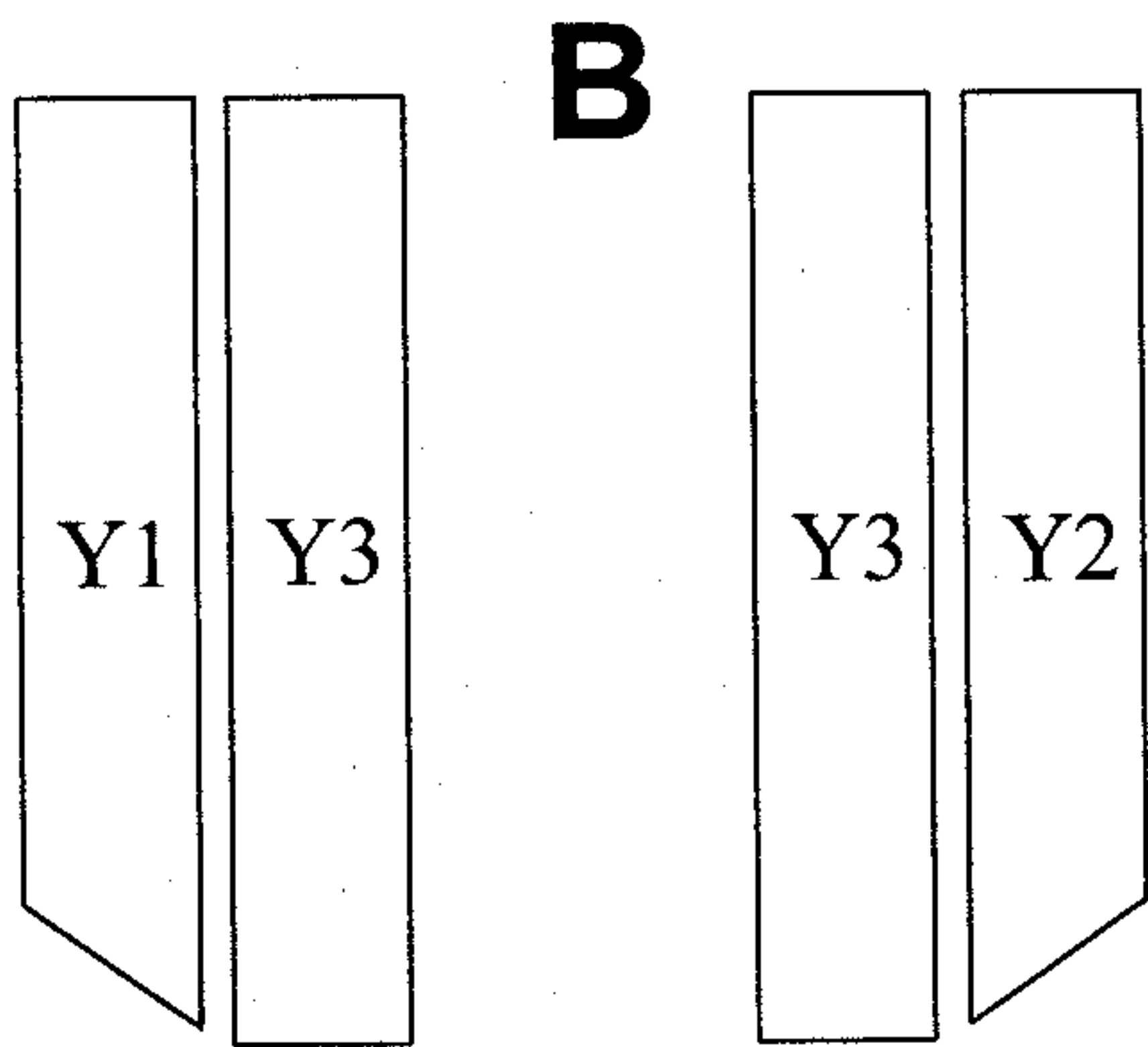
PART	#	mm	Qty.
	L05F	1775	10
	S01	M6*12	32
	M01		32



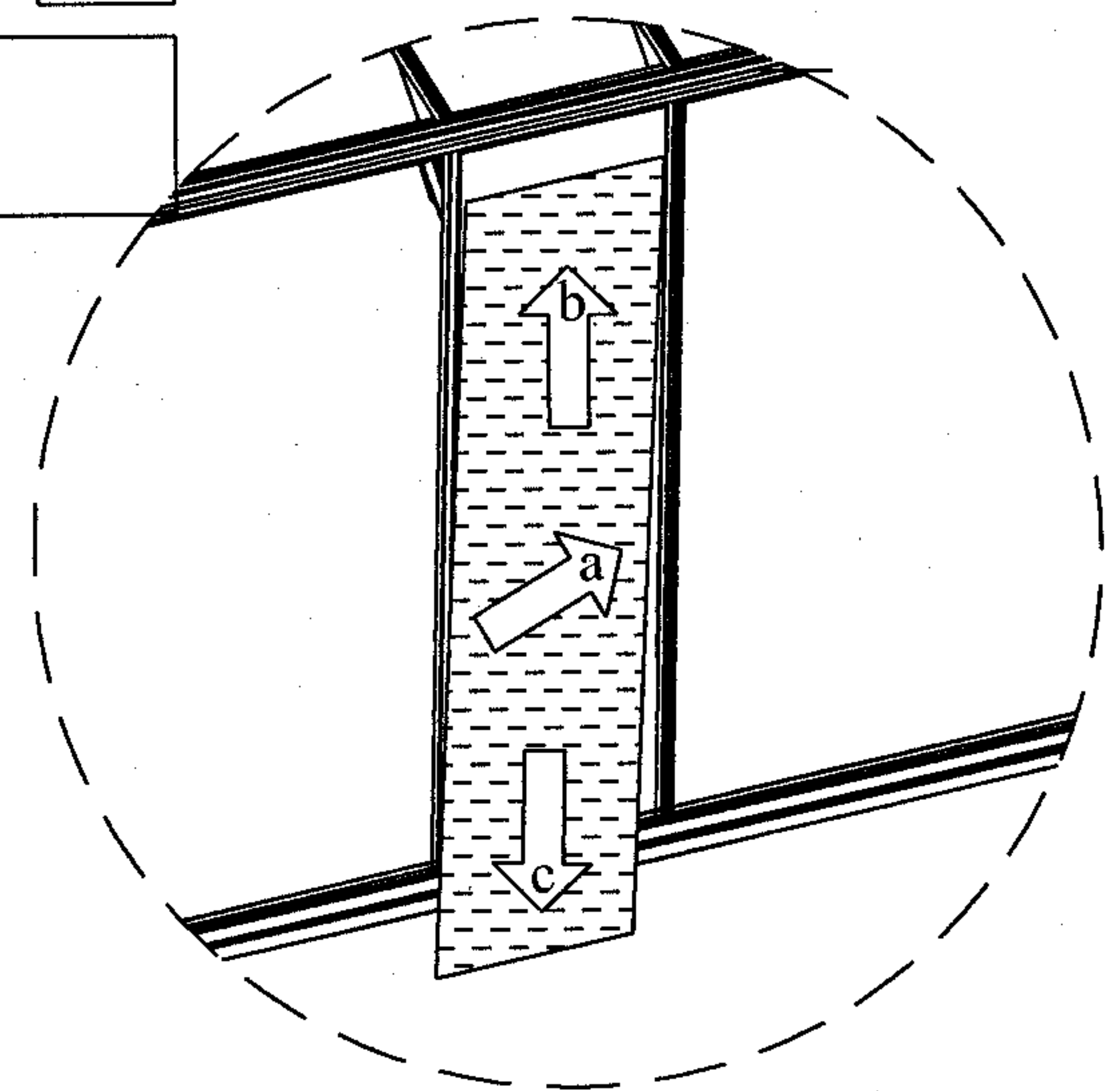
PART	#	mm	Qty.
T	L16A	3649	2
	L16B	600	2
	L16C	600	4
	M01		26

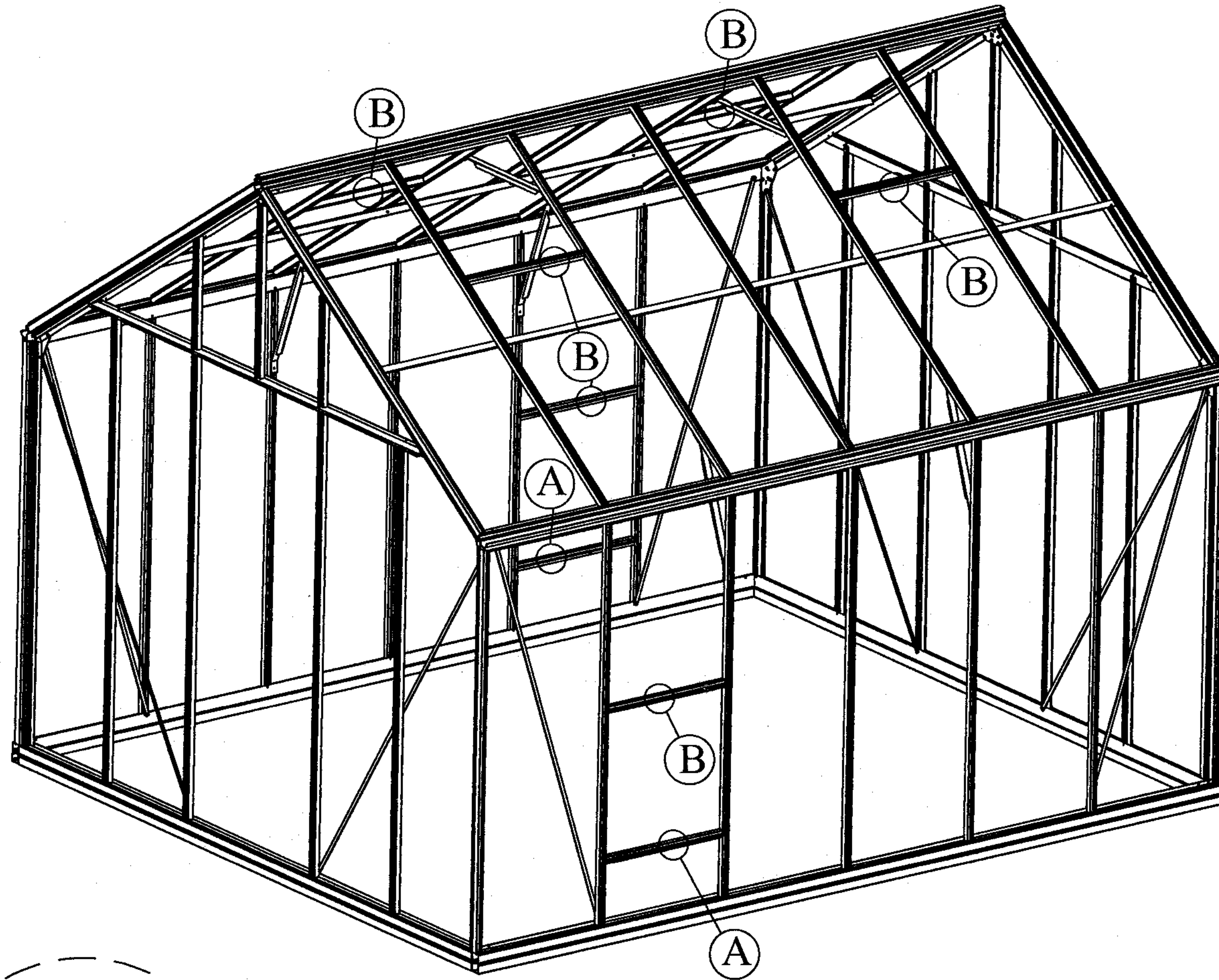
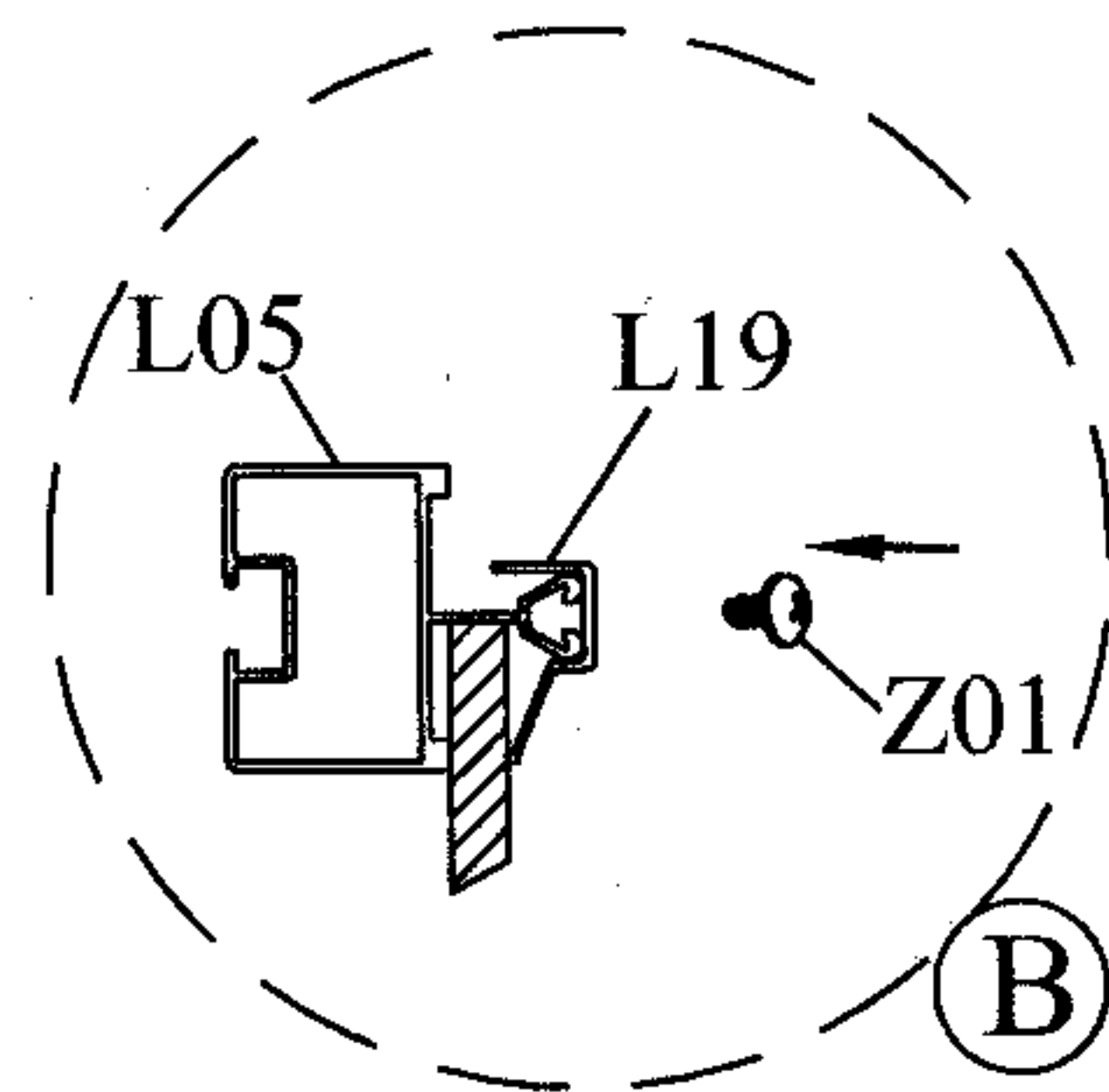
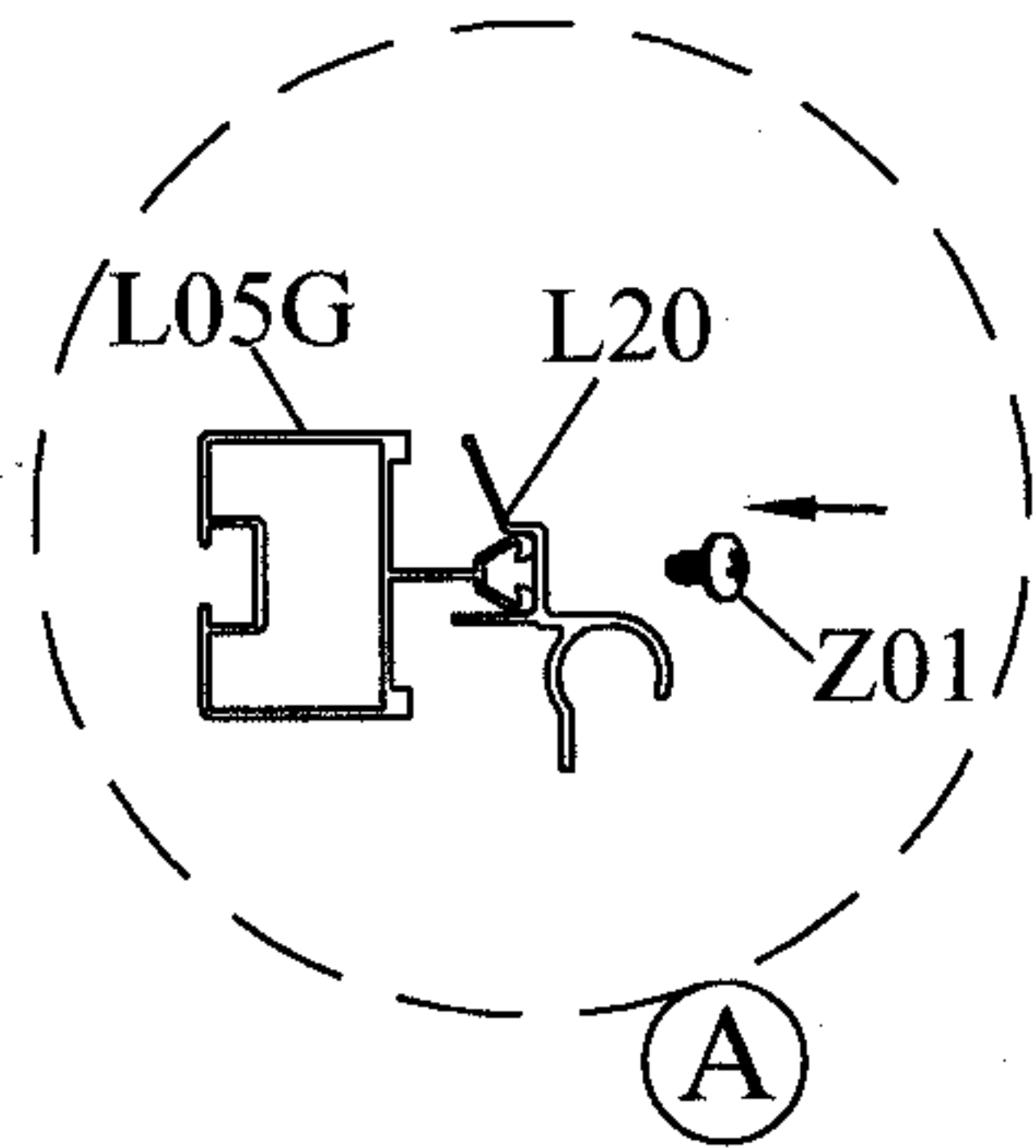
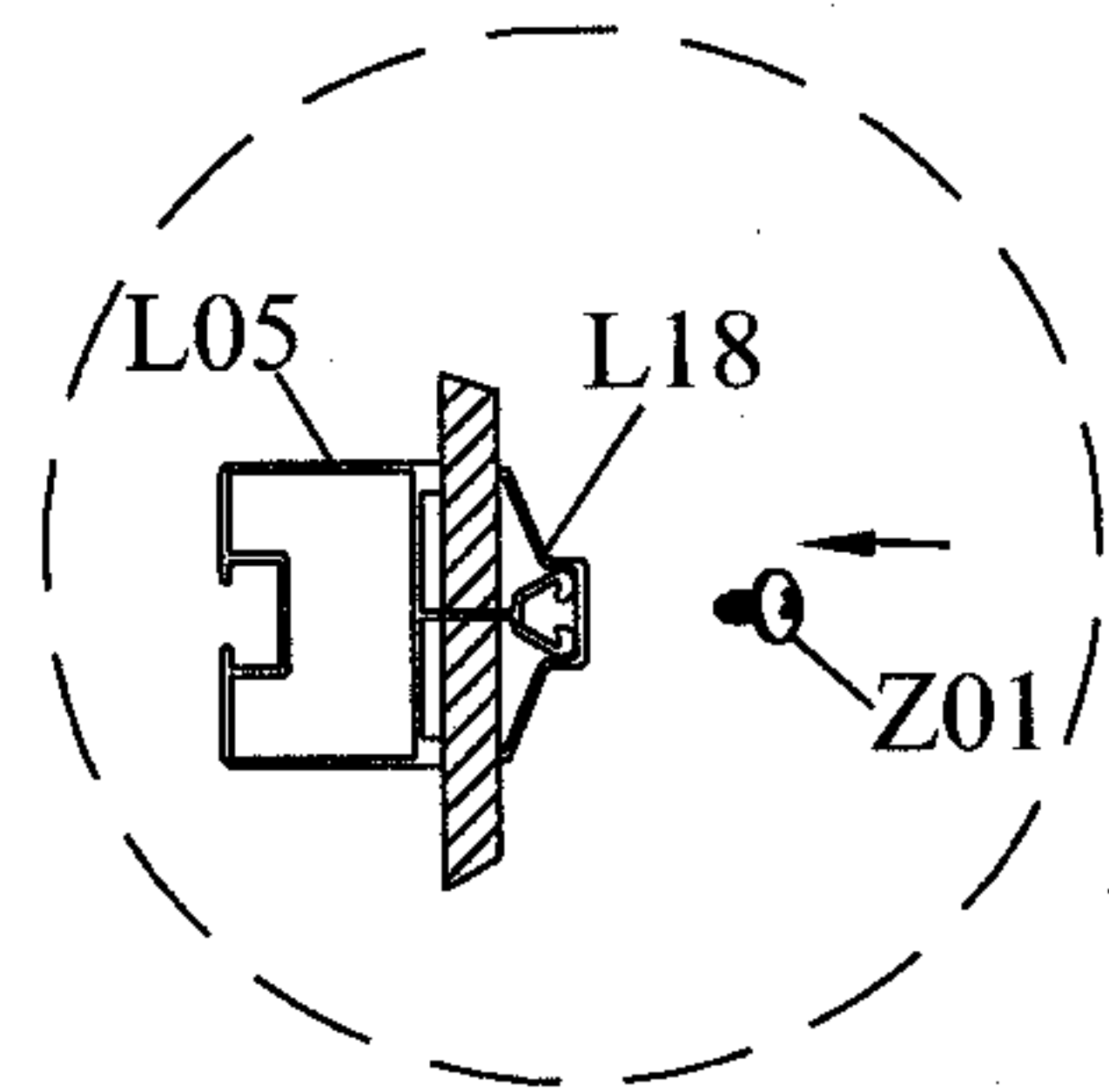
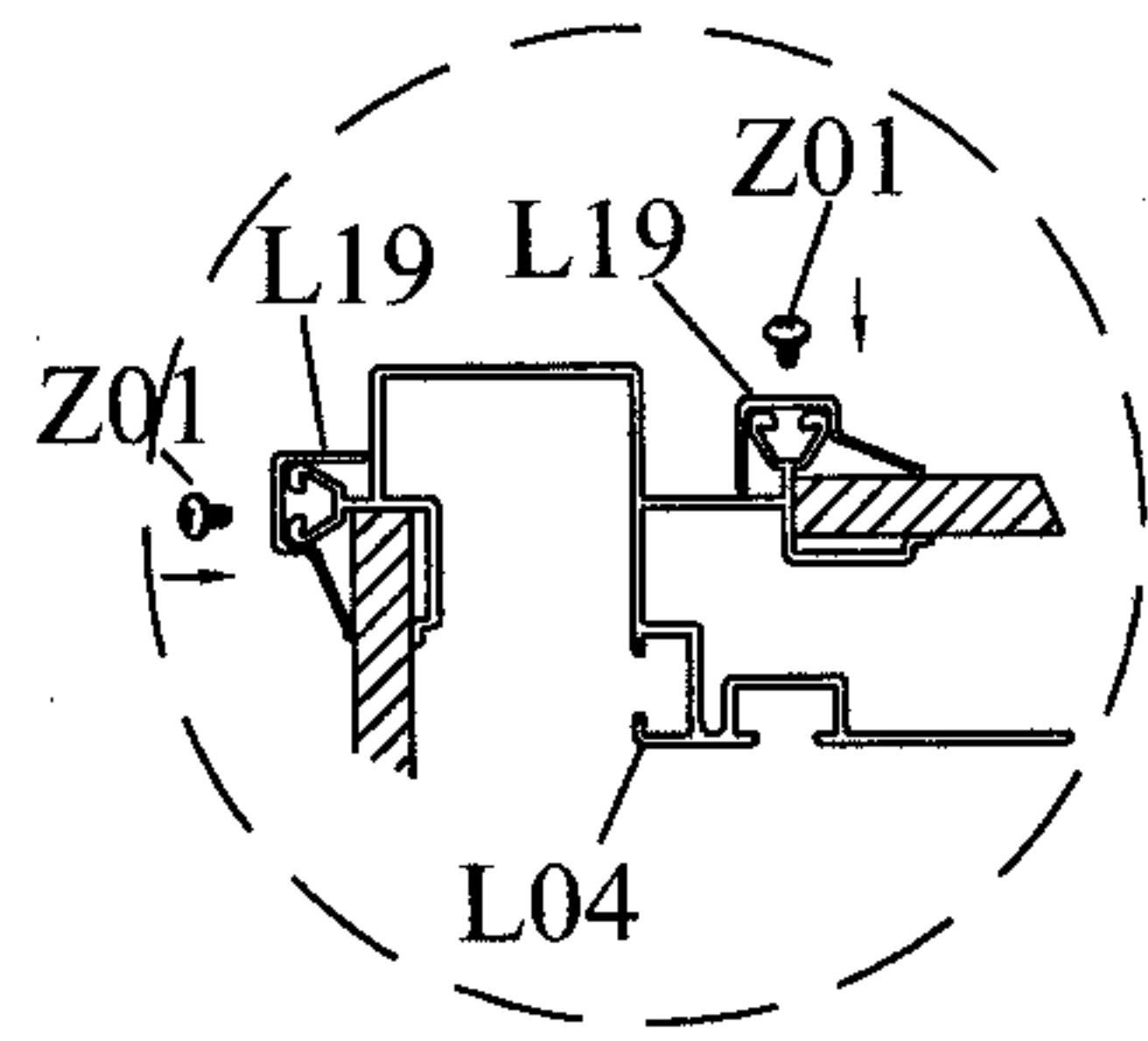



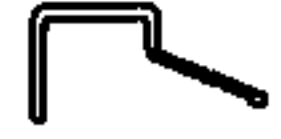


PART	#	mm	Qty.
	L05G	574	8
	W04		8
	S01	M6*12	32
	M01		32

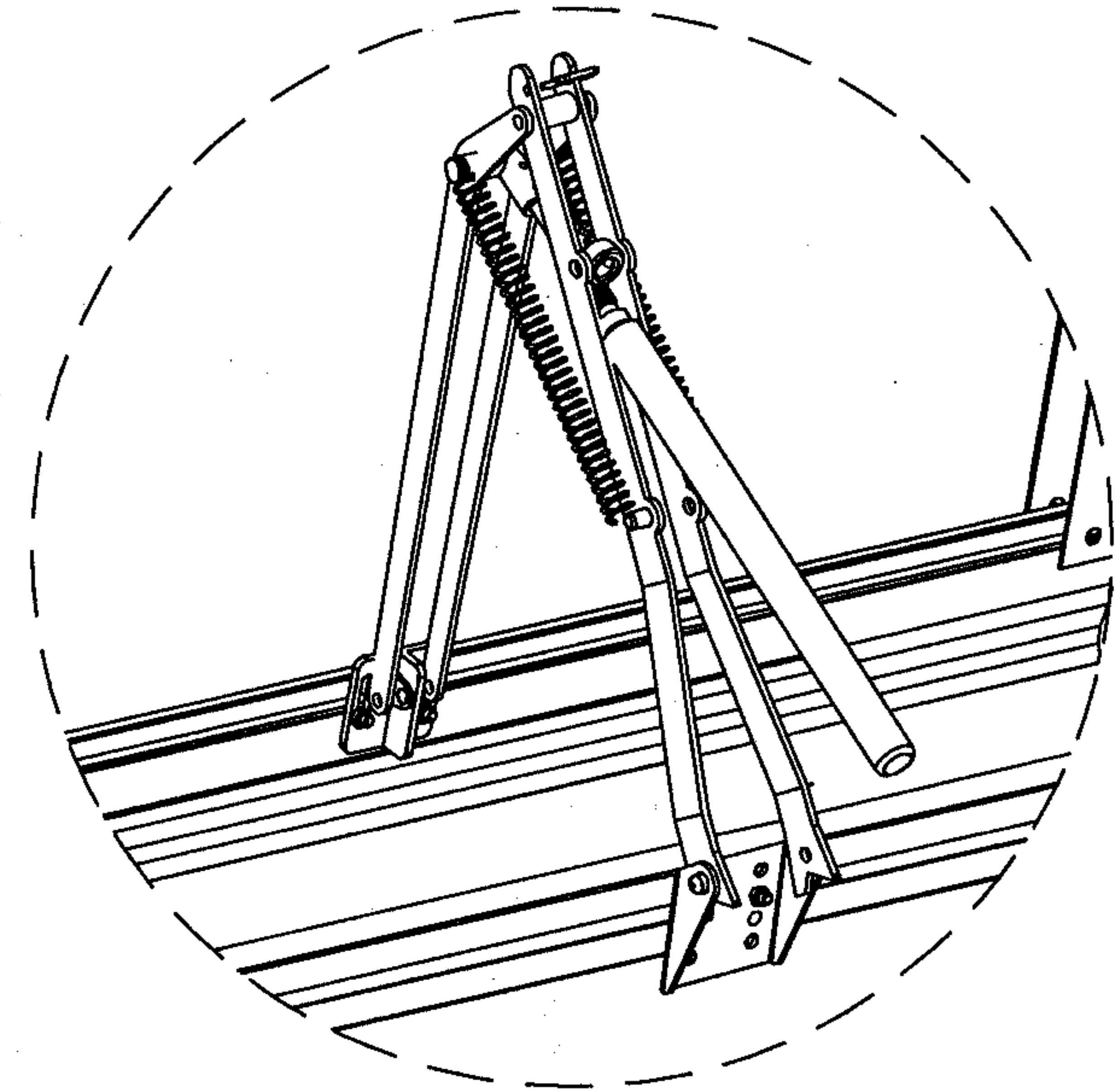
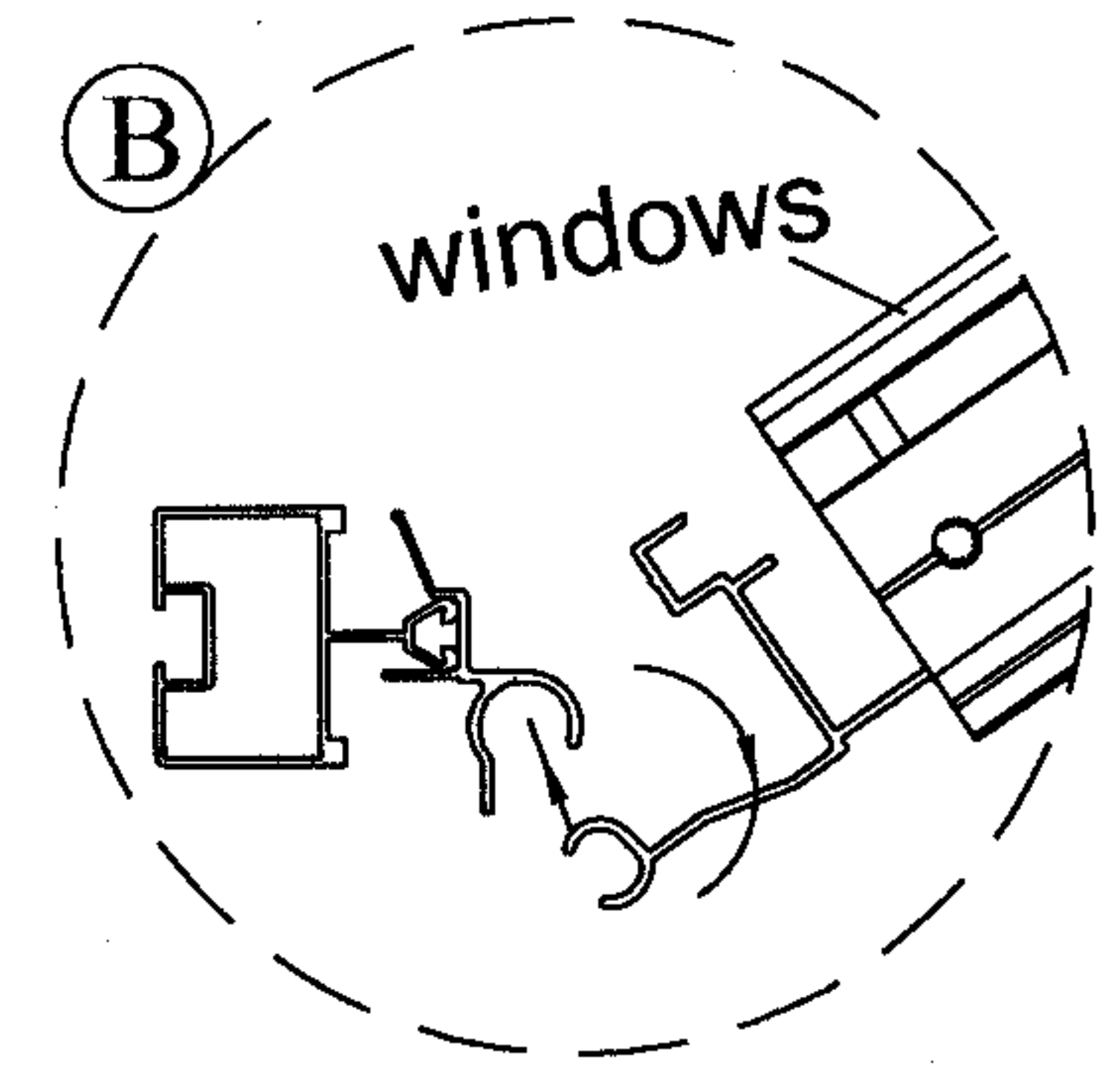
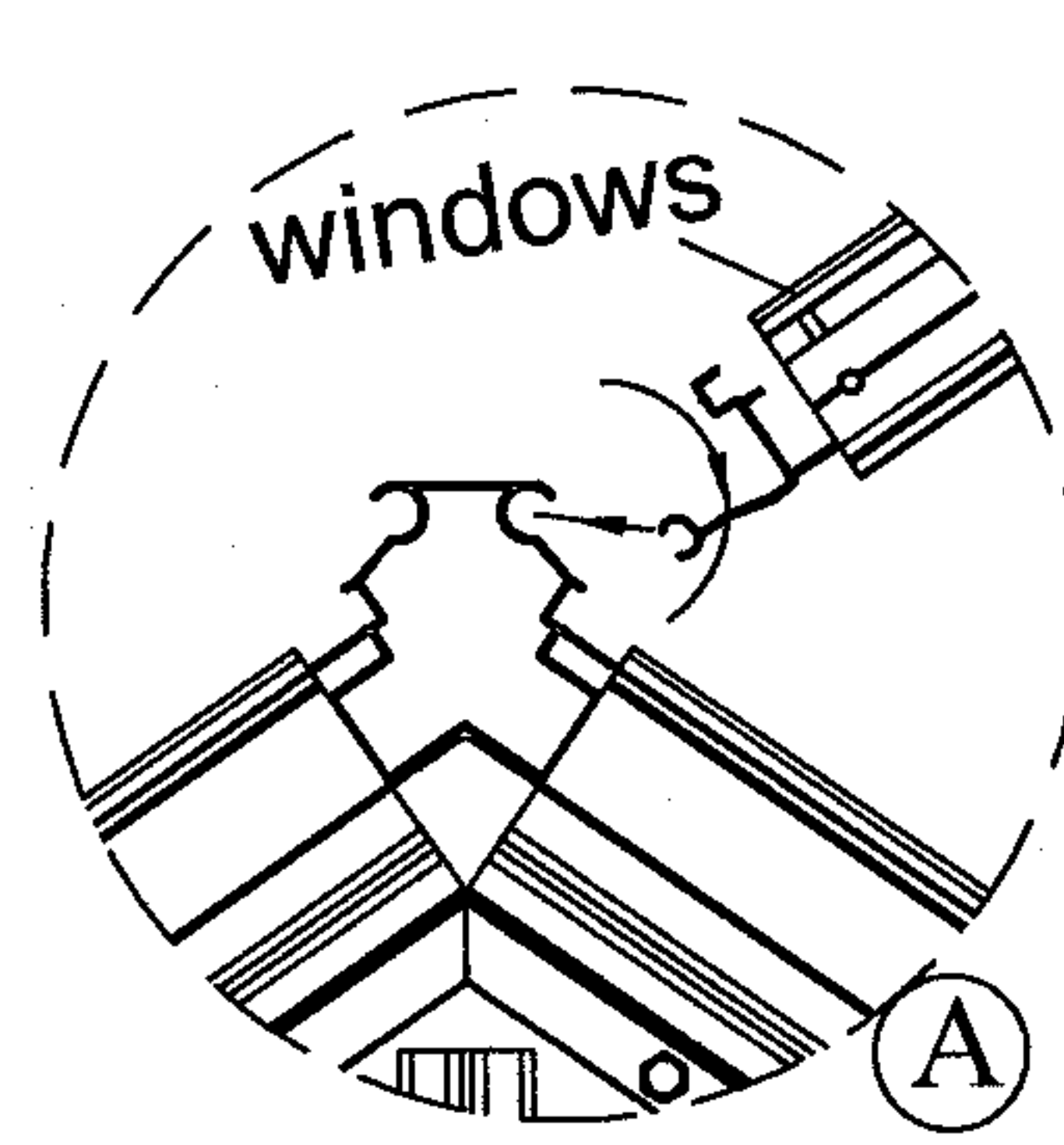
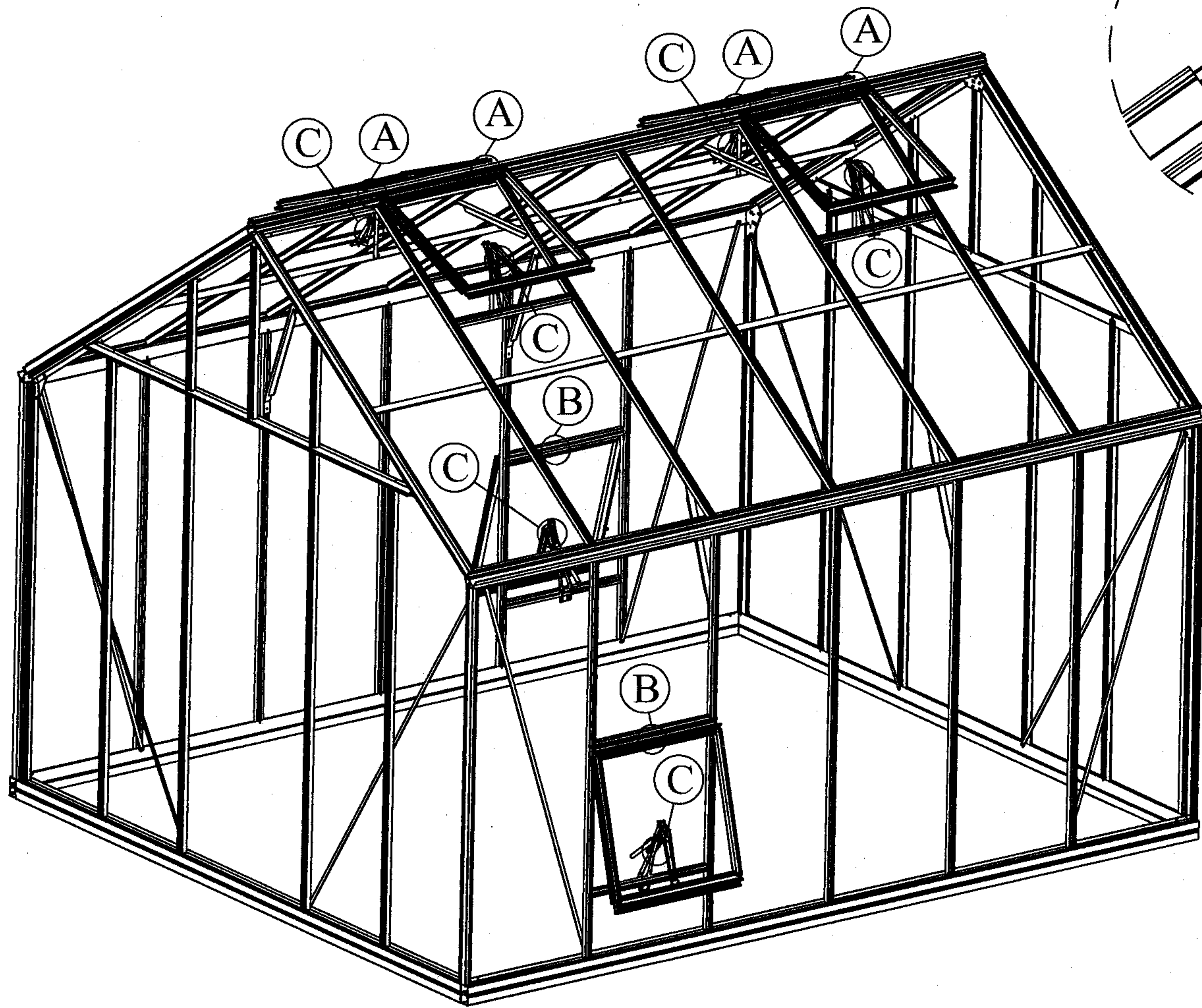




Y1	2
Y2	2
Y3	4
Y4	2
Y5	2
Y6	2
Y7	2
Y8	10
Y9	8
Y12	4
Y13	2
Y14	4

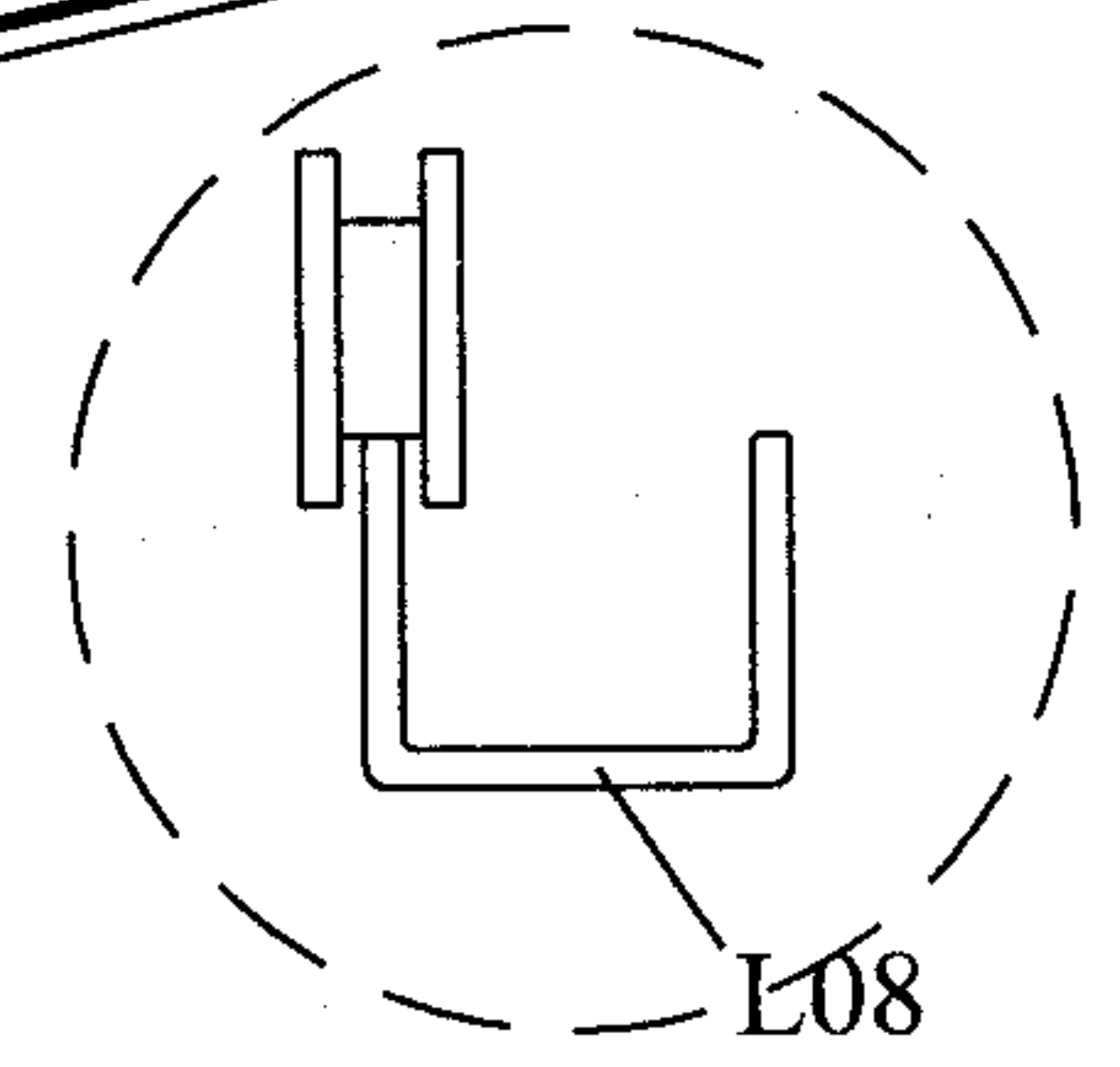
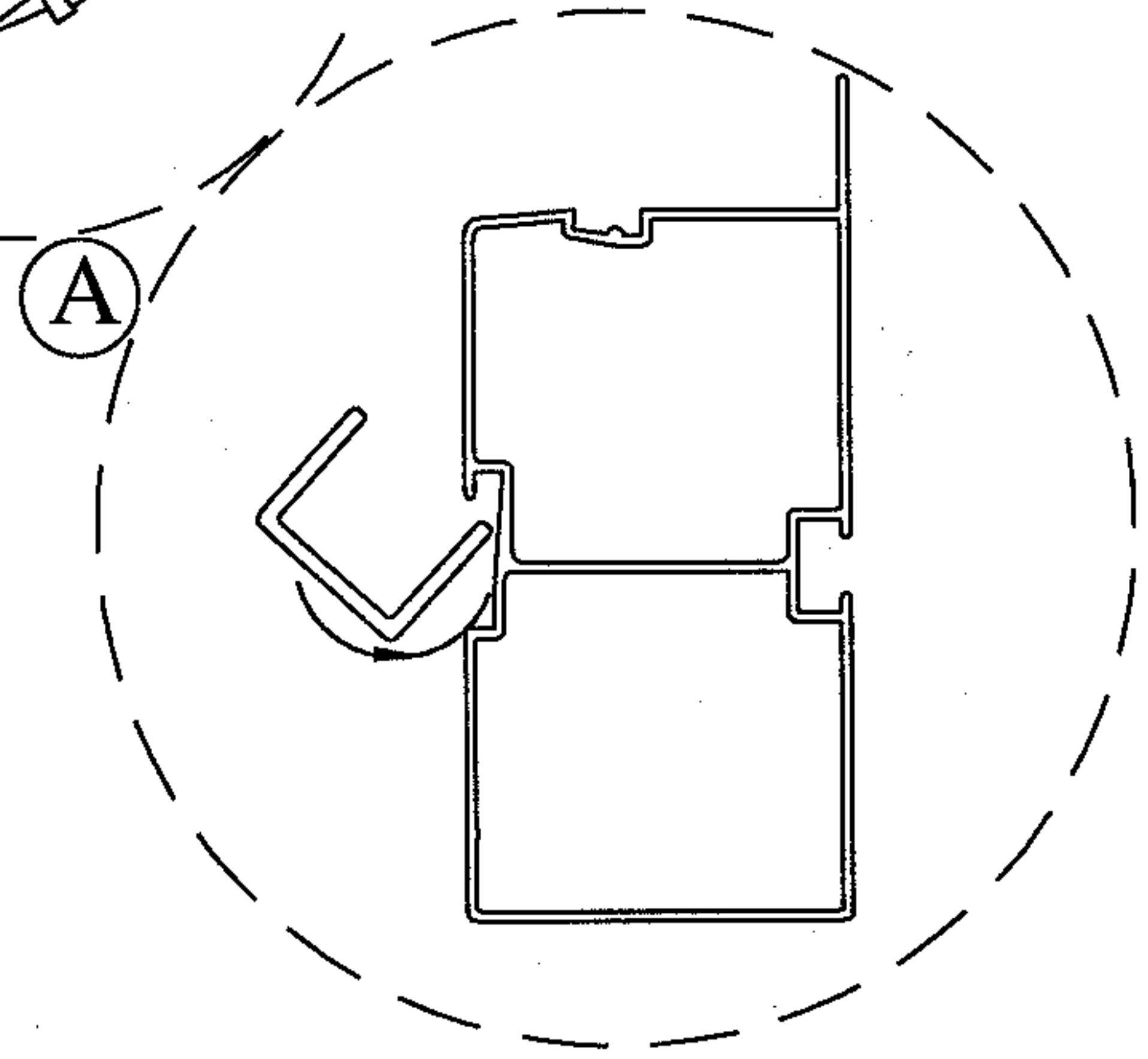
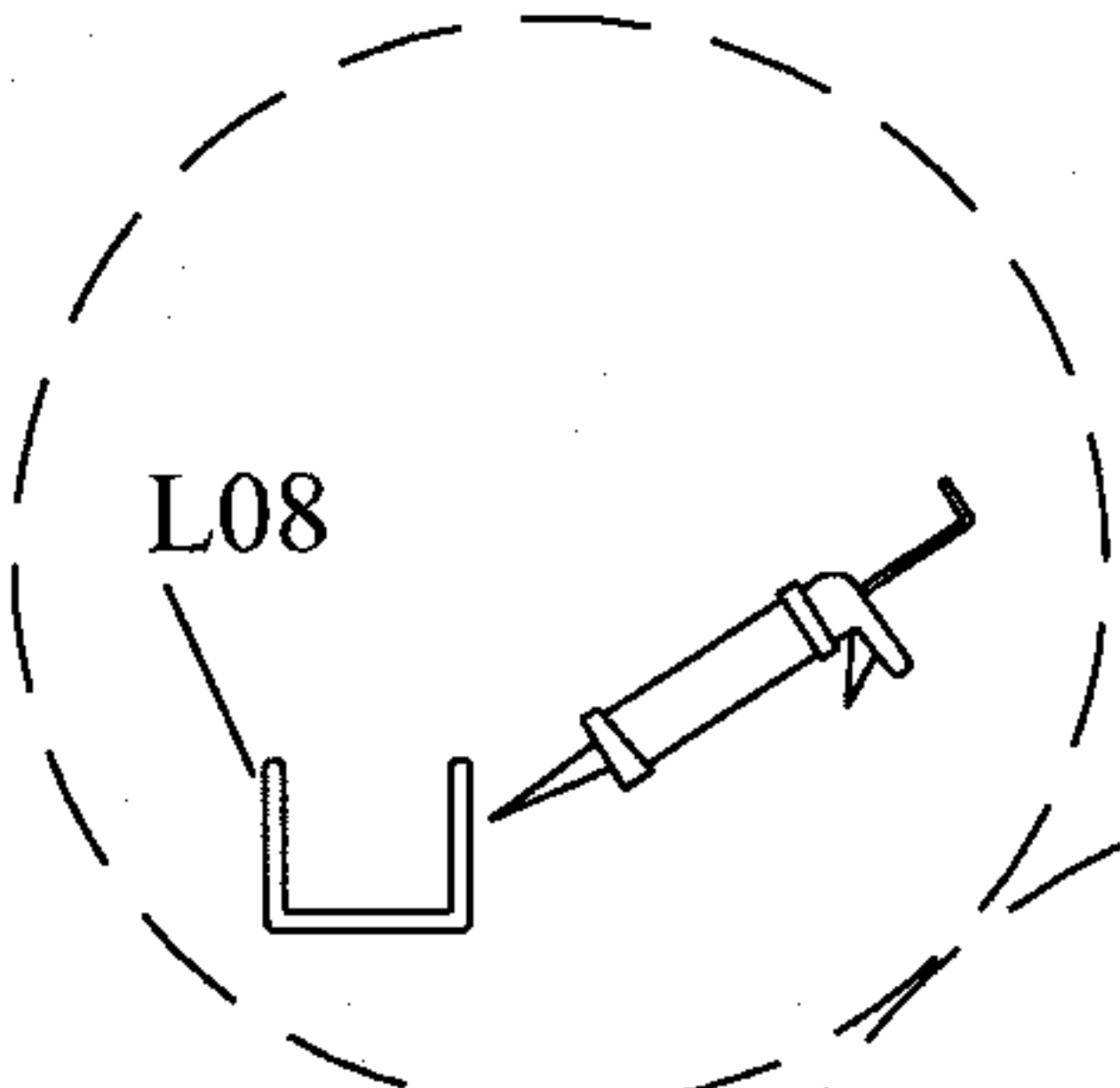
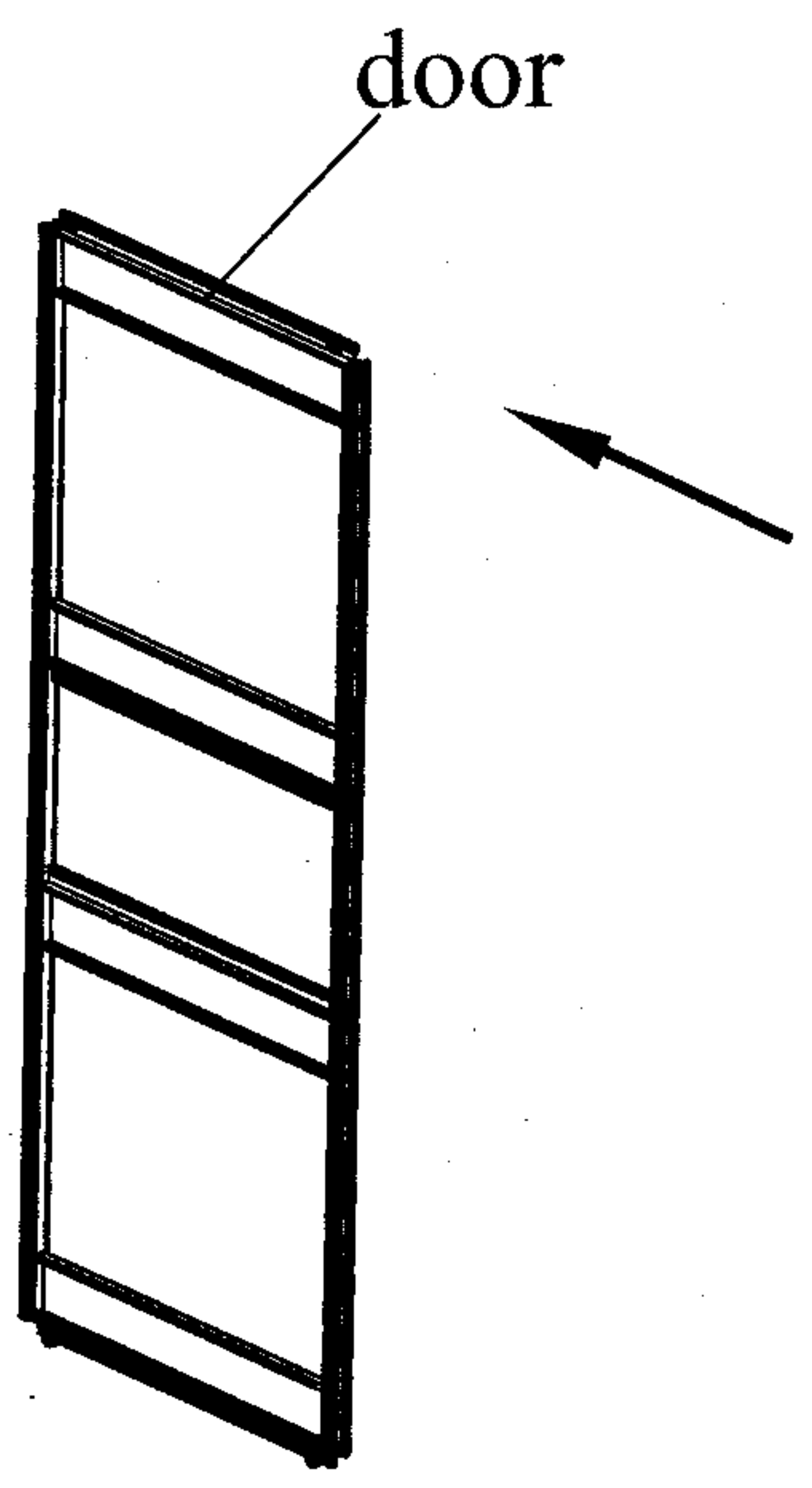
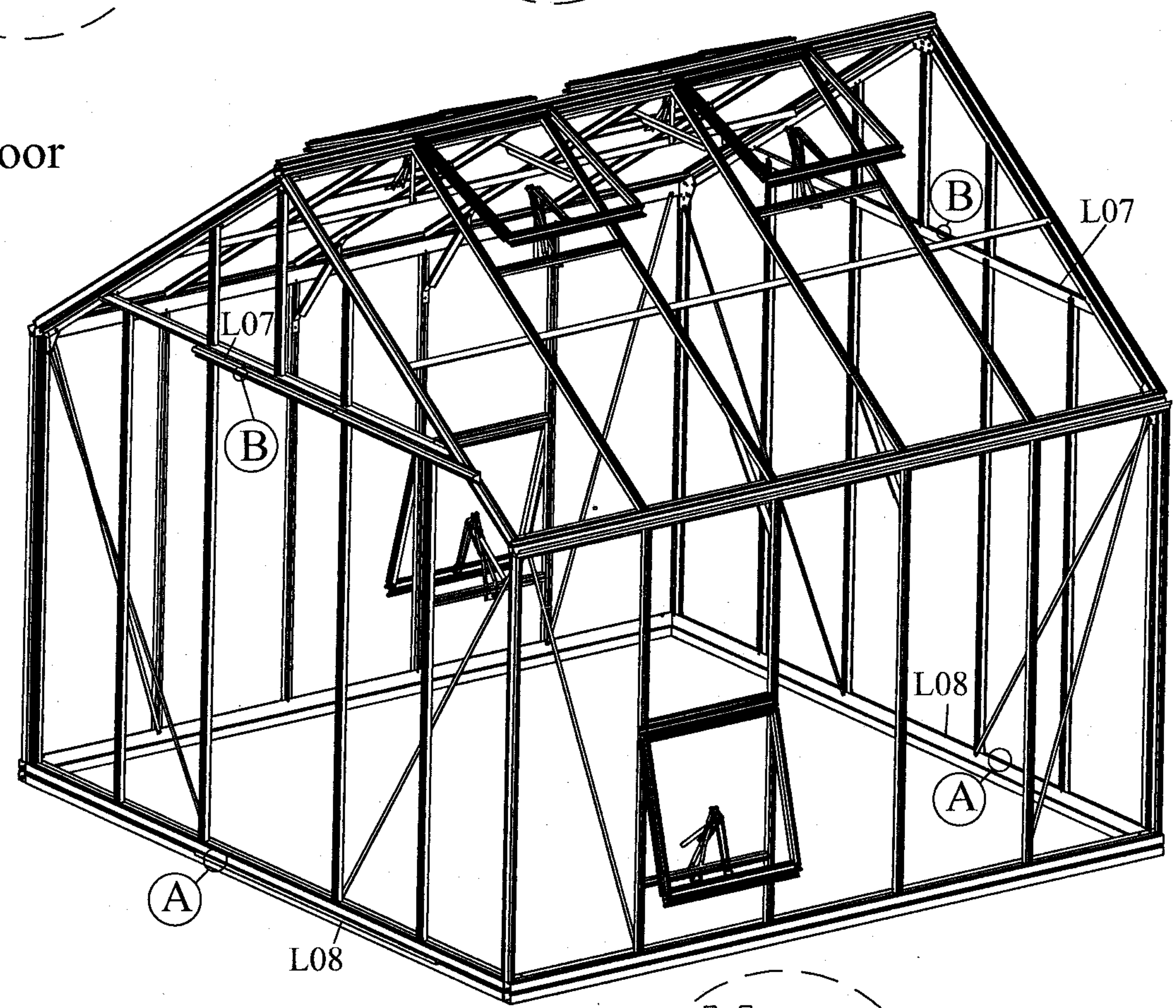
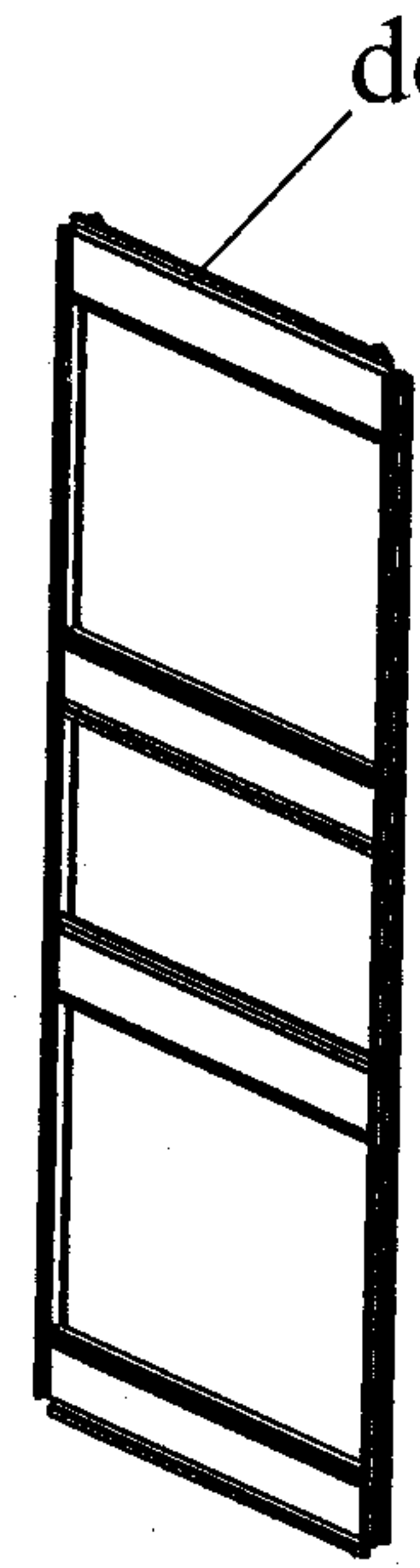
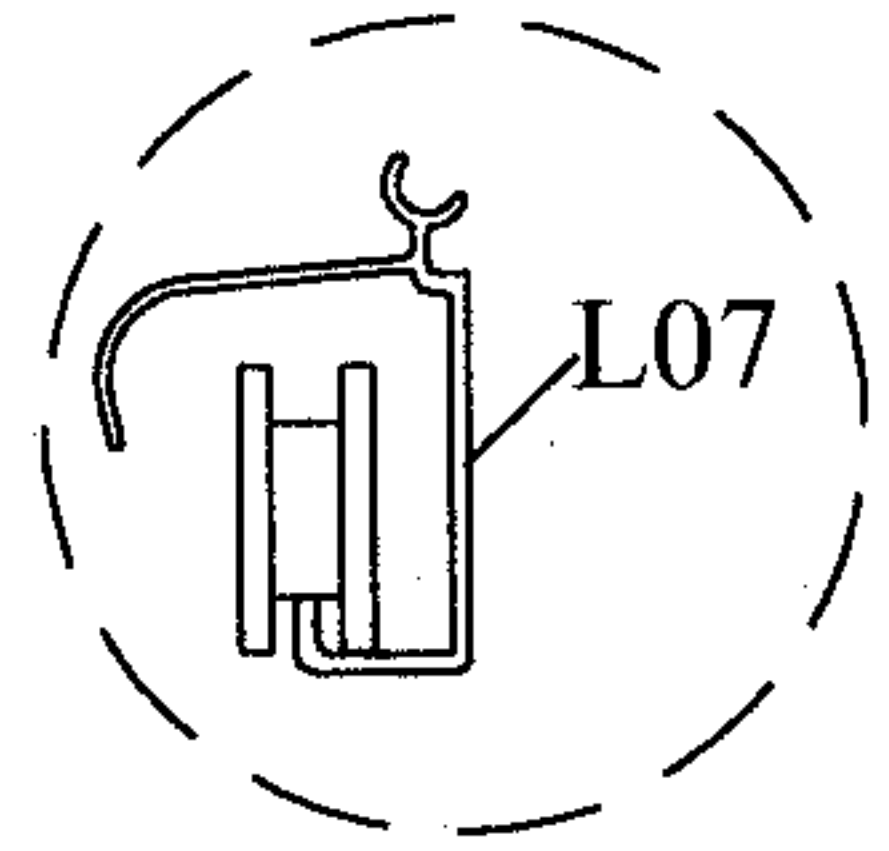
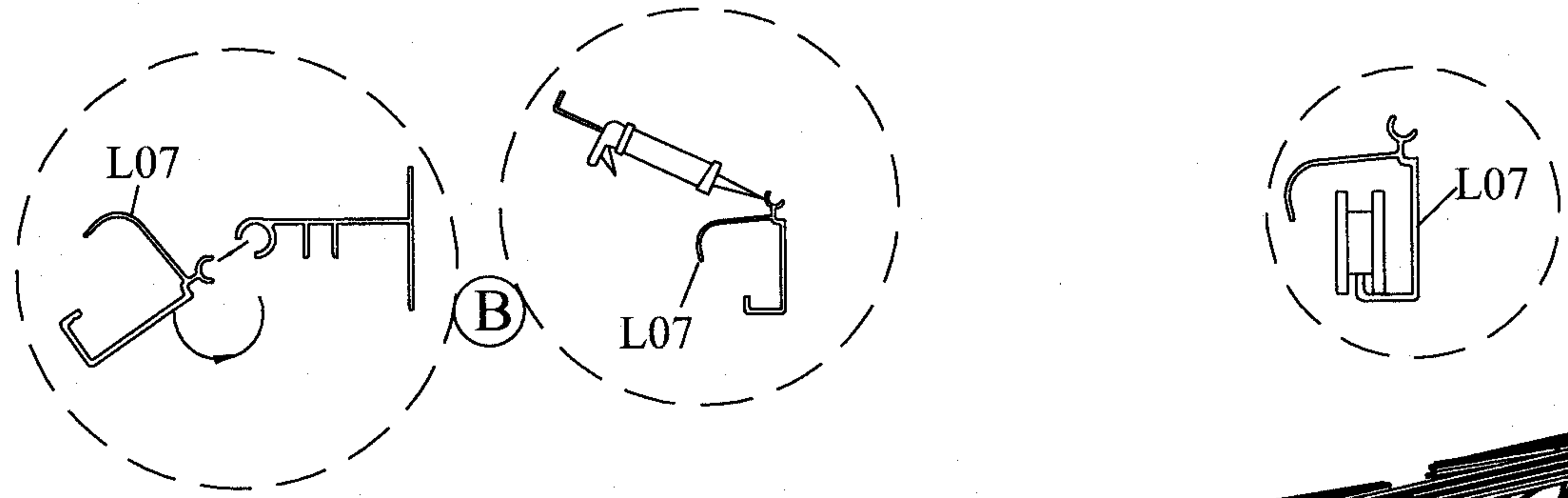




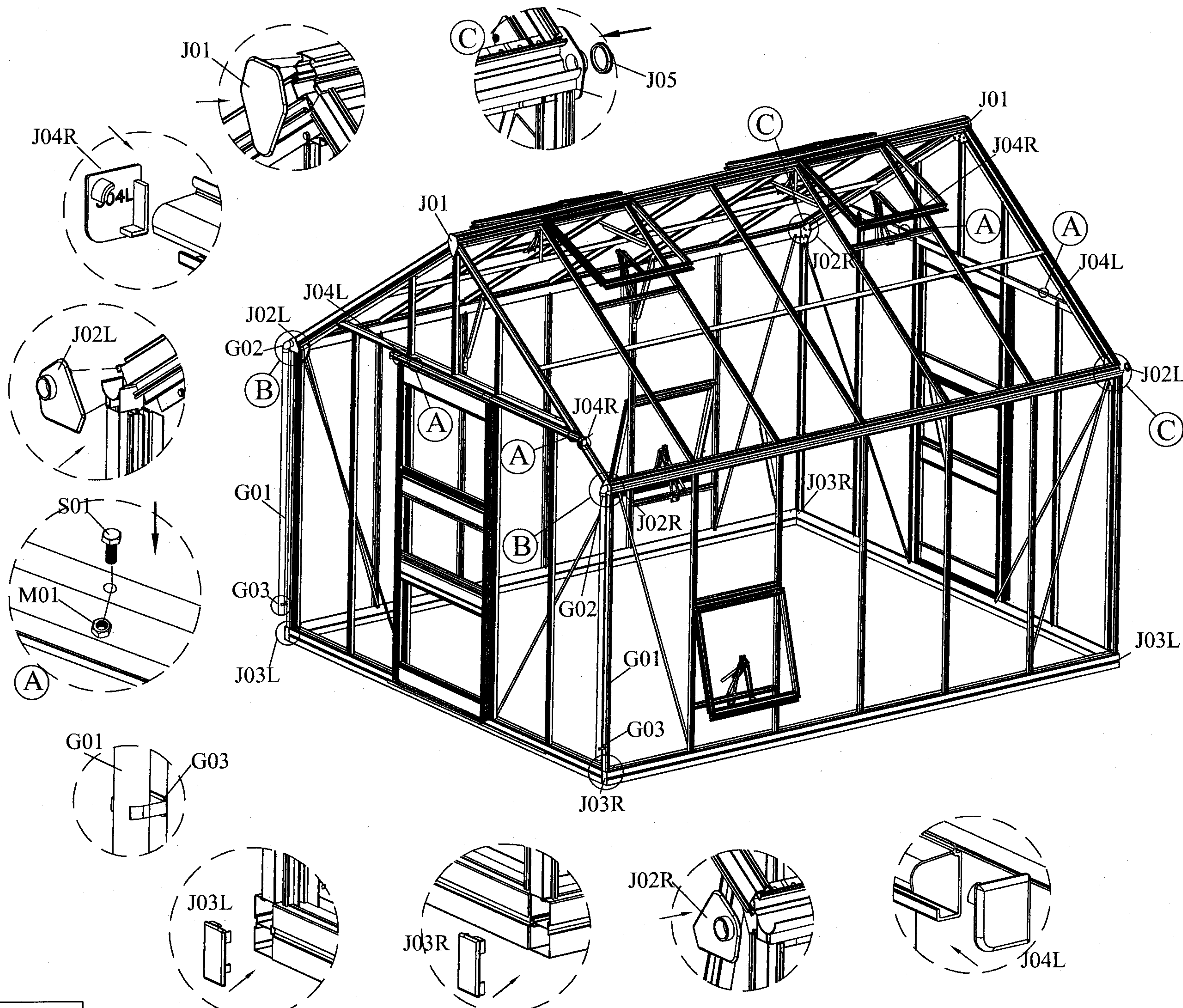
PART	#	mm	Qty.
	L18A	1959	4
	L18B	450	4
	L18C	726	2
	L18D	1690	10
	L18E	1775	10
	L18F	809	4
	L18G	574	6
	L19A	1775	8
	L19B	1690	8
	L19C	809	4
	L19D	1919	4
	L19E	600	12
	L20	574	2
	Z01	Ø4*8	408



PART	#	mm	Qty.
	HX-T312-1		6
	M01		24



PART	#	mm	Qty.
└	L08	1850	2
┌	L07	1850	2



PART	#	mm	Qty.
	J01		2
	J02L		2
	J02R		2
	J03L		2
	J03R		2
	J04L		2
	J04R		2
	J05		2
	G01	1650	2
	G02		2
	G03		2
	S01	M6*12	2
	M01		2